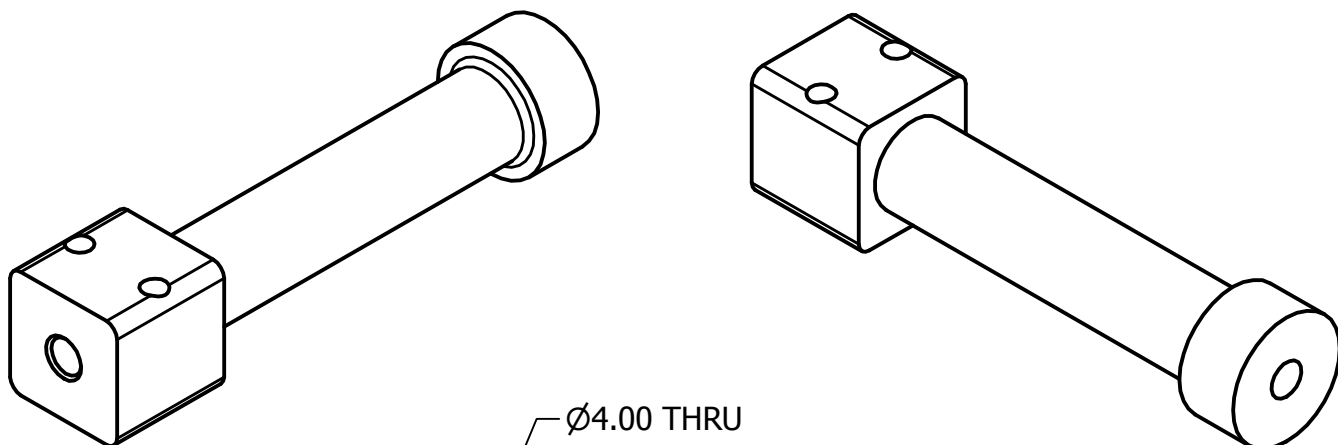
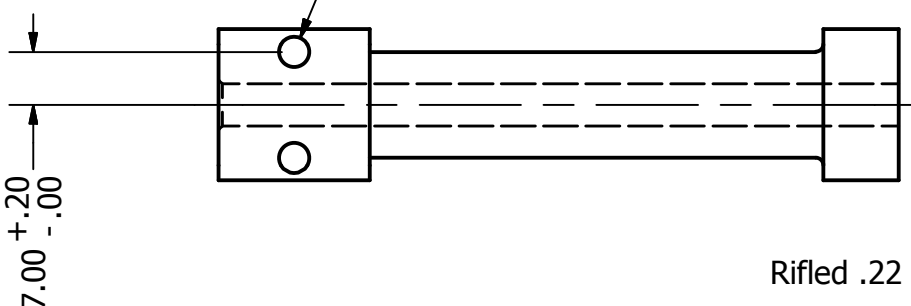


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Ø4.00 THRU
Not Necessary If Barrel Is Press Fit
Installing And Secure Barrel Before Drilling

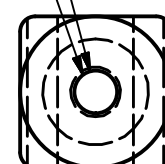
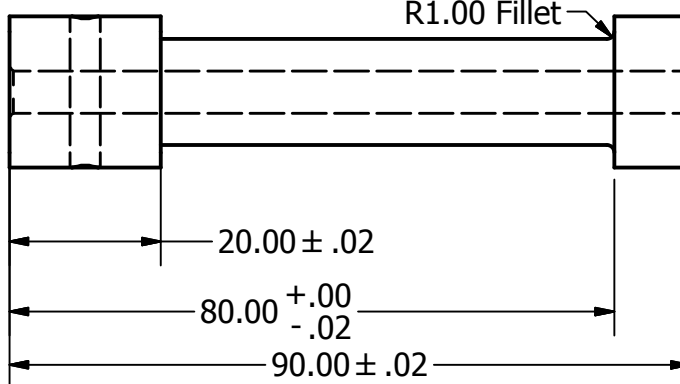
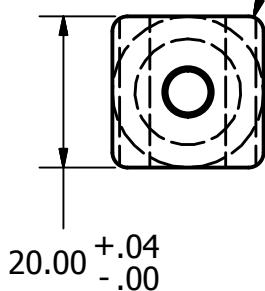


Rifled .22 Rimfire

Cut Chamber With .22 LR "Bentz" Reamer
Cut Only To Rim Section
(Rim Of Cartridge Should Protrude From Chamber)

R2.00 ^{+1.00} / _{-.00}

R1.00 Fillet



DRAWN James Robert Patrick IV	10/3/2014	JamesRPatrick.com		
CHECKED				
QA		TITLE		
MFG				
APPROVED		PEP22 Barrel (mm)		
		SIZE A	DWG NO PEP22Barrelmm	REV
4140 Steel Or Better		SCALE 1:1	SHEET 1 OF 1	

2

1