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1- scale print of MK V sten

1- scale print of MAC 10 upper

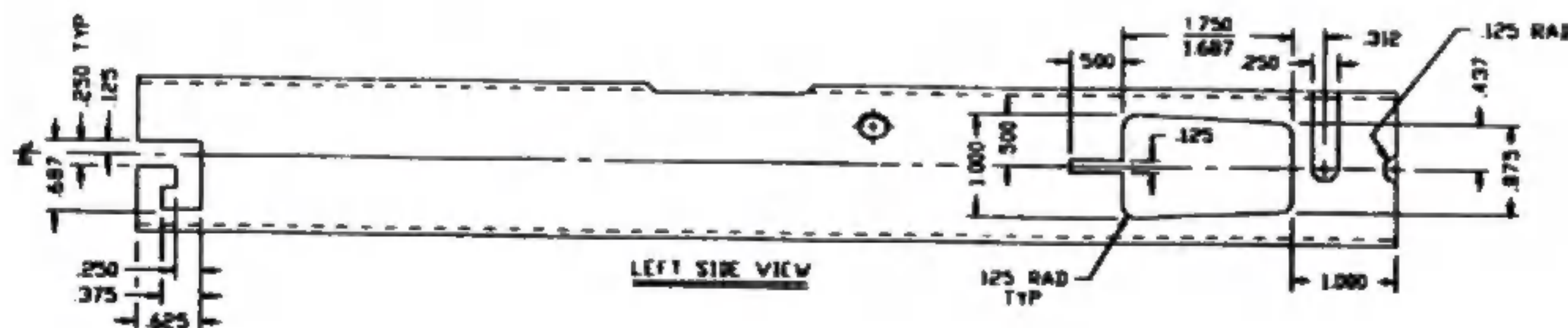
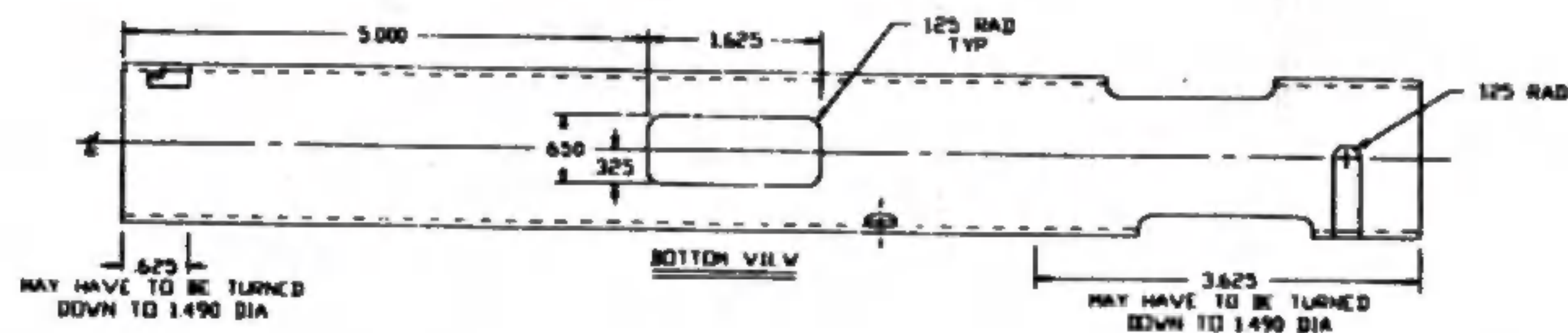
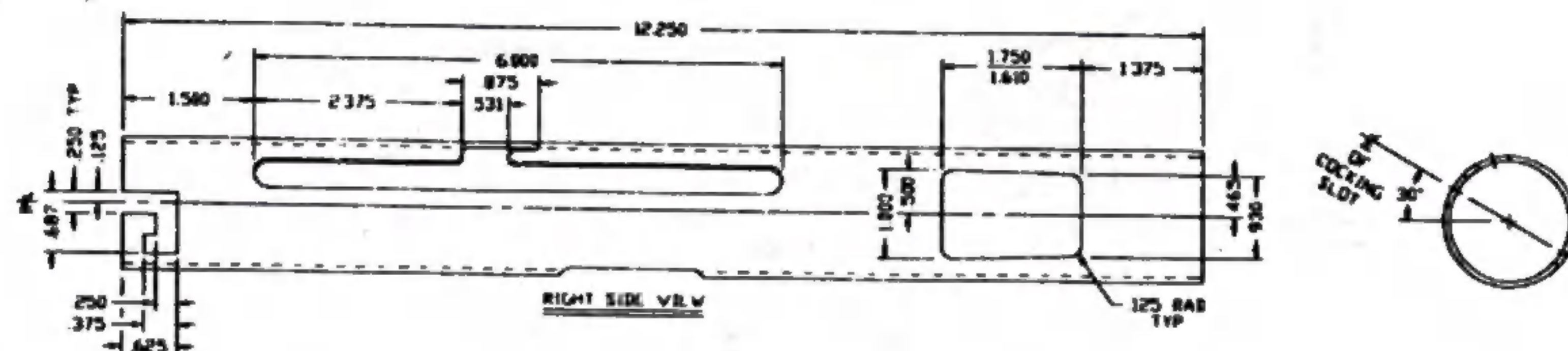
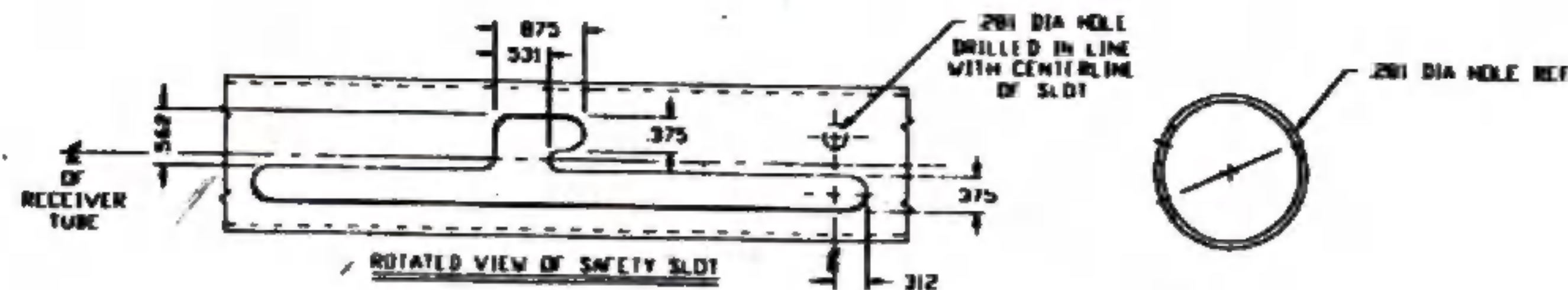
1- scale print of MAC 10 lower

1- scale print of AUSTIN MK I

1- scale print of BERETTA 38A AND 38/44

1- scale print of MADSEN MODEL 1950

PARTS SUPPLIERS ON LAST PAGE



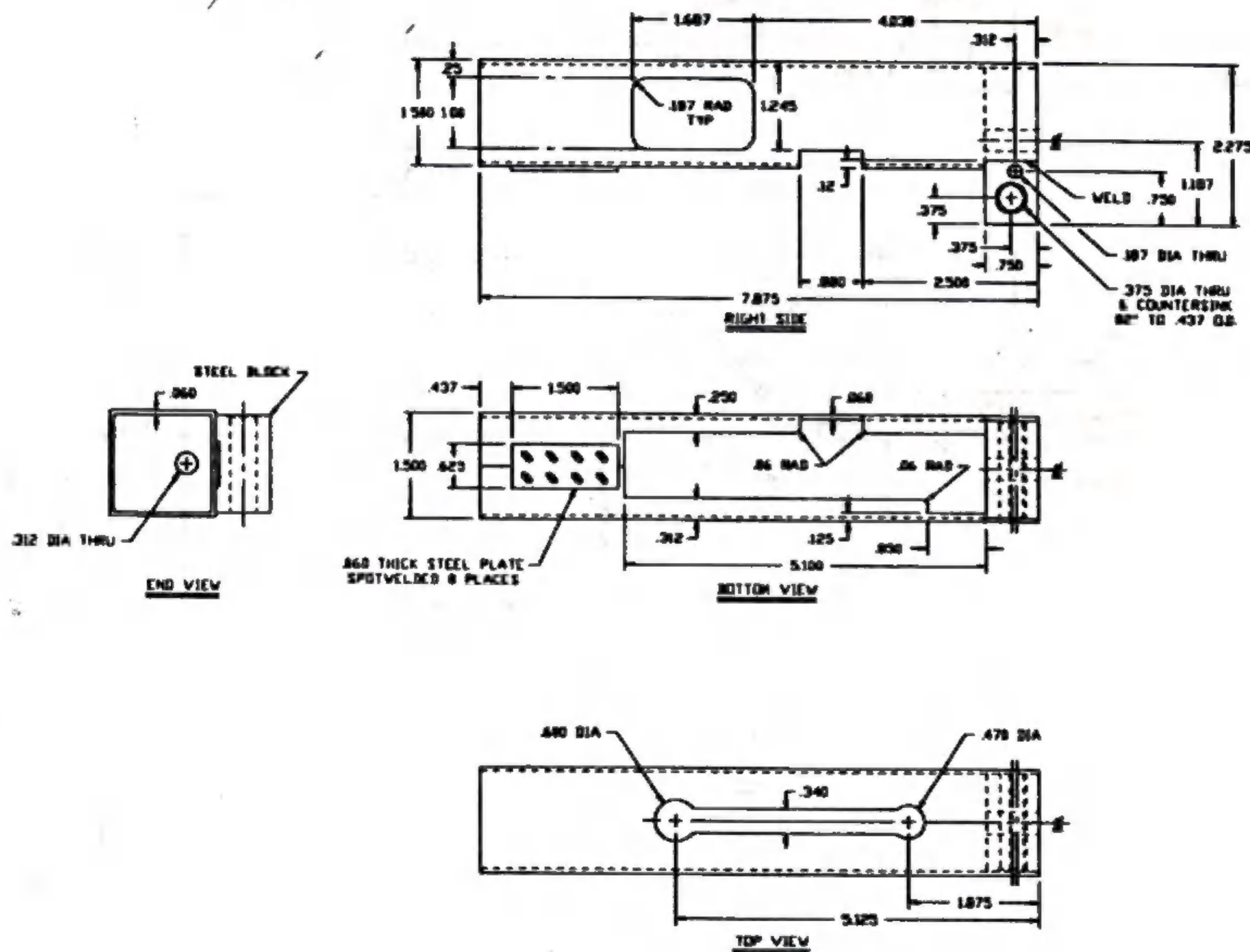
NOTES

- 1 MATERIAL - MILD STEEL SEAMLESS, DRAWN OVER MANDREL 1500 O.D X .049, .055, .062 WALL.
- 2 FINISH - PAINT BLACK.
- 3 SHORTCUT TO CONSTRUCTION CAN BE ACCOMPLISHED BY CUTTING TUBE FLUSH TO REAR SIGHT RING AND FLUSH TO BARREL BUSHING IF THIS METHOD IS USED, A REDUCTION IN LENGTH MUST ALSO BE MADE.
- 4 625 AND 3.625 DIMENSIONS MAY NEED TO BE TURNED DOWN TO 1.490 DIA TO FIT MAGAZINE HOUSING AND REAR SIGHT RING.

RESTRICTED
MATERIAL

CONFIDENTIAL

SCALE: FULL	MATERIAL: SEE NOTE 1	DATE:	DESIGNED BY: [Signature]
DATE:	FORM: SEE NOTE 2	DATE:	REVIEWED BY: [Signature]
TITLE: STEN MK-V RECEIVER	REV:	DATE:	QUANTITY: 2 1/2"

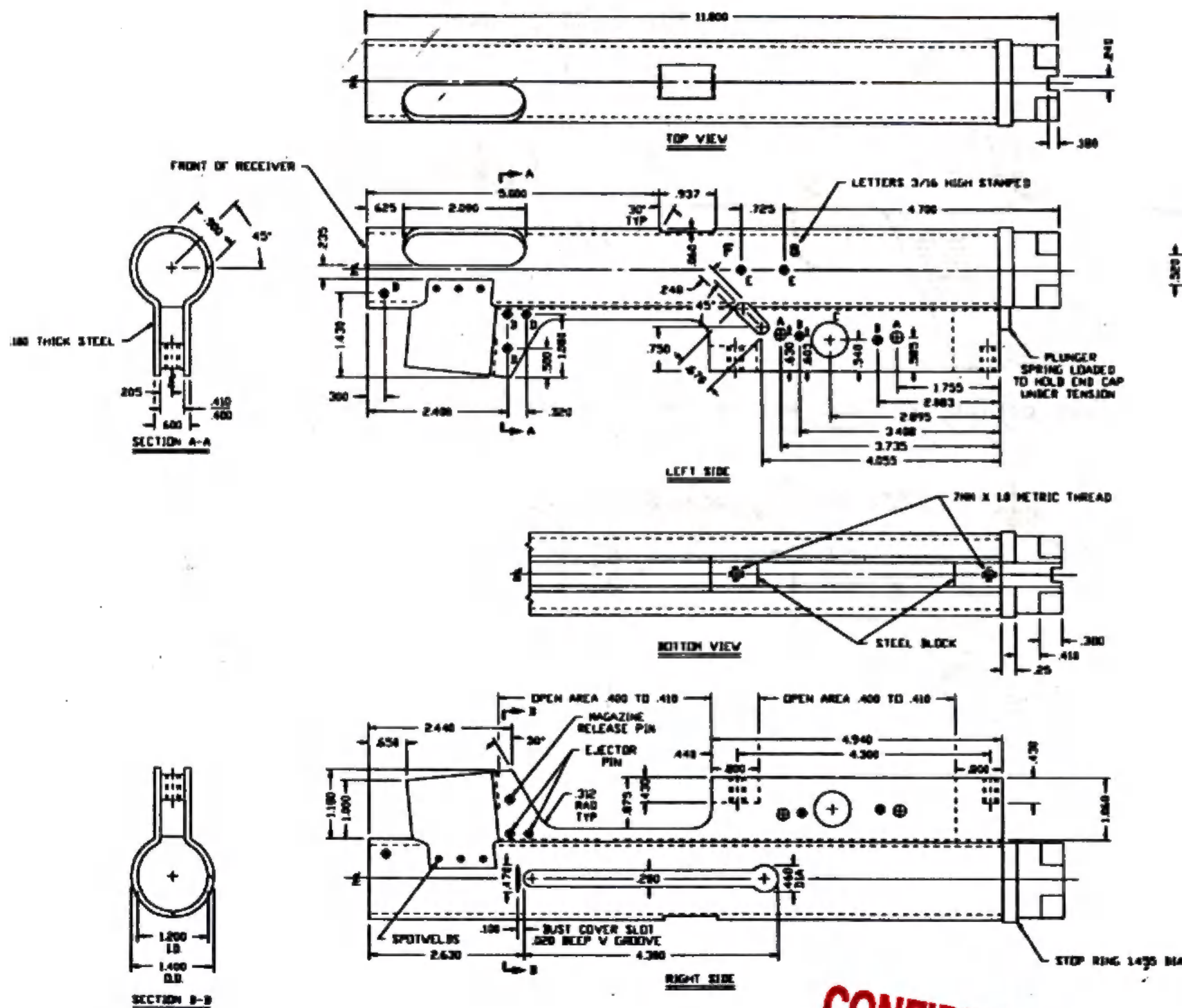


NOTES-
1. MATERIAL- 860 THICK X 1500 SQUARE TUBE - 301B STEEL
2. FINISH- DARK PHOSPHATE - PARKERIZE

**RESTRICTED
MATERIAL**

CONFIDENTIAL

SCALE	FULL	DATE	SEE NOTE 1	CHK	REVISIONS
DWG		DATE	SEE NOTE 2		1. 10/1/58
WFLD	PAC-38 UPPER RECEIVER	REV.			2. 10/1/58
					3. 10/1/58



HOLE	DESCRIPTION	QTY
A	.201 DIA THRU	2
B	.145 DIA THRU	3
C	.610 DIA THRU	1
D	.125 DIA THRU	3
E	.145 DIA X .830 DEEP	2

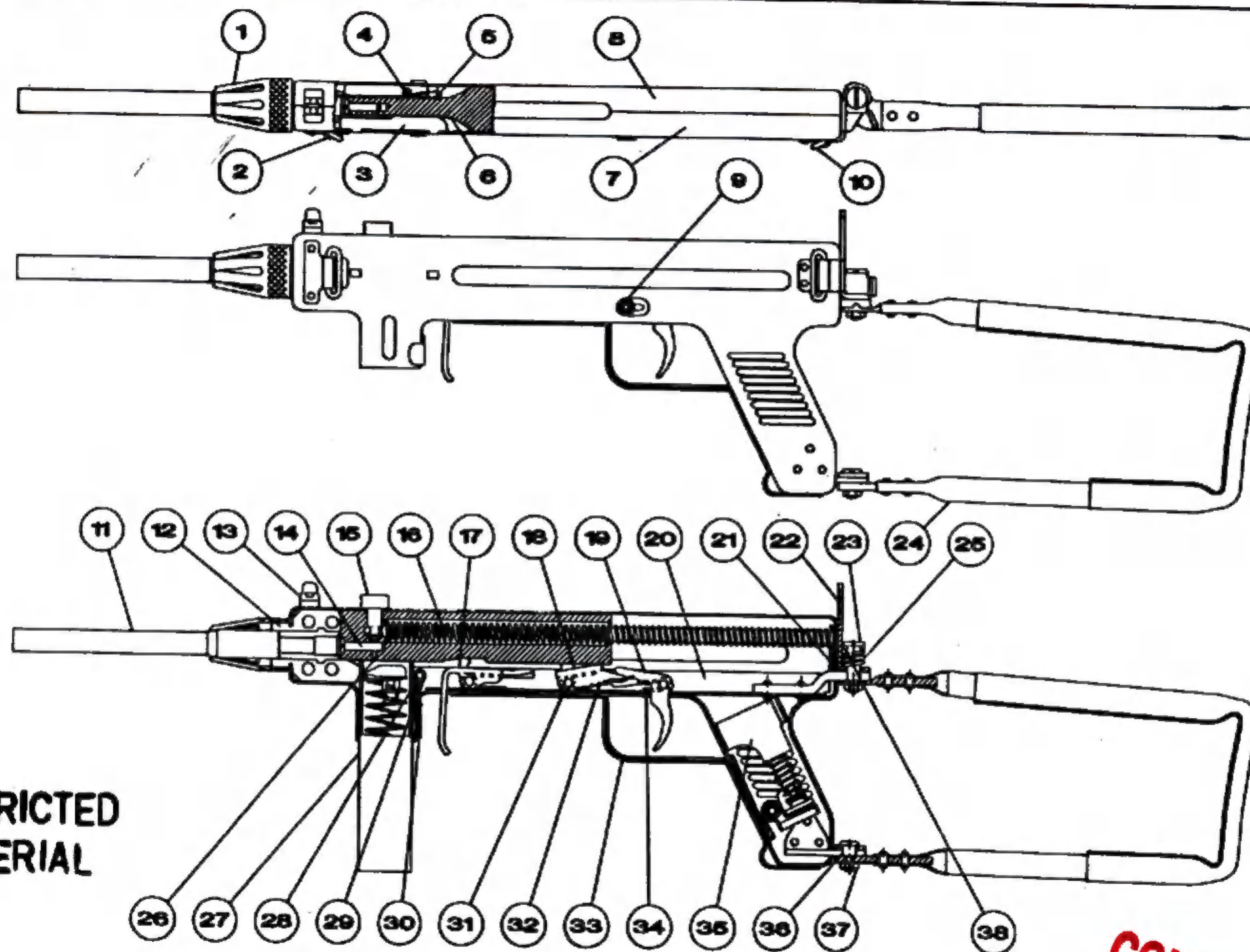
NOTES:

1. MATERIAL: 1.500 O.D. X 1.187 I.D. STEEL DOM. TUBE
2. FINISH: BLUE
3. FRONT OF RECEIVER TUBE INTERNALLY THREADED TO MATCH BARREL THREAD.
4. IF REBUILDING RECEIVER USING PARTS KIT DO THE FOLLOWING:
 - A. TRIM TUBING AWAY FROM TRIGGER HOUSING.
 - B. TURN TUBE OWE2 TO 1.400 OUTSIDE DIAMETER.
 - C. BORE TUBE OWE2 TO 1.200 INSIDE DIAMETER. THEN SLOT BOTTOM OF TUBE TO .410 WIDTH.
 - D. FIT TUBE TO EXISTING REMAINS.
 - E. TACK WELD IN PLACE.
 - F. FIT END CAP RETAINING END TO TUBE AND TACK WELD.
 - G. CHECK FOR ALIGNMENT WITH TRIGGER HOUSING AND BUTT STOCK BEFORE FINAL WELD.
 - H. FINISH WELD AND FINAL MACHINE.

RESTRICTED
MATERIAL

CONFIDENTIAL

REV.	DATE	BY	CHKD.
1	10/1/44	W. J. H.	W. J. H.
2	10/1/44	W. J. H.	W. J. H.
3	10/1/44	W. J. H.	W. J. H.
4	10/1/44	W. J. H.	W. J. H.
5	10/1/44	W. J. H.	W. J. H.
6	10/1/44	W. J. H.	W. J. H.
7	10/1/44	W. J. H.	W. J. H.
8	10/1/44	W. J. H.	W. J. H.
9	10/1/44	W. J. H.	W. J. H.
10	10/1/44	W. J. H.	W. J. H.



**RESTRICTED
MATERIAL**

MADSEN MODEL 1950 SUBMACHINE GUN

1 BARREL BEARING NUT
2 SLING SWIVEL
3 EJECTOR
4 EXTRACTOR PIN
5 EXTRACTOR
6 BREECHBLOCK
7 FRAME HALF (LEFT)
8 FRAME HALF (RIGHT)
9 SAFETY CATCH
10 SLING SWIVEL

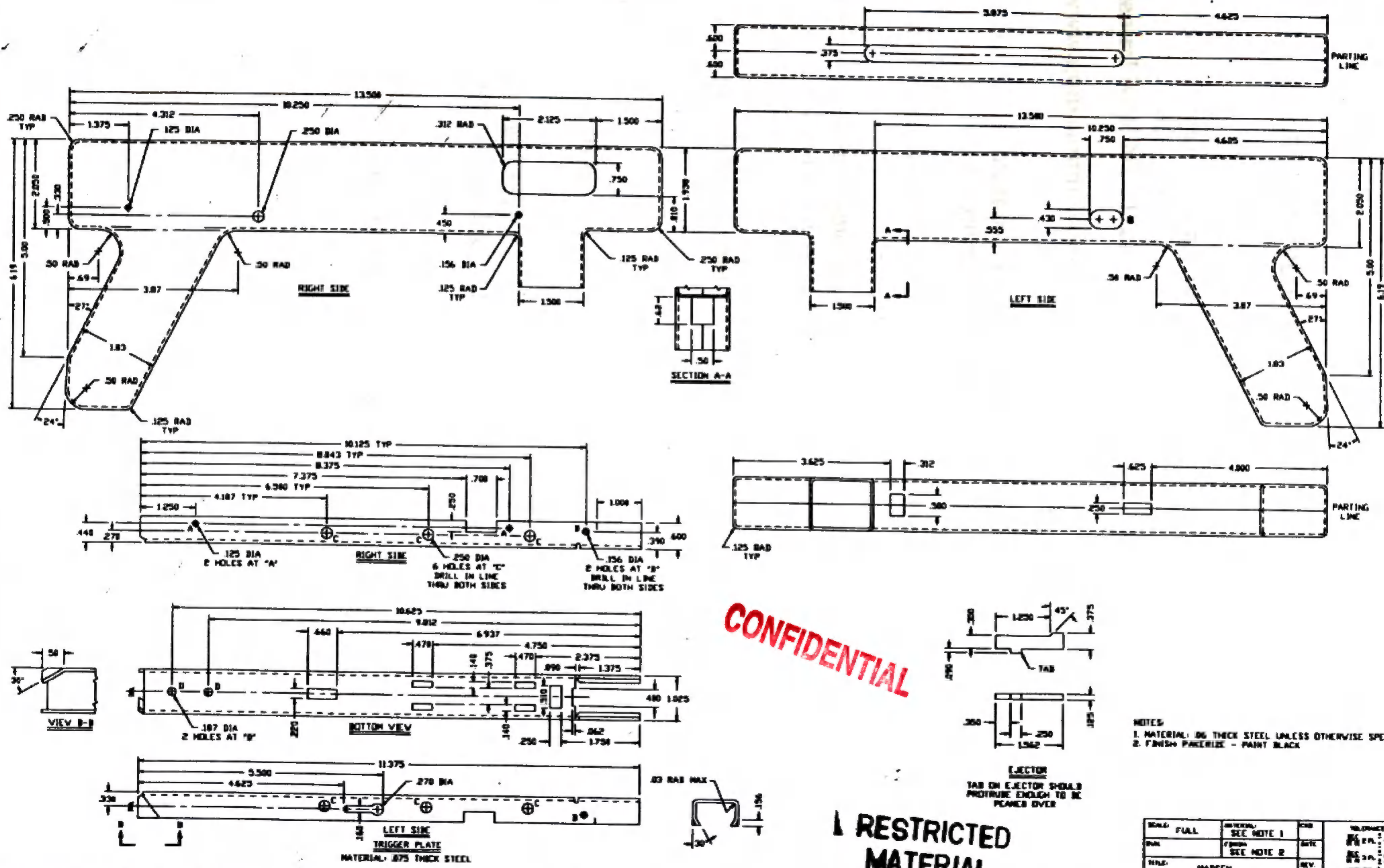
11 BARREL
12 BARREL BEARING
13 FRONT SIGHT
14 FIRING PIN
15 COCKING HANDLE
16 RETURN SPRING
17 BREECH BLOCK RETAINER
18 TRIGGER ROD
19 TRIGGER
20 TRIGGER PLATE

21 RETURN SPRING GUIDE (COMPLETE)
22 REAR SIGHT PLATE
23 SHOULDER PIECE BOLT (UPPER)
24 SHOULDER PIECE
25 SHOULDER PIECE SPRING
26 FIRING PIN RIVET
27 MAGAZINE
28 MAGAZINE CATCH PIN
29 MAGAZINE CATCH SPRING

30 MAGAZINE CATCH
31 TRIGGER ROD PIN
32 TRIGGER ROD SPRING
33 TRIGGER GUARD
34 TRIGGER SPRING
35 MAGAZINE LOADING APPARATUS
36 SHOULDER PIECE BOLT (LOWER)
37 SHOULDER PIECE BOLT NUT
38 SHOULDER PIECE LOCK

CONFIDENTIAL

SCALE	INTERNAL	REV.	REVISIONS
1:1	1:1	1	1
DATE	FILE	REV.	REV.
DATE	FILE	REV.	REV.
MADSEN MODEL 1950 SUBMACHINE GUN			



CONFIDENTIAL

NOTES:
 1. MATERIAL: 16 THICK STEEL UNLESS OTHERWISE SPECIFIED
 2. FINISH: PHOSPHATE - PAINT BLACK

EJECTOR
 TAB ON EJECTOR SHOULD
 PROTRUDE ENOUGH TO BE
 PEANED OVER

RESTRICTED MATERIAL

SCALE: FULL	REVISION: SEE NOTE 1	DATE: 10/1/50	BY: J. P. 100
DRAWN: J. P. 100	REVISION: SEE NOTE 2	DATE: 10/1/50	BY: J. P. 100
NAME: HADSEN		REV: 1	DATE: 10/1/50
MODEL: MODEL 50 RECEIVER		REV: 2	DATE: 10/1/50

LIST OF PARTS SUPPLIERS

wholesale guns and ammo, inc.
232 blydenburgh rd.
central islip, NY 11722

www.gunsnammo.com

international military antiques , inc.
p.o.box 256 millington ,NJ 07946

www.ima-usa.com

inter ordnance of america l.p.
3305 westwood industrial drive
monroe , NC 28110

www.inter-ordnance.com

sarco , inc.
323 union st. p.o. box 98
stirling , NJ 07980

jeffs shooters supply
p.o.box 1054 trussville , AL 35173

rpb industries
p.o.box 367 avondale est. GA 30002