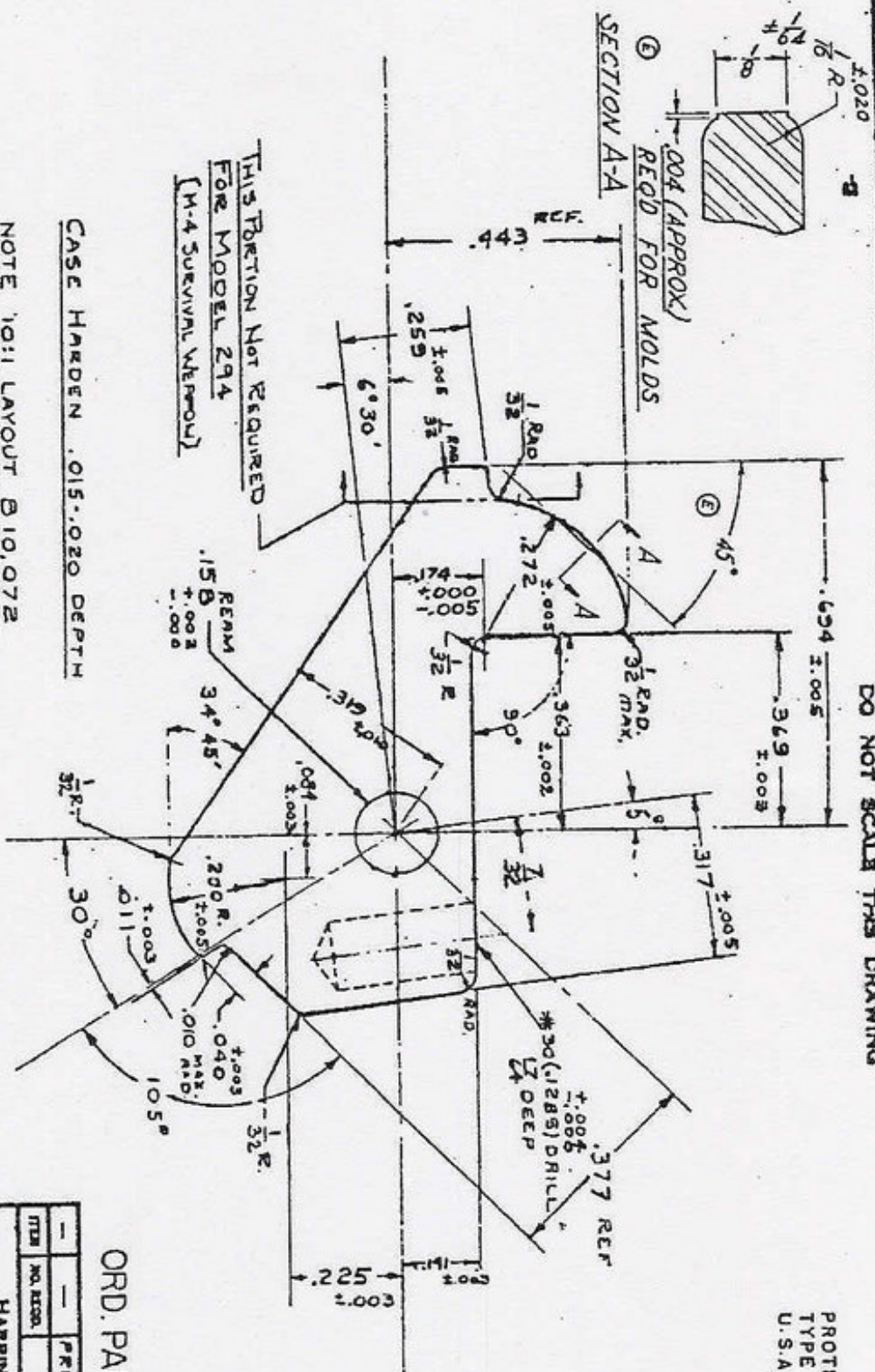


Part No.	Part Name	Part No.	Part Name
1	Barrel & Receiver Assy	10	Trigger Guard
2	Bolt Assy	11	Trigger
3	Slide Assy	12	Slide
4	Slide Lock	13	Slide Spring
5	Slide Pin	14	Slide Pin
6	Slide Pin	15	Slide Pin
7	Slide Pin	16	Slide Pin
8	Slide Pin	17	Slide Pin
9	Slide Pin	18	Slide Pin

Part No.	Part Name	Part No.	Part Name
19	Slide Pin	28	Slide Pin
20	Slide Pin	29	Slide Pin
21	Slide Pin	30	Slide Pin
22	Slide Pin	31	Slide Pin
23	Slide Pin	32	Slide Pin
24	Slide Pin	33	Slide Pin
25	Slide Pin	34	Slide Pin
26	Slide Pin	35	Slide Pin
27	Slide Pin	36	Slide Pin

DO NOT SCALE THIS DRAWING

PROTECTIVE FINISH
TYPE II CLASS A
U.S.A. 57-0-2



ALL CORNERS & EDGES SHALL BE FREE FROM
BURRS BUT SHALL NOT BE ROUNDED BEYOND
.01R UNLESS OTHERWISE SPECIFIED.

CASE HARDEN .015-.020 DEPTH
NOTE 10:1 LAYOUT @ 10.072

THIS SECTION NOT REQUIRED
FOR MODEL 294
(M-4 SURVIVAL WEAPON)

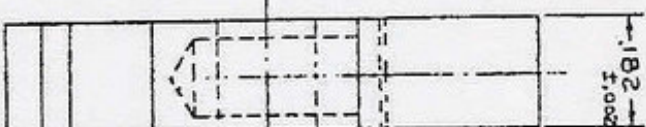
F			
E	SEC. A-A (45° ADDED)	S.A.	9-4-51
D	ADDED, NOTE, SUPERSEDES	S.A.	5-10-51
	REVISION	BY	DATE

SUPERSEDES B-265-9 W/C 5-10-51.

APPROVED PENDING
ORDNANCE DRAWING
COL. A.S.B.
ORD. DEPT.
DATE MAY 10, 1951

ORD. PART NO. 7265719

ITEM	NO. RECD.	MATERIAL	QTY. REQ'D	DATE
HARRINGTON & RICHARDSON ARMS CO. WORCESTER, MASS.				
SEAR				
REISING .22 CAL BOLT ACTION RIFLE				
MODEL 265-365				
PART & NO. SEAR		# 9	SCALE 5:1	DRAWING NO.
DESIGNED BY		DATE	DATE	
CHECKED BY J.F.P.		DATE 3-20-1951	DATE	
CHECKED BY A.S.B.		DATE 3-23-51	DATE	
APPROVED BY		DATE	DATE	
B-265-9				
SHEET 1 OF 1 REVISED				



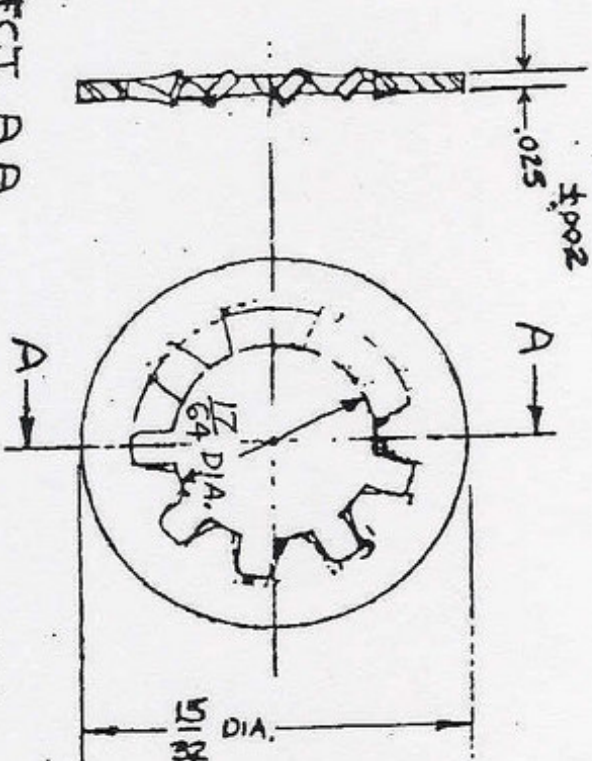
DO NOT SCALE THIS DRAWING

PROTECTIVE FINISH
TYPE II CLASS A
U.S.A. 57-0-2

MAY BE PURCHASED
HARDENED & PHOSPHATE
COATED UNDER
PART NO. 138167
DRG. BEAXI

APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *[Signature]*
ORD. DEPT.
DATE MAY. 24, 1950

SECT AA



SAME AS ORD. STD. BEAXI

PART NO. 138167

SHAKEPROOF # 1214

COMMERCIAL

ORD. PART NO. 7265724

PARKERIZED BY H.Y.R. ARMS CO.

NO HEAT TREATMENT REQUIRED

HARRINGTON & ROCKFORD ARMS CO.
WINDMILL, ALAB.

NAME REISLING #2 CAL. LONG RIFLE

MODIGS TAKE DOWN SCRE RETAINING WASHER

PART & NO. TAKE DOWN SCRE RETAINING WASHER

SCALE 1/1 OPER. NO.

A165-102

SHEET 1 OF 1 SHEETS

FRACTIONAL DIMENSIONS $\pm .005$ DECIMAL DIMENSIONS \pm

REVISIONS

BY DATE

STABILIZATION CANCELLED BY

S.A. 10505

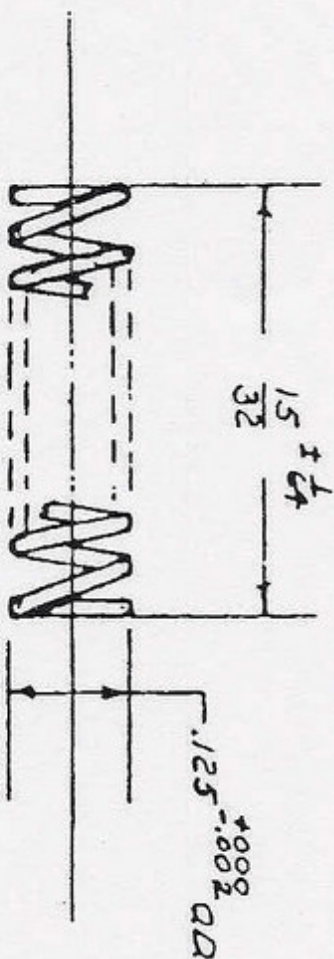
NOTE & PROT. FIN. ADDED. NOTES: PARKERIZED & NOT REMOVED

S.A. 10505

LC-594-A

DO NOT SCALE THIS DRAWING

MAY 1951



.022 MUSIC WIRE

9 COLLS

BOTH ENDS CLOSED & GROUND

APPROVED PENDING
ORDNANCE DRAWING
LT. COL. J. H. HARRINGTON
ORD. DEPT.
DATE MAY 24, 1950

SET BEFORE TEMPERING

SPRING TEMPER

ORD PART NO. 7265727

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

37	1	MUSIC WIRE	.022 DIA.
ITEM	NO. REQD.	MATERIAL	NOT

MODEL #465 - REISING-22 CAL. BOLT ACTION
EXTRACTOR SPRING

MODEL #465
PART & NO. EXTR. SPRING #37 SCALE 5/11 ORDER NO. ~

DRAWING NO.

A-465-37

FRACTIONAL DIMENSIONS & DECIMALS UNLESS SPECIFIED OTHERWISE

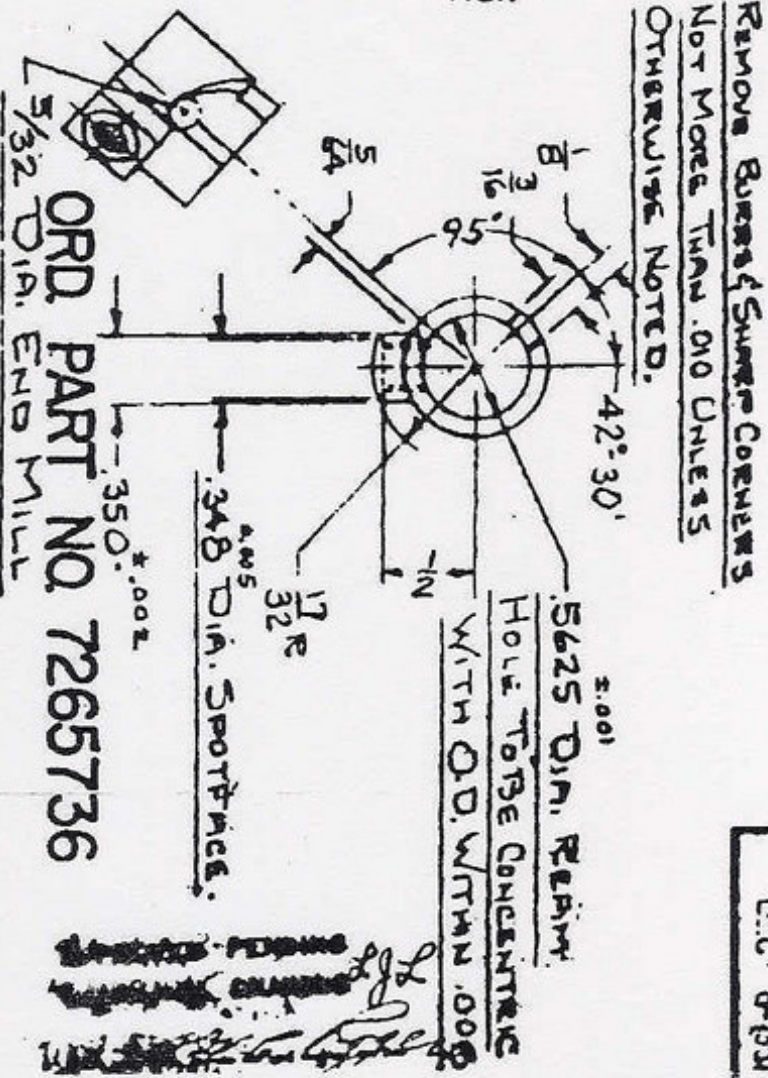
C	NOTE REMOVED.	SA	10-13-50
B	NOTE ADDED	ASD	9-9-49
A	NOTE ADDED	PRC	4-12-49
	REVISIONS	BY	DATE

DESIGNED BY	DATE	
DETAILED BY PRC	DATE 4-20-48	
TRACED BY EGW	DATE	
CHECKED BY THW	DATE 4-21-48	
APPROV. BY	DATE	
SHEET	OF	SHEETS

DO NOT SCALE THIS DRAWING

1951-52

CRAM SURFACE SHALL BE
SMOOTH AND FLAT
FREE FROM BURNS



PROTECTIVE FINISH
TYPE II CLASS A
AT ASSY 7265765

[illegible]

16

92A-592A

DO NOT SCALE THIS DRAWING

PROTECTIVE FINISH
TYPE II, CLASS A
U.S.A. 57-0-2

WASHERS SHALL BE FREE FROM
BURRS AND DEFORMATIONS AND
SHALL BE UNIFORMLY FLAT.

HOLE TO BE CONCENTRIC WITH O.D.
WITHIN .008 INDICATOR READING.

APPROVED PERMANENT

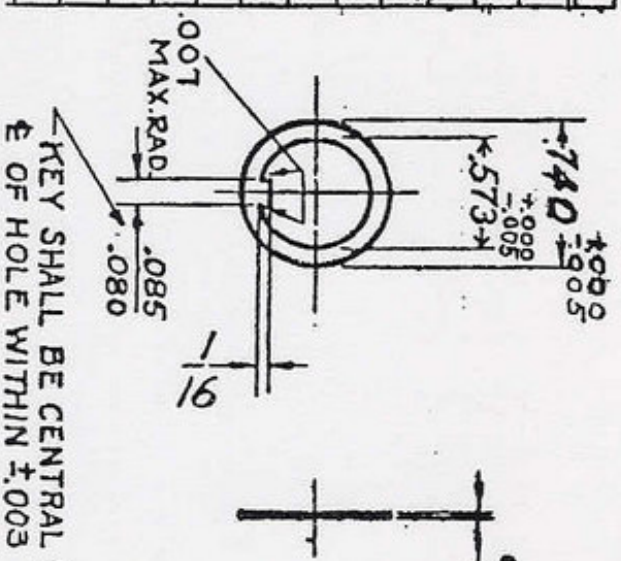
ORDNANCE DRAWINGS

LT. COL. *William J. Howard*

(CMD. CORP.)

DATE OCT. 19, 1950

WASHER, BREECH SPACE
ORD. PART NO. 7265737



ITEM	X DIM.	ORD. PART NO.
1	.025	7265899
2	.028	7265900
3	.031	7265901
4	.032	7265902
5	.034	7265903
6	.036	7265904
7	.038	7265905
8	.041	7265906
9	.045	7265907
10	.051	7265908
11	.055	7265909
12	.060	7265910

SPRING STOCK 60-70 CARB.

HARDEN & TEMPER 45-47 ROCK "C"
GRIND TO THICKNESS

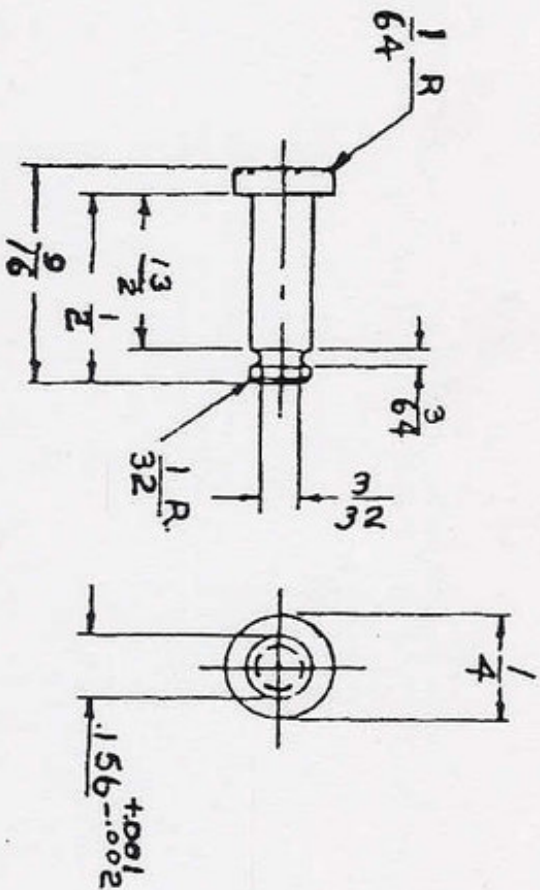
F1	CLASSIFICATION CANCELLED BY	SA	SEP 6 1950
E	AUTHORITY OF ORG 3331	SA	5-15-51
D	±.001 ADDED, .007 MAX. RAD. ADDED.	SA	5-15-51
C	±.008 WAS 140 ±.005, MAT. A131-C1015 WAS 5A E 1075	SA	1-2-51
B	ADDED: PROTECTIVE FINISH, DRG. TITLE & NOTES	SA	10-13-50
A	ADDED: ITEMS 5 TO 12, FOR MODEL 4294	SA	5-15-51

ITEM	NO. REQ.	MATERIAL	SIZE
HARRINGTON & RICHARDSON ARMS CO. WORCESTER, MASS.			
NAME REISING 22 CAL. BOLT ACTION RIFLE			
MOD. 265 RECOIL PLATE (REPEATER)			
DESIGN BY DATE			
DETAILED BY DATE 1-16-45			
TRACED BY DATE			
CHECKED BY DATE 6-12-45			
A-265-166			
DRAWG. NO.			
SHEET 1 OF 1 SHEETS			

42-596-A

DO NOT SCALE THIS DRAWING

PROTECTIVE FINISH
TYPE II CLASS A
U.S.A. 57-0-2



APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *[Signature]*
ORD. DEPT.
DATE: MAY 24, 1952

CYANIDE HARDEN

ORD PART NO. 7265733

CLASSIFICATION CANCELLED BY
AUTHORITY OF OCM 33331

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

ITEM	NO. REQD.	MATERIAL	SIZE
27	2	AISI - C1018	

SEAR PIN

MODEL 765

PART & NO. SEAR PIN # 27

DESIGNED BY DATE

DETAILED BY P.J. DATE 5-6-48

TRACED BY DATE

CHECKED BY V.C.B. DATE MAY 4, 48

APPRD. BY DATE

DRAWING NO.

A-765-27

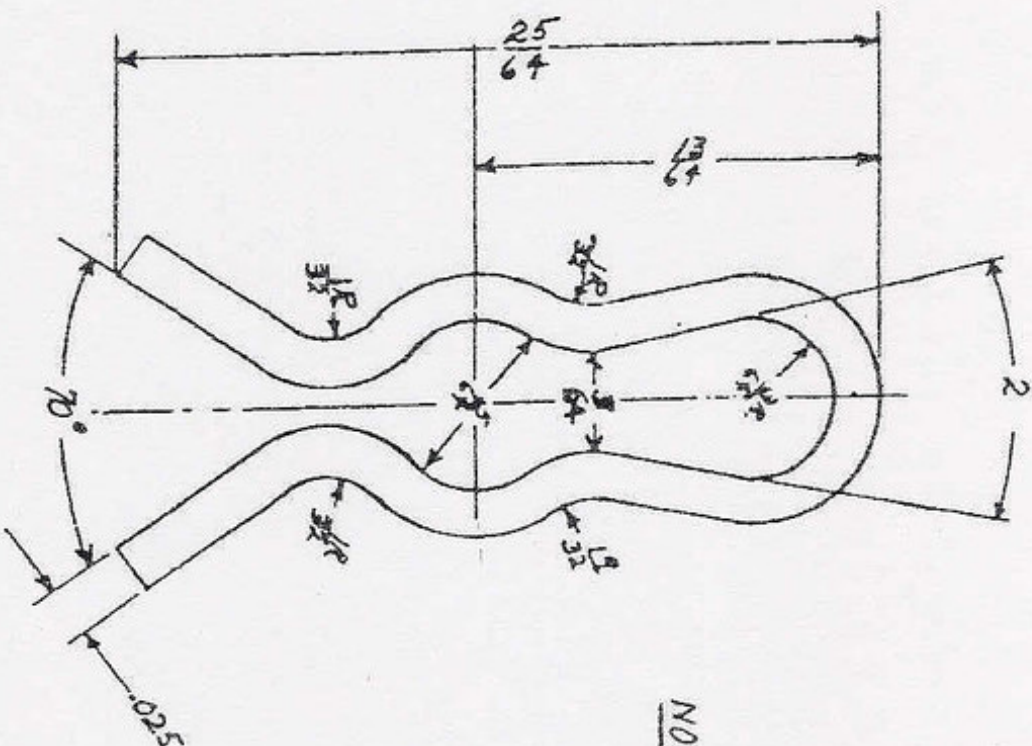
SHEET OF SHEETS

18

82-597-A

DO NOT SCALE THIS DRAWING

PROTECTIVE FINISH
TYPE II CLASS A
U.S.A. 57-0-2



NOTE - BLEND ALL RADII

APPROVED PERSONA
ORGANIZED PERSONS
LT. COL. *William*
CDS. 6012
DATE OCT. 19, 1950

ORD. PART NO. 7265734

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

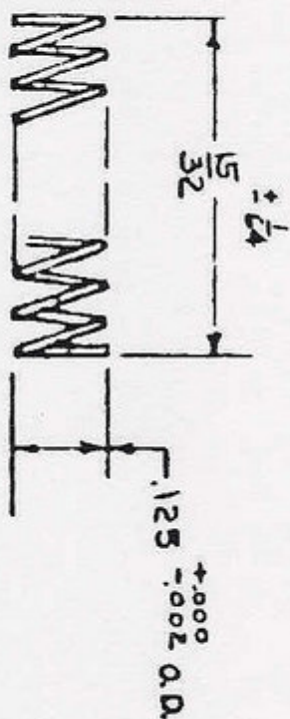
SEAR & TRIGGER PIN LOCK

MODEL 765

PART & NO. SEAR & TRIGGER PIN LOCK		SCALE 10-1	COPY NO.
DESIGNED BY	DATE	DRAWING NO.	
DETAILED BY T.W.M.	DATE 5-28-49	A-765-28	
TRACED BY	DATE		
CHECKED BY <i>W.M.</i>	DATE 5-28-48		
APPROVED BY	DATE		

C	CLASSIFICATION CANCELLED BY	
B	AUTHORITY OF OCM 33331	S.A. 10SEP84
A	PROTECTIVE FINISH ADDED.	S.A. 10-13-50
REVISIONS		BY DATE
FRACTIONAL DIMENSIONS		UNLESS SPECIFIED OTHERWISE

DO NOT SCALE THIS DRAWING



.020 MUSIC WIRE

NO. OF COILS - 9

BOTH ENDS CLOSED

AND GROUND

APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *[Signature]*
ORD. DEPT.
DATE: MAY 24, 1950

ORD PART NO. 7265750

SPRING TEMPER

SET BEFORE TEMPERING

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

NAME REISING 22 CAL. LONG RIFLE
MOD. 165 EXTRACTOR SPRING

PART & NO. EXTRACTOR SPRING

SCALE 4/1

OPER. NO.

DRAWG. NO.

A-165-37

REVISIONS	BY	DATE
3	SALES	DATE
2	SALES	DATE
1	SALES	DATE

DESIGN BY	DATE
DETAILED BY	DATE 11-6-45
TRACED BY	DATE
CHECKED BY	DATE
APPROV. BY	DATE

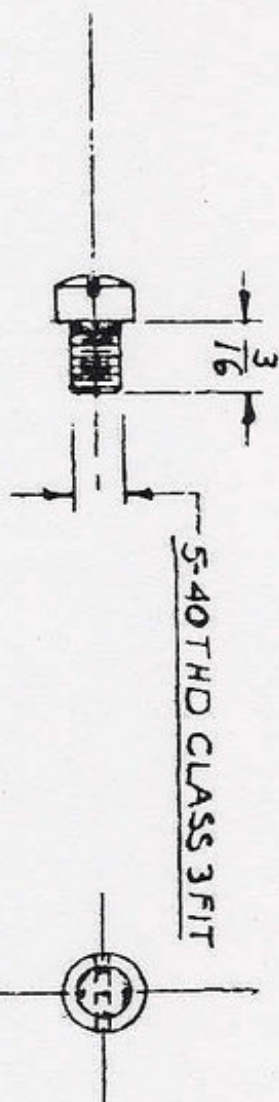
SHEET 1 OF 1

05-462-A

DO NOT SCALE THIS DRAWING

MAY 10 1951

PROTECTIVE FINISH
TYPE II CLASS A
U.S.A. 57-0-2



DIMENSIONS NOT SHOWN ARE
STANDARD FOR #5-40 FULLISTER
HEAD MACHINE SCREW

APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *W. H. HARRINGTON*
ORD. DEPT.
DATE: MAY 24, 1950

ORD PART NO. 7265751

SO	2	COMMERCIAL	5-40 THD
ITEM	NO. REQ.	MATERIAL	SIZE

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

MAGAZINE GUIDE SCREW

MODEL 234-22 CAL. HORNET SURVIVAL WEAPON

PART & NO. MAG. GUIDE SCR SCALE 2/1 OPER. NO.

DESIGNED BY DATE DRAWING NO.

CLASSIFICATION CANCELLED BY S.A. 18 SEP 54

AUTHORITY OF OCM 33331 S.A. 10-13-50

ADDED, PROTECTIVE FINISH S.A. 10-13-50

REVISIONS

BY DATE

APPROV. BY DATE

SHEET OF SHEETS

A-294-50

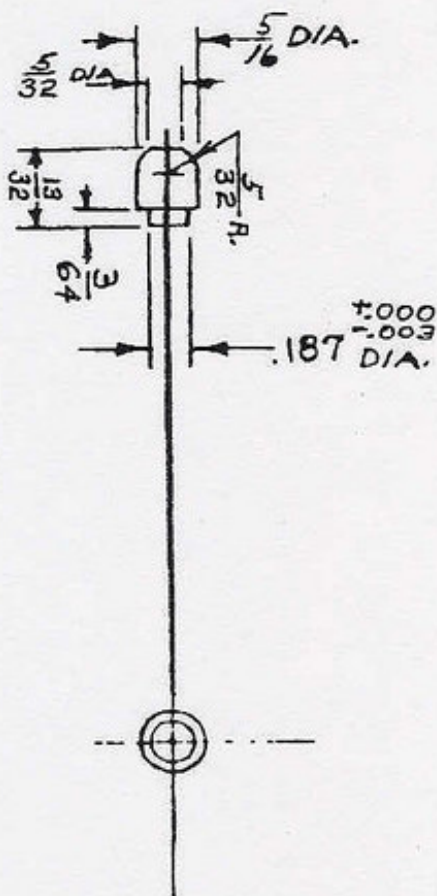
29

FRACTIONAL DIMENSIONS 1/16 UNLESS SPECIFIED OTHERWISE

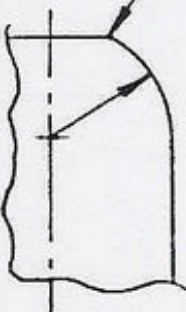
65-462-A

DO NOT SCALE THIS DRAWING

PROTECTIVE FINISH
TYPE II CLASS A
AT ASSY 7265766



REMOVE
SHARP CORNER



ENLARGED VIEW
SCALE 4/1

APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *J. McAllister*
ORD. CORP
DATE OCT. 19, 1950.

ORD. PART NO. 7265755

BRACE RELEASE BUTTON

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

MODEL 294, .22 CAL. HORNET SURVIVAL WEAPON

PART & NO. BRACE REL. BUTTON SCALE FULL OPER. NO.

DESIGNED BY DATE DRAWING NO.

DETAILED BY V.C. DATE 1-10-50

TRACED BY E.G.W. DATE

CHECKED BY A.S.B. DATE 1-10-50

APPROV. BY DATE SHEET 1 OF 1 SHEETS

CLASSIFICATION CANCELLED BY
AUTHORITY OF OCM 33331

ADDED, ENLARGED VIEW, PROTECTIVE FINISH
NOTE, REMOVED PENETRANT

3/64 WAS 3/32; 5/32 R. WAS 1/32 R.; 1/32 ADDED

REVISIONS

S.A. 1089P34
S.A. 10-13-50
TRINA B-24-50
BY DATE

FRACTIONAL DIMENSIONS & .005 UNLESS SPECIFIED OTHERWISE

A-294-53

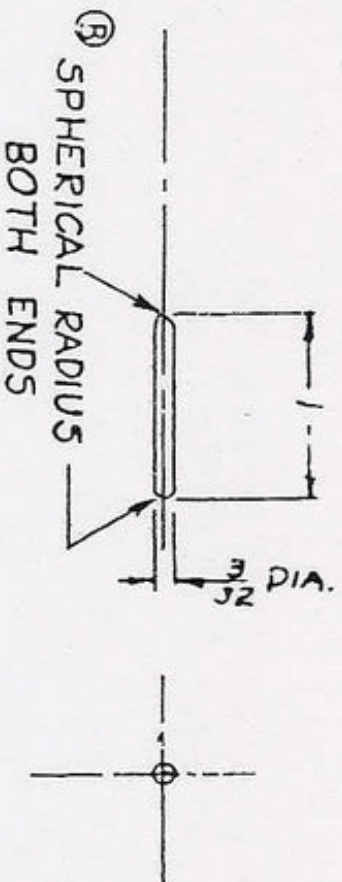
32

ØE2-462-A

DO NOT SCALE THIS DRAWING

Rev. 10.1.51

PROTECTIVE FINISH
TYPE II CLASS A
AT ASSEMBLY WITH
7265761



APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *[Signature]*
ORD. DEPT.
DATE MAY 24 1950

COMMERCIAL TOL.

ORD PART NO. 7265758

±.000
±.002

ITEM	NO. REQ.	MATERIAL	SIZE
230	1	B-1113	Ø.37 DIA.

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

BARREL RETAINING SCREW
CROSSPIN

MODEL 254-1.22 CAL. HORNET SURVIVAL WEAPON

PART & NO. BRL. RTNG. SCR. CROSSPIN SCALE FULL OPEN NO.

DRAWING NO.

C1 SEE NOTE ABOVE. S.A. 25 SEP 54

B SPHER RAD. WAS 1/64 x 45° S.A. 1-7-52

A ADDED, PROTECTIVE FINISH S.A. 10-13-50

REVISIONS

BY DATE

CHECKED BY 25-52 DATE 2-14-50

F. MAXONAL DIMENSIONS ± .005 UNLESS SPECIFIED OTHERWISE

APPROV. BY DATE

SHEET OF SHEETS

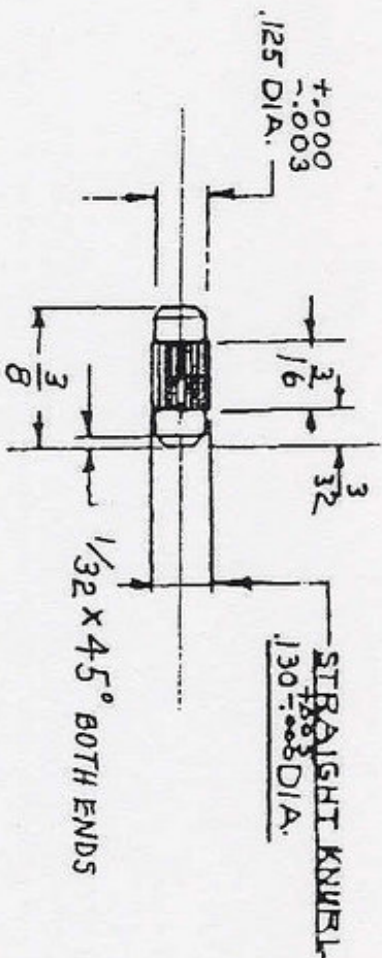
A-294-230

34

25-462-A

DO NOT SCALE THIS DRAWING

PROTECTIVE FINISH
TYPE II CLASS A
U.S.A. 57-0-2



CYANIDE HARDEN

ORD. PART NO. 7265759

SUPERSEDES DWG SAME NO. DATED 1-10-50

APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *William H. H. H. H.*
ORD. CORP.

DATE OCT 19 1950.

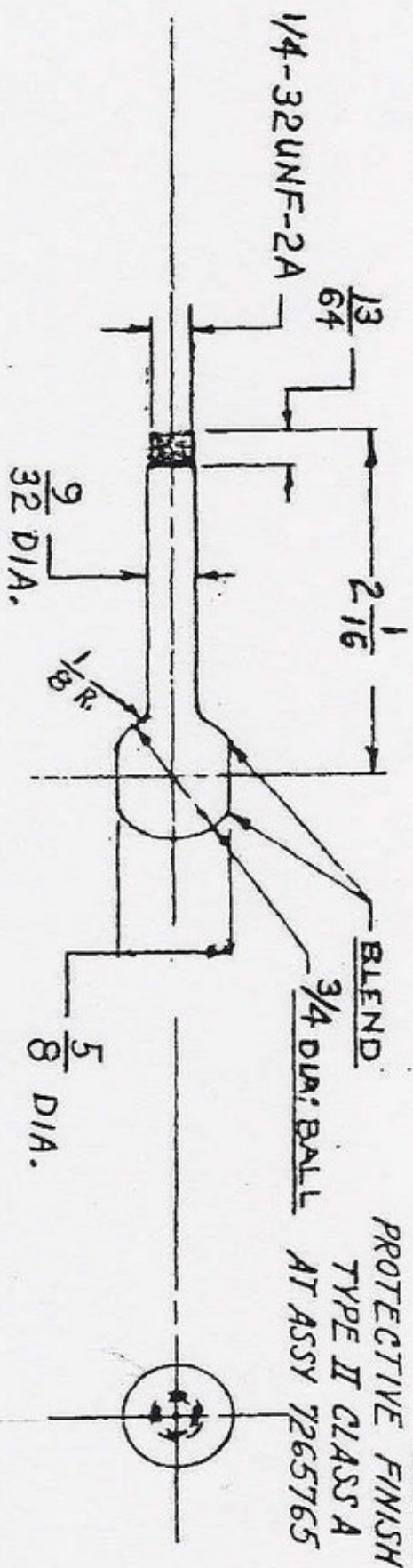
C	CLASSIFICATION CANCELLED BY		
B	AUTHORITY OF OCM 33331	S.A.	15 SEPS 54
A	PROTECTIVE FINISH ADDED.	S.A.	10-13-50
REVISIONS			
	BY	DATE	
FRACTIONAL DIMENSIONS ± .005 UNLESS SPECIFIED OTHERWISE			

56	2	B-1113	1/25 DIA.
ITEM	NO. REQD.	MATERIAL	SIZE
HARRINGTON & RICHARDSON ARMS CO. WORCESTER, MASS.			
SHOULDER BRACE PINS			
MODEL 294 .22 CAL. HORNET SURVIVAL WEAPON			
PART & NO. SHOULD BRACE PINS		SCALE 2/1	OPER. NO.
DESIGNED BY		DATE	
DETAILED BY V C B.		DATE FEB 7, 50	
TRACED BY E. G. W.		DATE	
CHECKED BY F		DATE SEP 17, 50	
APPROV. BY		DATE	
SHEET OF SHEETS		DRAWING NO. A-294-56	
57		35	

691-462-A

DO NOT SCALE THIS DRAWING

MAY 24 1955



APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *[Signature]*
ORD. DEPT.
DATE MAY 24, 1950

ORD PART NO. 7265763

		ALST. B-1113	ALTERNATE
169	1	ALST. - C1020	5/8 DIA 2 9/16
ITEM	NO. REQD.	MATERIAL	SIZE

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

BOLT HANDLE

MODEL 294 .22 CAL. HORNET SURVIVAL WEAPON

PART & NO. BOLT HANDLE #169 SCALE FULL CREX. NO.

DRAWING NO.

C1 CLASSIFICATION CANCELLED BY
AUTHORITY OF OCM 33331

B A.I.S.I. - C1020 WAS SAE 1020, ALT MAT. ADDED

A ADDED, PROTECTIVE FINISH

REVISIONS

FRACTIONAL DIMENSIONS $\pm .006$ UNLESS SPECIFIED OTHERWISE

DESIGNED BY DATE

DETAILED BY: C. B DATE FEB. 10-50

TRACED BY E.G.W DATE

CHECKED BY AS.73 DATE 2-11-50

APPROV. BY DATE

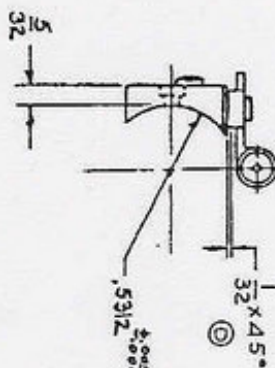
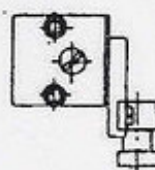
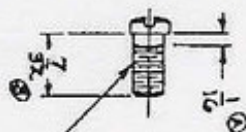
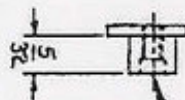
A-294-169

SHEET OF SHEETS

8

DO NOT SCALE THIS DRAWING

*45(.082) TAP DRILL
*3-56 N.F. TAP
*38(.1015) DRILL 1/4 DEEP



PROTECTIVE FINISH
C TYPE III CLASS A GRADE I
USA 57-O-2

APPROVED PENDING
ORDNANCE DRAWING
LT. COL. F. McMillan
GRD. CORP
DATE: OCT 19, 1950

ORD. PART NO. 7265767

USE LYMAN *35-H SIGHT
REMOVE LEVER & SPRING WASHER

REAR SIGHT

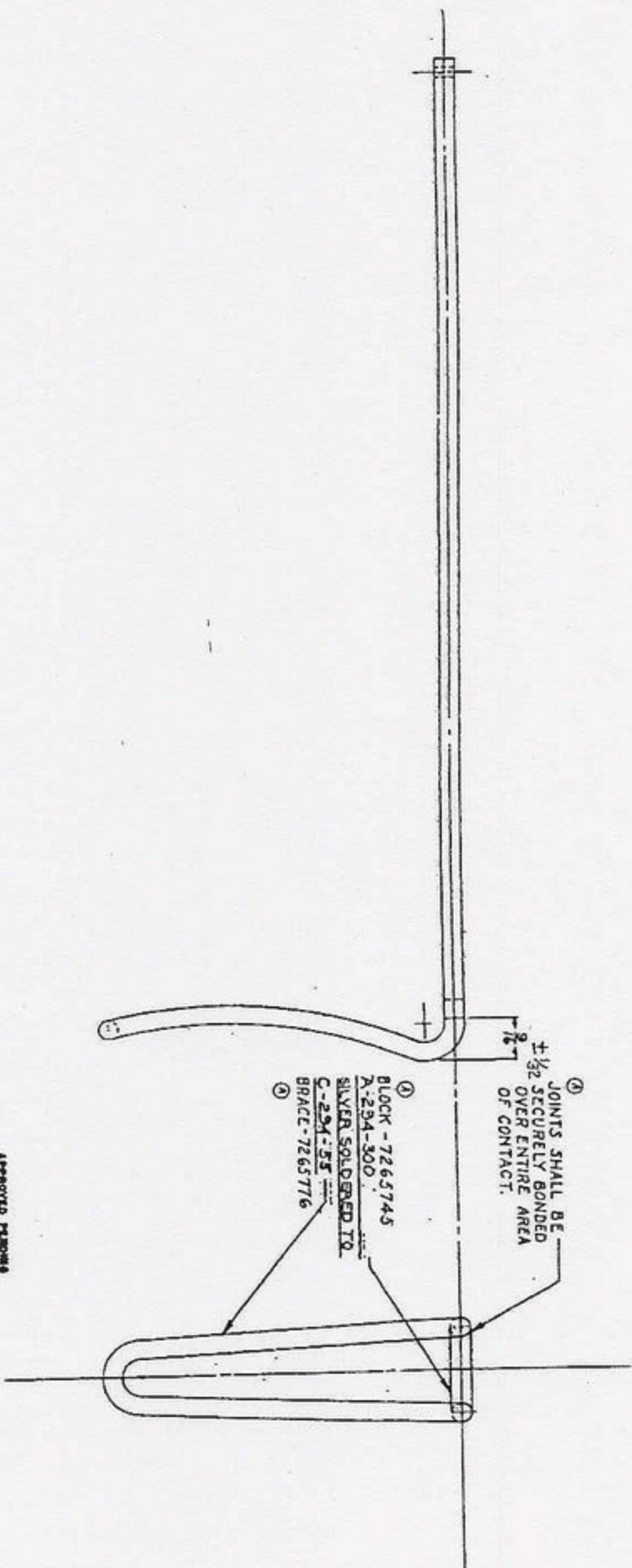
HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

E1	CLASSIFICATION CANCELLED BY	S.A.	16SEP54
D	AUTHORITY OF OCM 33331	S.A.	3-22-51
C	ADDED, PROTECTIVE FINISH	S.A.	10-13-30
B	7/32 WAS 1/4	1/4	5-8-50
A	ADD 60% ON ON SEC. 1/4	1/4	7/25/54
	REVISIONS	BY	DATE

Q9	1	LYMAN 35-H	
ITEM	NO. REQD.	MATERIAL	SIZE
HARRINGTON & RICHARDSON ARMS CO. WORCESTER, MASS.			
<u>REAR SIGHT</u>			
MOO. 294 CAL. .22 HORNET SURVIVAL WEAPON			
PART & NO. REAR SIGHT		SCALE	DRAWING NO.
DESIGNED BY	DATE		
DETAILED BY H.S.B.	DATE 3-10-50		
TRACED BY	DATE		
CHECKED BY H	DATE 6-11-50		
APPROV. BY	DATE		
SHEET 1 OF 1 SHEETS		B-294-109	

DO NOT SCALE THIS DRAWING

PROTECTIVE FINISH:
② TYPE II CLASS A USA 57-0-2
AFTER SILVER SOLDERING.



APPROVED PERSONS
ORIGINATOR: *[Signature]*
LT. COL. *[Signature]*
CDR. SCRP
DATE: OCT 19, 1950

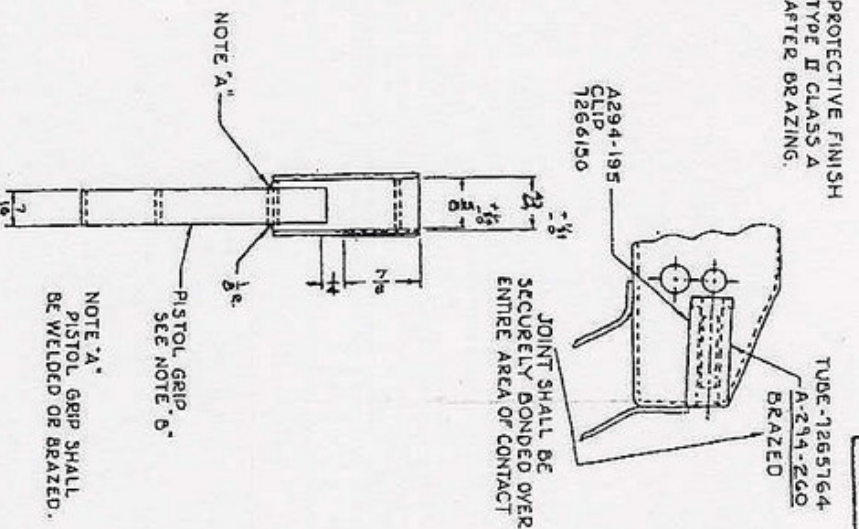
C.I.D. PART NO. 7265775

SHOULDER BRACE ASSEMBLY

DESIGNATION	REVISION	DATE
40000: PROTECTIVE FIN. NOTE TO BRG JMWG 171, 1955.	S.A. 10/23/50	
APPROVED	BY	DATE

ITEM	NO. REQD.	MATERIAL	NOT
HARRINGTON & RICHMOND ARMS CO., WORCESTER, MASS.			
SHOULDER BRACE ASSEMBLY			
WORK: A 54-22 CAL. JOINTLY SUBMITTED BY PART 1: PROTECTIVE FIN. NOTE TO BRG JMWG 171, 1955.			
DESIGNED BY	DATE		
DETAILS BY: C. B.	DATE: 10/23/50		
CHECKED BY: E. G. H.	DATE		
CHECKED BY: H. S.	DATE: 1-24-50		
APPROVED BY	DATE	C-294-310	

DO NOT SCALE THIS DRAWING



NOTE: "B"
PISTOL GRIP AND TRIGGER GUARD
SHALL LINE UP WITH VERTICAL AND
LONGITUDINAL AXIS WITHIN 2° OF ANGLE

ORD. PART NO. 7265777

APPROVED PERFORMING
ORDNANCE PLANT
LT. COL. J. L. K. L. K. L.
(O.D. COMP)
DATE 051515Z

NOTE "A"
PISTOL GRIP SHALL
BE WELDED OR BRAZED.

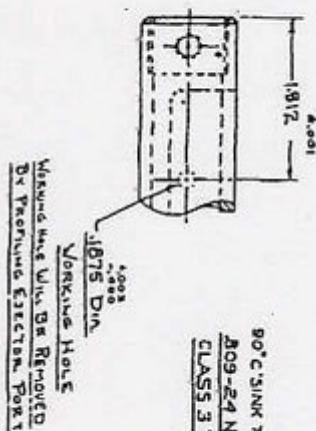
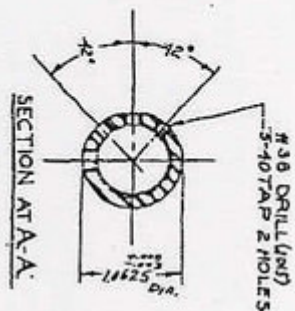
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SUPPLEMENTARY DATA SHEET NO. DATED 1-11-50

[illegible]

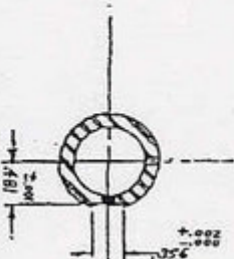
515

PROTECTIVE FINISH
TYPE II CLASS A AT
ASSEMBLY 7265769

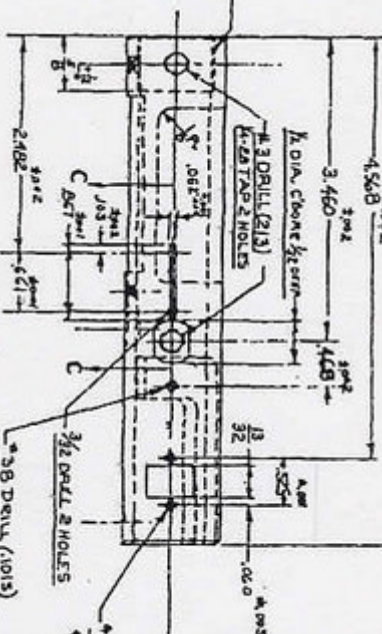
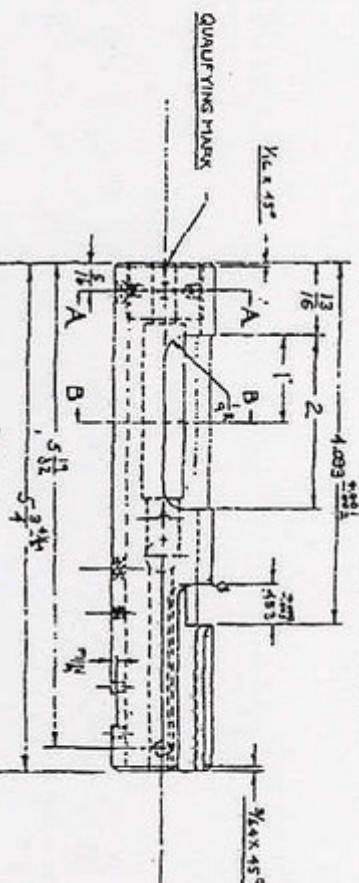


REMOVE ALL BURRS, SHARP EDGES & CORNERS TO PERMIT FREE MOVEMENT OF BOLT.

CLASSIFICATION CANCELLED BY AUTHORITY OF OCM 33331		2.A.	18804
L	C/118 WAS 01113	0.A.	17532
K	SECRET NOTE: "C" WAS 16140 WAS 08"	S.A.	01200
K	SECRETED ON L/118. SECRETED ON L/118 WAS 08"	S.A.	01200
L	SECRETED ON L/118. SECRETED ON L/118 WAS 08"	S.A.	01200



SECTION AT D-D

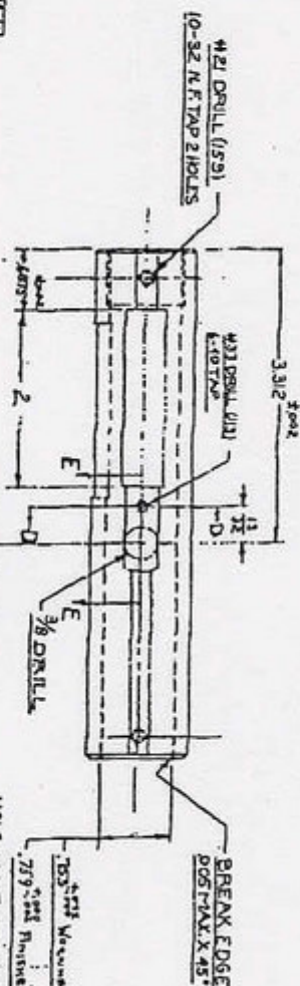
[illegible]

BREAK SHARP CORNERS
APPROX. $\frac{1}{32} \times \frac{1}{32}$ —

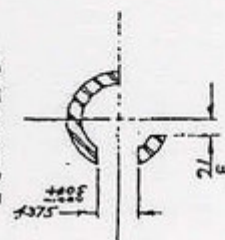


SECTION C-C

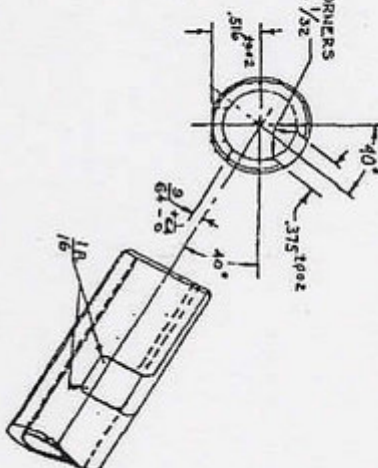
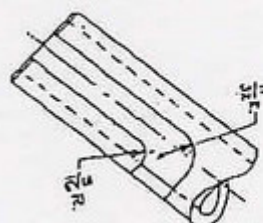
APPROVED PENDING
ORDINANCE NUMBER
17,000 *F. Sullivan*
GEO. COOP
DATE - OCT. 19, 1950



HOLE MUST BE UNIFORMLY
SMOOTH



SECTION A: B-B



ORD. PART NO. 7.265779

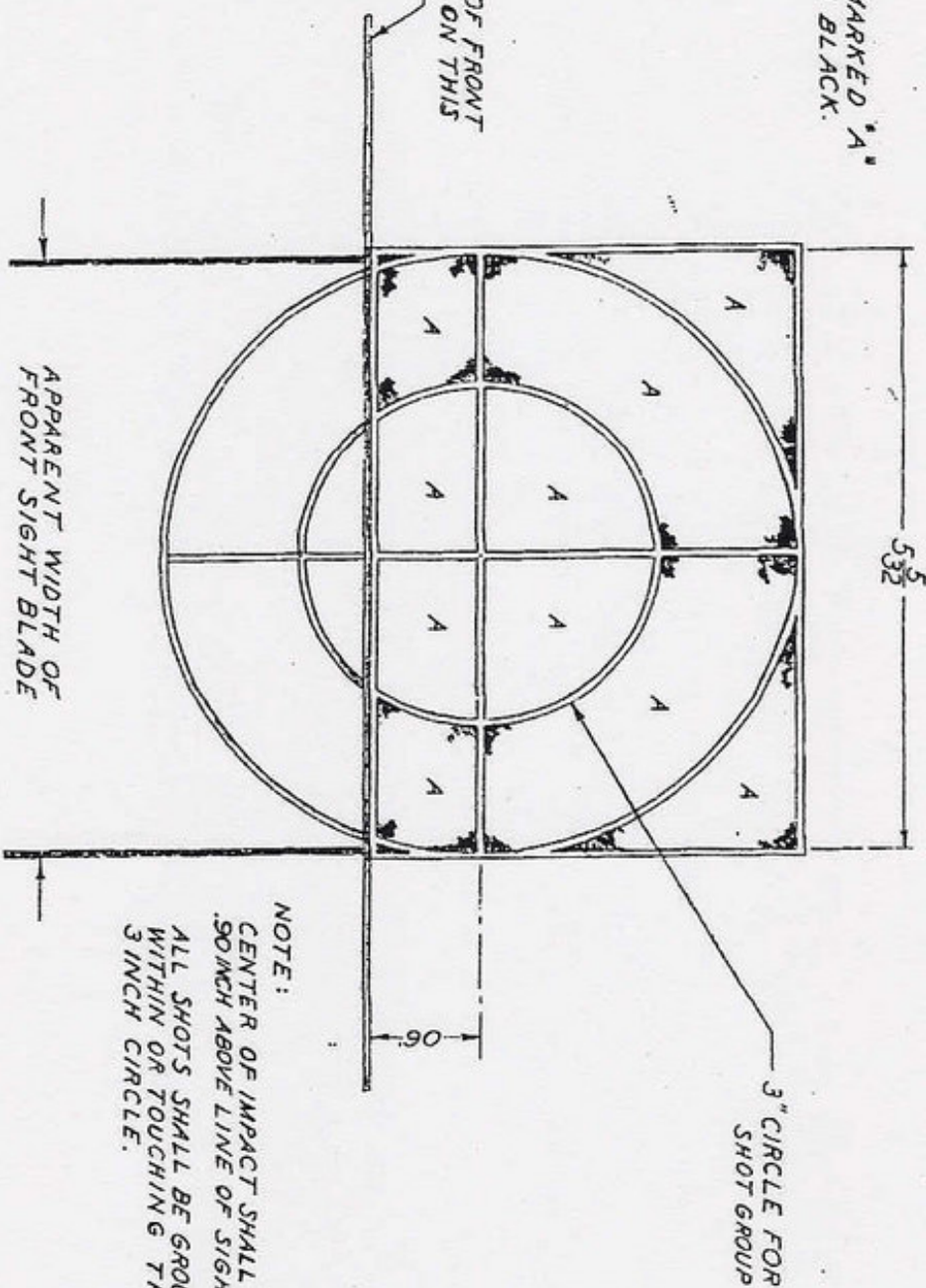
1	AlCl ₃ - Cl ₂ /8	
trial	poly. prod.	free

MAKINUTATION & REFINEMENT ANNE: CO
SPENCER, MASS.

RECEIVED

C294-1

NOTE:
SECTIONS MARKED "A"
TO BE SOLID BLACK.



NOTE:
CENTER OF IMPACT SHALL BE
.50 INCH ABOVE LINE OF SIGHT.
ALL SHOTS SHALL BE GROUPE
WITHIN OR TOUCHING THE
3 INCH CIRCLE.

TARGETING DIAGRAM
RIFLE, SURVIVAL, CAL. 22, M4 (HORNET CARTRIDGE)
FOR 50 YARD RANGE

ORIGINAL DATE OF SERVICE MARCH 12, 1951

REVISIONS

NO.	DATE	REASON FOR REVISION	BY	CHK
A	4-24-51	ECO #15167		

REAR TREATMENT & PROTECTIVE FINISH

PHYSICAL PROPERTIES	QUANTITY	REMARKS TO BE MADE
1.1	F7162911	RIFLE, SURVIVAL
1.2		CAL. 22, M4
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1.100		

WEIGHT	DO NOT	APPLY PART NO.
SCALE	1	1
TOLERANCES ON DIMENSIONS	1	1
UNLESS OTHERWISE SPECIFIED	1	1
PER IN. SURFACES	1	1
DIMENSIONAL TOLERANCES	1	1
ANGULAR TOLERANCES	1	1
FORM, FIT, & FINISH	1	1
FUNCTIONAL TOLERANCES	1	1
ASSEMBLY TOLERANCES	1	1
SHARP CORNERS AND ROUNDS TO APPEAR	1	1

REVISIONS	REVISIONS	REVISIONS
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REVISIONS	REVISIONS	REVISIONS
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PROTECTIVE FINISH
TYPE II CLASS A
U.S.A. 57-O-2



REMOVE ALL BURRS,
SHARP CORNERS & EDGES

APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *J. H. Williams*
ORD. CORP.
DATE NOV. 22, 1950.

ORD. PART NO. 7265855

SDO	1	Spring Steel	Domestic 216 (007)
MR	NO. 8100.	MATERIAL	SIZE

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

MAGAZINE RELEASE SPRING 2000

*22 CAL. HORNET SURVIVAL WEAPON

wood 29.4

MADE & BOLD PAPER, Calculated & Signed		SCALE 2:1	CORR. NO. -
DESIGNED BY	DATE	DRAWING NO.	
DETAILS BY G.S.R.	DATE 10-10-50	B-294-350	
INCHES BY E.S.W.	DATE		
CHECKED BY <i>W.D.</i>	DATE 02/13/51		
APPROVED BY	DATE	SHEET 1 OF 1	SHEETS 57

VIEW ADDED, 1/16R ADDED, 23 (USE) DRILL WAS "27 (GREEN) WITH
B COMBOS CHANGED. VA WAS 1/32, "23 WAS 3/16, 1/32 ADDED,
REFX WAS 7/32, 8/32 WAS 7/32. S.A. 5:15-5

A	PROOF, FRESH, NOTE, 27(1440) DRILL & REINFORCEMENT ALONG	S. A.	11-28-50
---	--	-------	----------

[illegible]

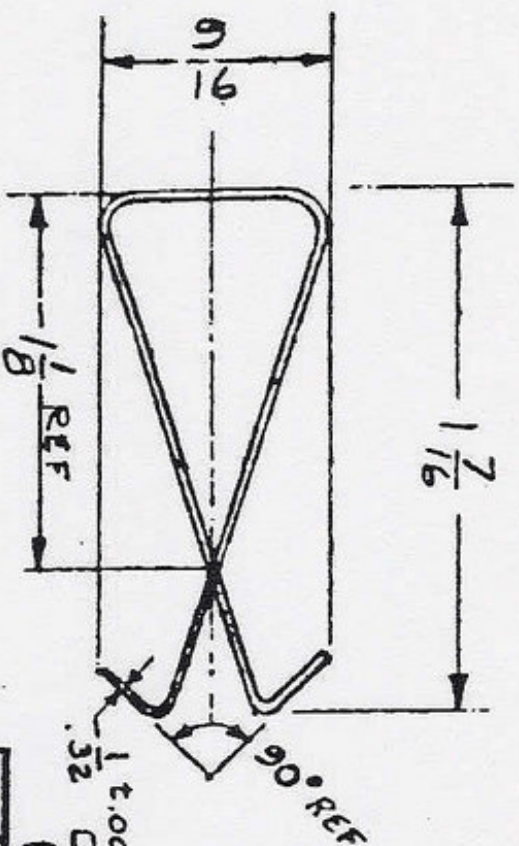
THE UNIVERSITY OF CHICAGO PRESS

55

-V

DO NOT SCALE THIS DRAWING

DEC 6 1951



ACTUAL SIZE

ORD. PART NO. 7266150

ITEM NO. REQ.	2	SILVER SOLDER	1/32 D/A.
MATERIAL			SIZE

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.SILVER SOLDER CLIP
(BRACE TUBE)

MOD. 294 - 22 CAL HORNET SURVIVAL WEAPON

PART & NO. SILVER SOLDER CLIP/195

SCALE 2:1

DRAWING NO.

ORIG. NO. —

DESIGNED BY

DATE

DETAILED BY

DATE 11-20-1950

TRACED BY

DATE

CHECKED BY

DATE 10/1/29

APPROVED BY

DATE

SHEET 1 OF 1

PAGES

FRACTIONAL DIMENSIONS & ANGLES UNLESS SPECIFIED OTHERWISE

APPROVED PERING
ORDNANCE DRAWING
LT. COL. *McGee*
ORD. COMP.
DATE JAN. 7, 1952

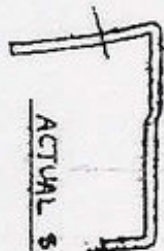
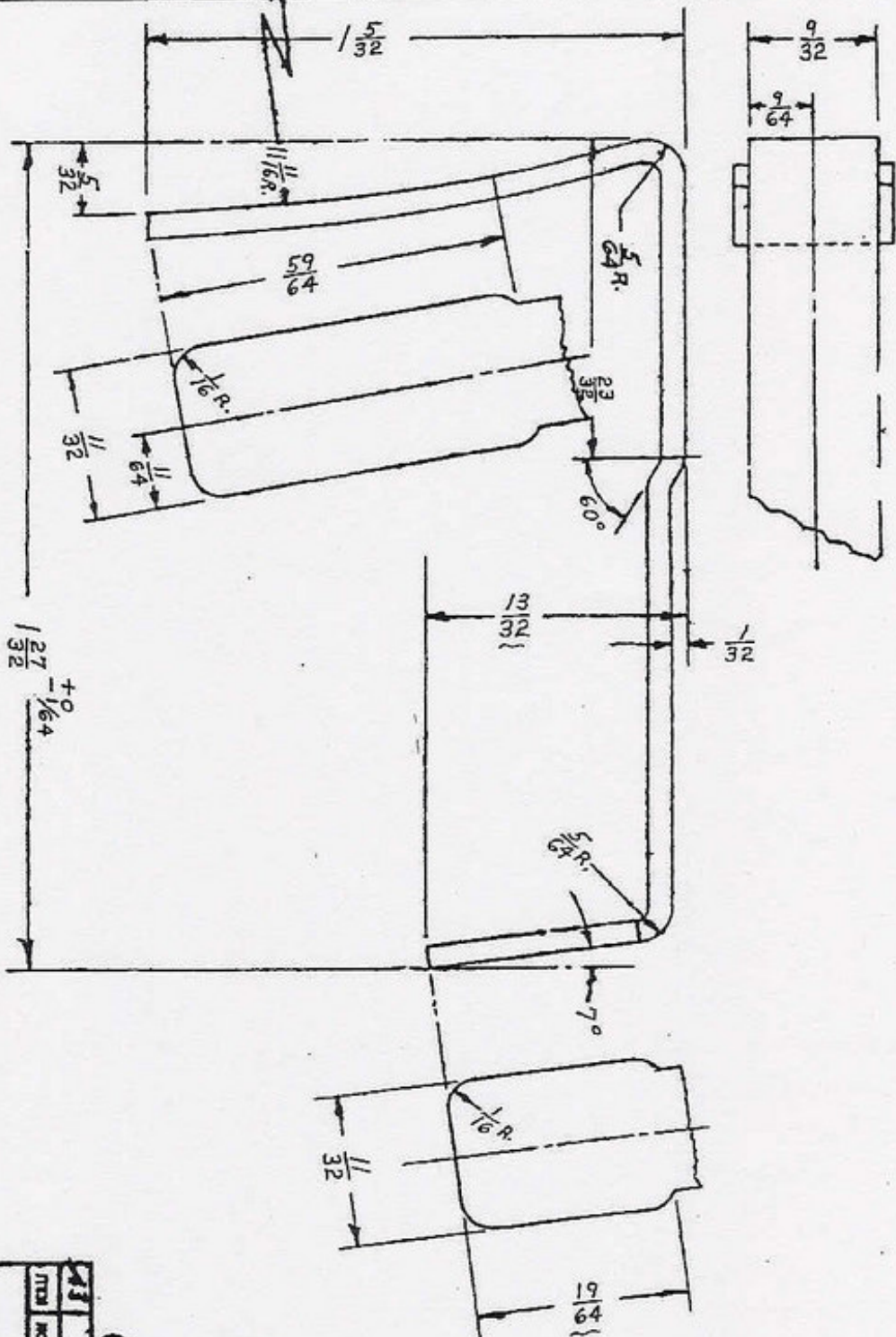
xjz

REVISIONS

BY DATE

DO NOT SCALE THIS DRAWING

FIG. 6 1951



PROTECTIVE FINISH
OXIDE BLACK TYPE III
CLASS A GRADE I
U.S.A. 57-0-2

APPROVED FOR
ORIGINAL DRAWING
LT. COL. *[Signature]*
DATE JAN 11 1952

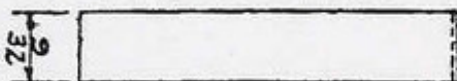
ORD. PART NO. 7266151

Q3	NO. 1000	MATERIAL	SIZE
HARRINGTON & RICHARDSON ARMS CO. WORCESTER, MASS.			
MAGAZINE FOLLOWER			
LIFE, CARE, ROCKET, SURVIVAL WEAPON			

DATE OF ORDER	DATE OF DELIVERY
12-5-50	12-5-50
B-294-43	

1951 6 1951

ACTIVITY SIZE



APPROVED RECEIVED
CONFERENCE REPORTS
LT. COL. *[Signature]* 2/3/52
OPER. OFFICER
DATE: JAN. 7, 1952

SPRING TEMPLER

ORD. PART. NO. 7266152 ④

HAVERINGTON & RICHARDSON ARMS CO.
WINDSOR, MASS.

MAGAZINE SPRING

23. CALIFORNIA PURCHASE COMPANY

2004-2-24

Page 2 of 2

Part 2

COMPASSIONATE

平定回疆方略卷一百一十五

Write

100

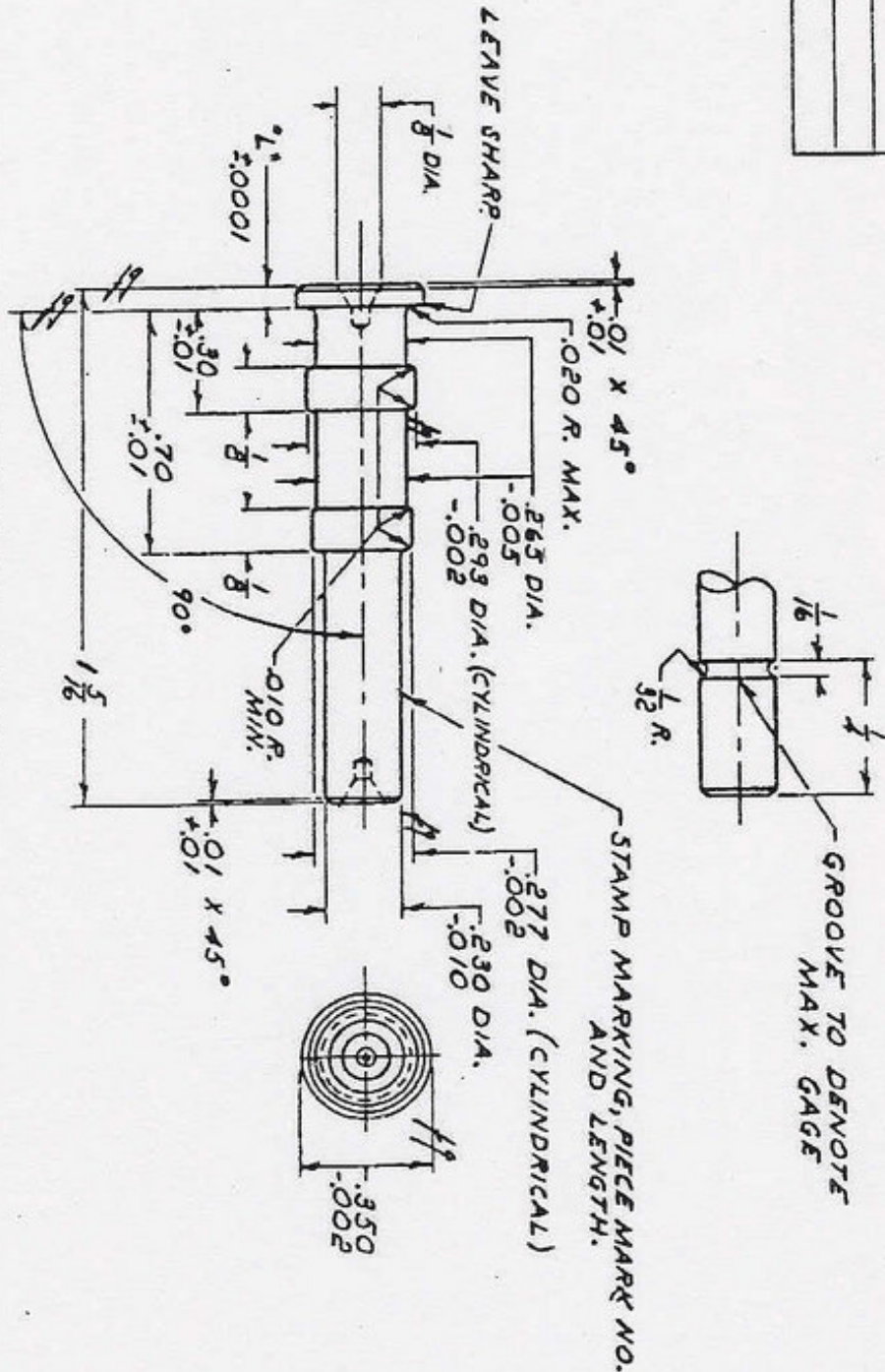
1

[illegible]

171

PIECE MARK	HEADSPACE LENGTH	
7314929A	.062	
7314929D	.065	
7314929E	.069	

MARKING:
R. S. CAL..22 (H) M4
HEADSPACE
7314929, ORD. DEPT. U. S. A. 1 N S R



HEADSPACE GAGE
ONE TOOL STEEL
FINISH & HARDEN
SCALE 3:1

TOLERANCE OF $\pm \frac{1}{32}$ ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED

* HARDEN TO ROCKWELL SCALE 'C' 63 MIN
LAP $\frac{1}{8}$ SURFACES
REMOVE ALL SHARP EDGES

REVISIONS

COMPONENT	DATE	DATE
DRG. NO.	DATE	DATE
7314929	7-19-30	

DRG. PERTAINS TO

7314840 GAGE LISTS

DESIGNED	TRACER	LOG. OFFICER
CHECKED	CHECKER	CHIEF DESIGNER
SUBMITTED		

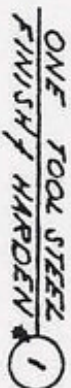
PROD. ENG. ORD. DEPT. U. S. A.

CHIEF INSR. ORD. DEPT. U. S. A.

DATE JUNE 22, 1930

B 7314929

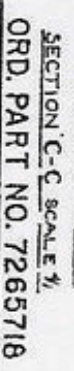
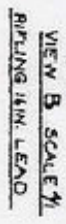
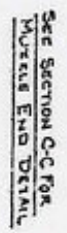
R. S. CAL. 22 (H) MD
BARREL 7265718
DEPTH OF CHAMBER
73149304, ORD. DET. U. S. A. INSP



ONE TOOL STEEL
FINISH & HARDEN # 2

HARDEN TO ROCKWELL SCALE "C" 65 MIN.
140° H SUPPLIES
REMOVE ALL SHARP EDGES

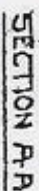
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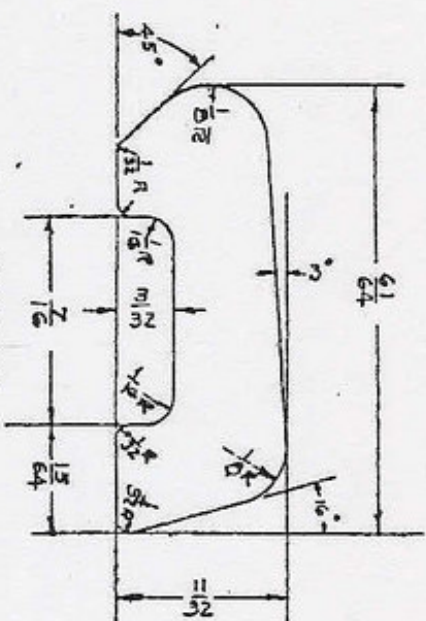
PROT. FINISH
TYPE II CLASS A EXTERIOR ONLY
U.S.A. SPEC. 51-0-2

8	/	MISI-CLITZ OF KUAL	17-DIA.X 1/8"
ITEM NO.	DESCRIPTION	BY DATE	
HAMMINGTON & RICHMOND A&B CO. Worcester Mass.			
<u>BARREL</u>			
MODEL 804 .26 CAL. ROBERT SURVIVAL WEAPON			
PART NO. DRAWING # 2		EQUIP. 1/2 - 1/8 -	
REORDER NO.	PART	DRAWING NO.	
DRAWN BY C.B.	DATE FEB 28, 60		
CHECKED BY	DATE		
DRAWN BY L.A.C.	DATE 2-1-60		
APPROVED BY	DATE		
C-294-8		SPEC. 1 OF 1, ALL?	

PROTECTIVE FINISH
TYPE II CLASS A
U.S.A. 57-0-2



‡ .010 ON ALL BLANK DIMENSIONS



BLANK

APPROVED PERSONS
ORIGINANCE PRATINGS
LT. GOO. *[Signature]*
GMO. COOP.
DATE OCT 19, 1950

DATE - OCT. 19, 1950

SIZE 5175

REMOVE ALL BURRS, SHARP CORNERS AND EDGES.
ALL SURFACES MUST BE SMOOTH.

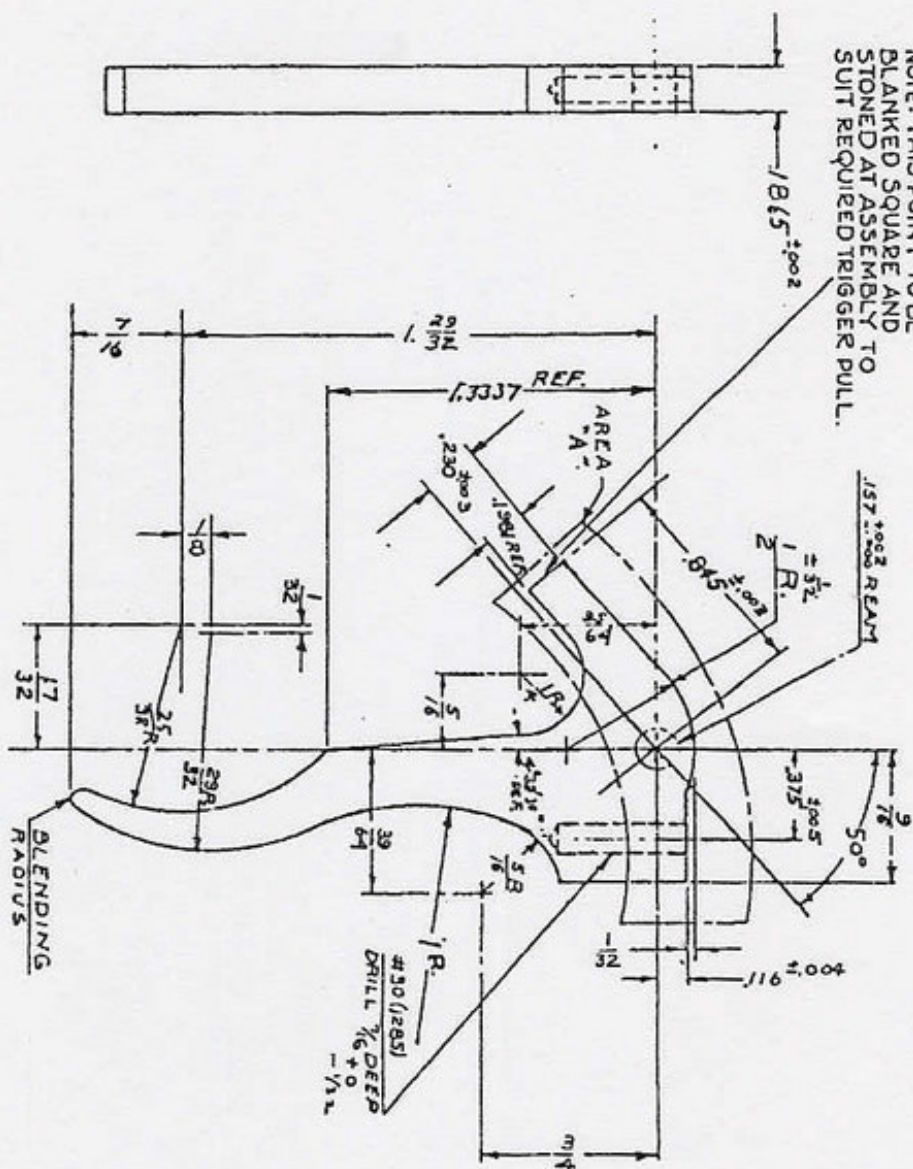
HARDEN TQ ROCK C-44-48

G	CLASSIFICATION CANCELLED BY AUTHORITY OF OCM 13331	S.A.	10SEP64
F	3/32 WAS 7/32, 1/1010 ADDED TO BLANK, AIR-56	S.A.	1-7-52
E	ADDED: 1/2 R, 1/32, 90-1, 1/6, 3/4, 45-1/32, 45-1/32 X 45-1/32	S.A.	11-23-51
D	REMOVED: NOTE, 1/2 R, 1/4, 3/16, 45-1/32 X 45-1/32	S.A.	11-23-51
C	NOTE ADDED	S.A.	11-20-51
B	1/2 R, 1/32, 90-1, 1/6, 3/4, 45-1/32, 45-1/32 X 45-1/32	S.A.	11-20-51
A	PROT. FIN. & PROOF SHOWN LAST 2 PAGES ADDED. NOTE CONTAINED BY REMOVED.	S.A.	10-15-51

ORD. PART NO. 7265720	
SUBSTITUTE A151-C1075 (E)	
QTY 1	A151-C1065 1/8 x 3/8 x 1/16
ITEM NO. 1	PARTIAL SIZE
HARRINGTON & RICHARDSON ARMS CO. WORCESTER, MASS	
NAME	REISING 22 CAL. LONG REPR
DESCRIPTION	EXTRACTOR
MANUFACTURER	SCALE 1/1
DATE	OPER
DRAWING NO. B165-26	

DO NOT SCALE THIS DRAWING

NOTE: THIS POINT TO BE
BLANKED SQUARE AND
STONED AT ASSEMBLY TO
SUIT REQUIRED TRIGGER PULL.



PROTECTIVE FINISH
TYPE II CLASS A
U.S.A. 57-0-2

CORNERED EDGES IN AREA "A" SHALL BE FREE FROM BURRS BUT SHALL NOT BE ROUNDED TO EXCEED .03R. ALL OTHER CORNERS AND EDGES SHALL BE FREE FROM BURRS AND BE SLIGHTLY ROUNDED.

APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *[Signature]*
ORD. DEPT.
DATE MAR 24, 1952

ORD PART NO. 7265721

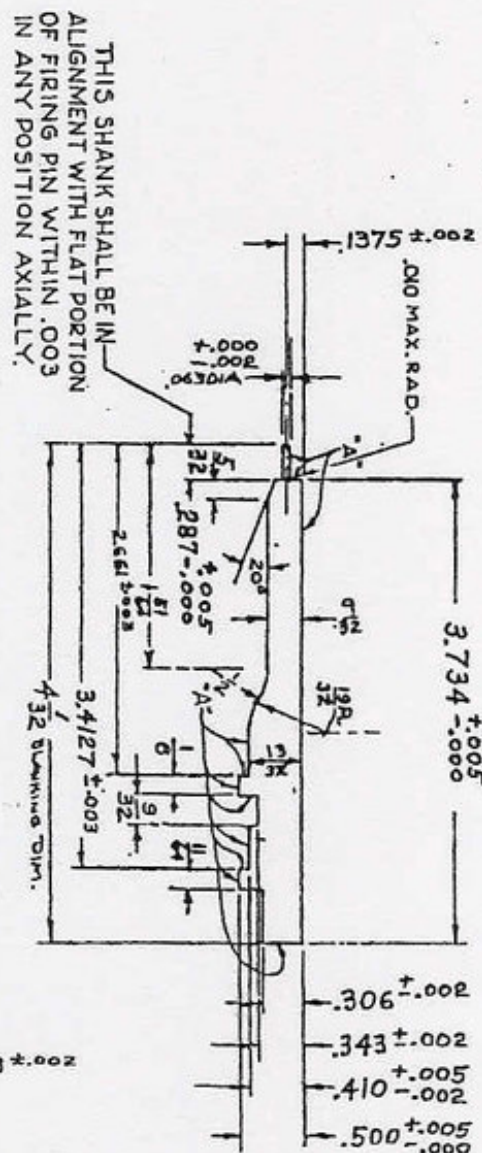
10	1	SAE 1020	1/8"±.002 THICK
ITEM	QTY. REQ'D.	MATERIAL	SIZE

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

TRIGGER

WOOD 766 22 CAL. SINGLE SHOT RIFLE	
PLAT & NO. TRIGGER # 10.	SCALE 2 1/2" FEET NO.
DESIGNED BY	DRAWING NO.
DETAILS BY C.A.	DATE MAY 10, 1948
TRACED BY	DATE
CHECKED BY C.A.	DATE JUN 11, 1948
APPROVED BY	DATE

NOTE:-
TOP & BOTTOM
SURFACES TO BE
SMOOTH & FLAT.



THIS SHANK SHALL BE IN
ALIGNMENT WITH FLAT PORTION
OF FIRING PIN WITHIN .003
IN ANY POSITION AXIALLY.

BREAK SHARP CORNERS

SPHERICAL RADII

-THESE SURFACES SHALL BE FLAT & PARALLEL
FIRING PIN SHALL SLIDE
FREELY IN A SLOT OF .097 MIN. WIDTH.

NOTE:- FINISH GROUND

AFTER HEAT TREATING BUT BEFORE PHOSPHATE COATING.

SPRING STEEL - 60-70 CARBON

HARDEN & TEMPER ROCK. 43-47

REMOVE ALL BURRS, SHARP CORNERS AND EDGES TO PERMIT FREE MOVEMENT IN BOLT. SAND BLAST BEFORE PHOSPHATE COATING.

ALL SURFACES MARKED "A" SHALL BE UNIFORMLY FLAT AND SMOOTH BY REMOVAL OF SHEARED SURFACES.

[illegible]

20	1	SPR. STEEL-60-70 CARB.	.0935"± THICK
ITEM	NO. REQ.	MATERIAL	SIZE
HARRINGTON & RICHARDSON ARMS CO. WORCESTER, MASS.			
<u>FIRING PIN</u>			
MOQ. 294. 22 CAL. HORNET SURVIVAL WEAPON			
PART & NO. FIRING PIN #20		SCALE FULL	ORDER NO.
DESIGNED BY	DATE	DRAWING NO.	
DETAILS BY V.C. B.	DATE 2-10-50		
TRACED BY	DATE		
CHECKED BY A.S. B.	DATE 2-14-50		
APPRO. BY	DATE		
		SHEET	OF 8-272
		B-294-20	

DO NOT SCALE THIS DRAWING

DIAMETERS SHALL BE CONCENTRIC WITHIN .008 INDICATOR READING,



CYANIDE HCN.

DATE MAY 24, 1950

ORD PART. NO. 7265725

HARRINGTON & RICHARDSON ARMS CO.
WARRENSTER, MASS.

Worcester, Mass.

NAME REISING 22 CAL. BOLT ACTION RIFLE
MOD 265 MAIN SPRING PLUNGER (REPEATER)
PART 4 MEASUREMENTS OF WEIGHT SCALE FULL OPER. ARE

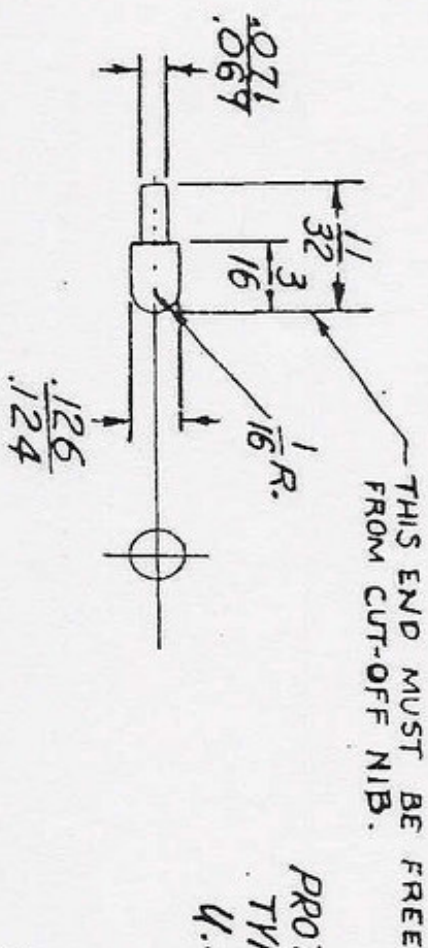
DR. ALICE FROST

A 265-171

E	AD 4808116105 CANCELLED BY	S.A.	5SEP56
F	AD 4808116105 WAS SAE-1020 ALTERNATE MAT ADDED	S.A.	1-7-52
G	AD 4808116105-004	S.A.	1-2-57
H	AD 4808116105-004	S.A.	1-4-50
I	AD 4808116105-004	S.A.	1-4-50
J	AD 4808116105-004	S.A.	1-4-50
K	AD 4808116105-004	S.A.	1-4-50
L	AD 4808116105-004	S.A.	1-4-50
M	AD 4808116105-004	S.A.	1-4-50
N	AD 4808116105-004	S.A.	1-4-50
O	AD 4808116105-004	S.A.	1-4-50
P	AD 4808116105-004	S.A.	1-4-50
Q	AD 4808116105-004	S.A.	1-4-50
R	AD 4808116105-004	S.A.	1-4-50
S	AD 4808116105-004	S.A.	1-4-50
T	AD 4808116105-004	S.A.	1-4-50
U	AD 4808116105-004	S.A.	1-4-50
V	AD 4808116105-004	S.A.	1-4-50
W	AD 4808116105-004	S.A.	1-4-50
X	AD 4808116105-004	S.A.	1-4-50
Y	AD 4808116105-004	S.A.	1-4-50
Z	AD 4808116105-004	S.A.	1-4-50

22-592-A

DO NOT SCALE THIS DRAWING



PROTECTIVE FINISH
TYPE II CLASS A
U.S.A. 57-0-2

REMOVE ALL BURRS.

CYANIDE HARDEN

APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *[Signature]*
ORD. DEPT.
DATE MAY 24, 1950

ORD PART NO. 7265726

CLASSIFICATION CANCELLED BY
AUTHORITY OF OCM 33331

S.A. 55024

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

SUBSTITUTE B-1112

ITEM	NO. REQ.	MATERIAL	SIZE
22	1	S.A.E. 1020	.125 DIA. X 1 3/32

NAME REISING 22 CAL. BOLT-ACTION RIFLE
MOD. 265 TRIGGER SPRING PLUNG. REPEATER

PART & NO. TRIGGER SPRING PLUNG. REPEATER
A-265-12

DESIGN BY DATE

DRAWG. NO.

DETAILS BY DATE

DATE 1-17-45

TRACED BY DATE

DATE 1-17-45

CHECKED BY DATE

DATE 8-8-45

APPROVED BY DATE

DATE 8-8-45

SHEET 1 OF 1

SW

FRACTIONAL DIMENSIONS ± .005 DECIMAL DIMENSIONS ± .005

ADDED, PROTECTIVE FINISH

S.A. 55024

C. 069-071 W.A.S. 020-022

DATE 10-4-40

B. 548 ELY W.A.S. B-1112 90050

DATE 7-9-42

A. ADDED NOTES

DATE 2-15-44

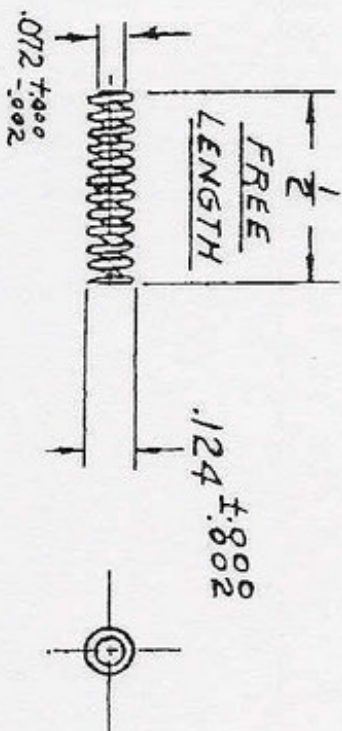
REVISED

DATE 2-15-44

A265-22

A-265-14

DO NOT SCALE THIS DRAWING



APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *W. H. McCallister*
ORD. DEPT.
DATE MAY 25, 1950

12 - COILS.026 DIA. WIRECLOSE BOTH ENDS & GRINDORD PART NO. 7265728SPRING TEMPERSET BEFORE TEMPERING

ITEM	NO. REQ.	MATERIAL	SIZE
1	1	SPRING WIRE	.026 DIA.

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

NAME REISING 22 CAL. BOLT-ACTION RIFLE

MOD. 265 TRIGGER SPRING (CREMEATER)

PART & NO. TRIGGER SPRING SCALE 2:1 OPEN NO.

DESIGN BY DATE DRAWING NO.

DETAILED BY DATE 3-21-45

TRACED BY DATE 6-23-45

CHECKED BY DATE 6-23-45

APPROVED BY DATE SHEET / OF / SHEET

D	
C	CHASSIS RIFLE CANCELLED BY
B	ALTERED BY
A	ADDED
	REVISIONS

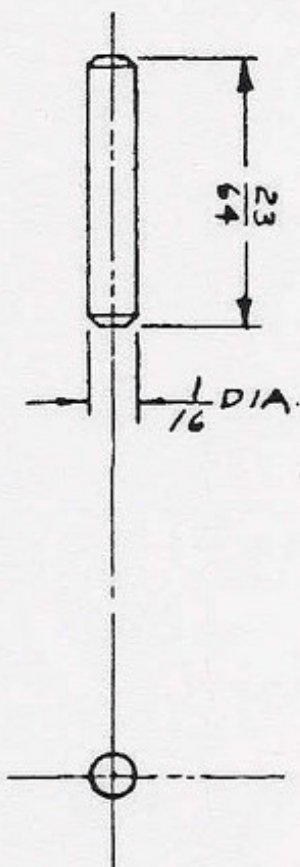
FRACTIONAL DIMENSIONS ± .005 DECIMAL DIMENSIONS ± .001

A-265-14

012-462-V

DO NOT SCALE THIS DRAWING

MIL-STD-105



FULL SCALE

PROTECTIVE FINISH
TYPE II CLASS A
AT ASSY 7265765

APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *[Signature]*
ORD. DEPT.
DATE MAY 24, 1950

COMMERCIAL TOL.

ORD PART NO. 7265729

+0.000
-0.000

ITEM	NO. REQD.	MATERIAL	SIZE
270	1	B-1113	.0625 DIA.

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

BOLT HANDLE PIN

MODEL 294, .22 CAL. HORNET SURVIVAL WEAPON

PART & NO. BOLT HANDLE PIN #270 SCALE 4/1 OPER. NO.

DRAWING NO.

DESIGNED BY DATE

DETAILED BY V.C.B. DATE FEB. 13, 50

TRACED BY DATE

CHECKED BY H.C. DATE 2-14-50

APPROV. BY DATE

SHEET OF SHEETS

C

CLASSIFICATION CANCELLED BY

AUTHORITY OF OCM 33331

A ADDED, PROTECTIVE FINISH

S.A. 10 SEP 64

REVISIONS

U.S.A. 10-18-50

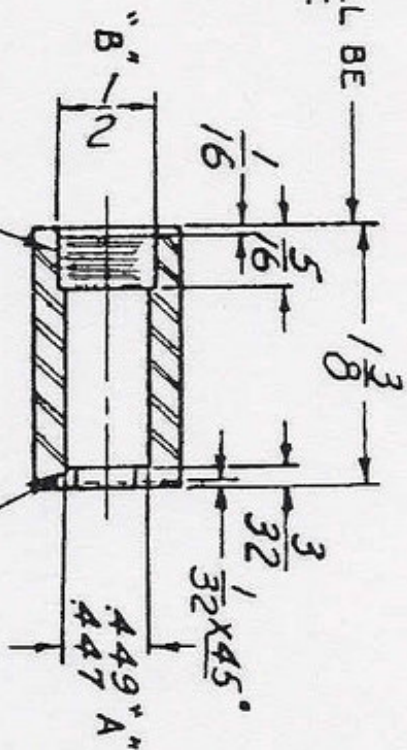
FRACTIONAL DIMENSIONS $\pm .003$ UNLESS SPECIFIED OTHERWISE

A-294-270

791-592-A

DO NOT SCALE THIS DRAWING

THIS SURFACE SHALL BE
SMOOTH & SQUARE
WITH BORE.



PROTECTIVE FINISH
TYPE II CLASS A
U.S.A. 57-0-2

DIMENSION "A" & "B" SHALL BE
CONCENTRIC WITH DIM. "C" WITHIN
.008 INDICATOR READING.

2-32 TAP
CL. 3 FIT

MUST BE SQ. BOTTOM

APPROVED PENDING
ORDNANCE DRAWING
LT. COL. J. H. McCallister
ORD. DEPT.
DATE MAY. 24 1950

ORD PART NO. 7265730

CLASSIFICATION CANCELLED BY
AUTHORITY OF OCM 33331

S.A. 5SEP54 167

S.A.E. 1020

7/48 DIA. X 1 1/2

ITEM NO. REQ. MATERIAL

SIZE

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

NAME REISING 22 CAL. BOLT-ACTION RIFLE
MOD. 265 - SPRING HOUSING (REPEAT)

PART & NO. SPRING HOUSING # 167

SCALE FULL OPER. NO.

D .008 WAS .004

S.A. 1-2-51

DESIGN BY 1

DRAWG. NO.

C ADDED, PROTECTIVE FINISH & NOTES.

S.A. 10-9-54

DATE 1-16-45

B .740-745 WAS .730 I.O.C.

S.A. 10-9-54

DATE 1-16-45

A 3/25 2003 DIA. HOLE 3/45 3/4 DIA. HOLE

S.A. 10-9-54

DATE 1-16-45

REVISIONS

FRACTIONAL DIMENSIONS ± .005 DECIMAL DIMENSIONS

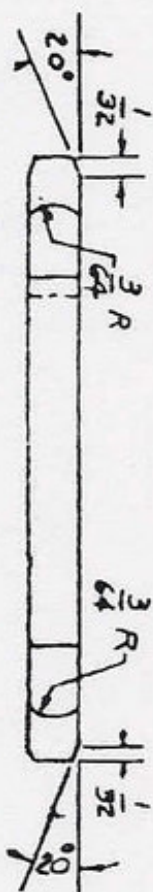
APPROVED BY

DATE

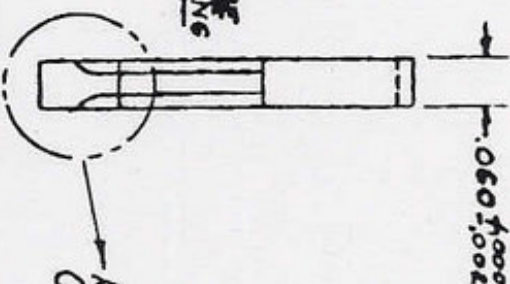
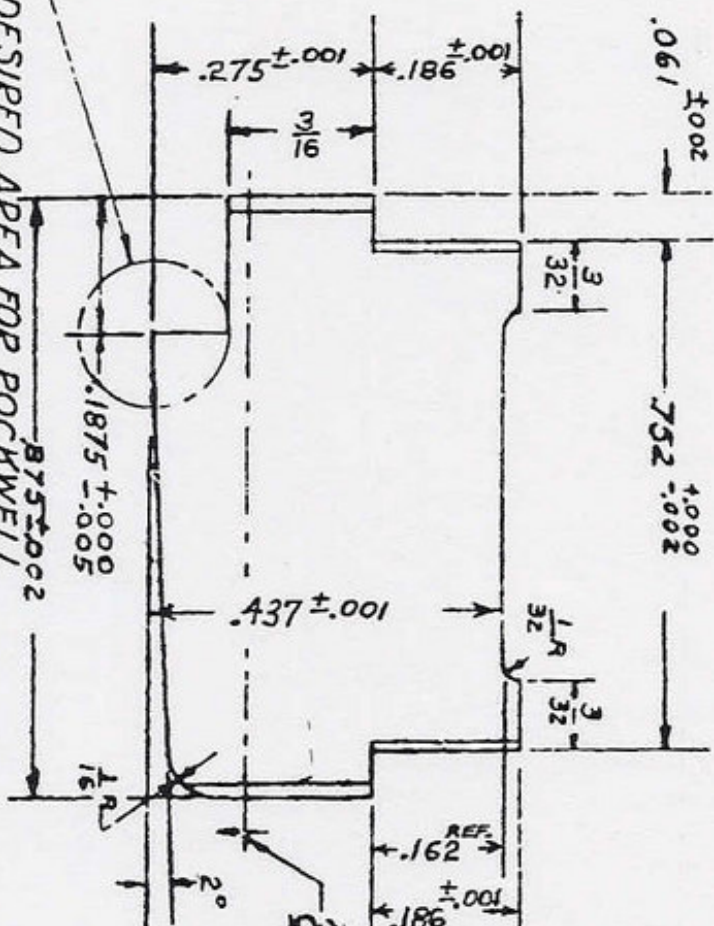
SHEET 1 OF 2

A-265-167

DO NOT SCALE THIS DRAWING



PROTECTIVE FINISH
TYPE II CLASS A
AT ASSY. 7265769



APPROVED PENDING
ORDNANCE DRAWING
LT. COL. J. McMillan
ORD. DEPT.
DATE MAY 24, 1950

ORD PART NO 7265731

DESIRED AREA FOR ROCKWELL
INDUSTRIAL HARDEN CAUSTIC QUENCH
HARDEN ROCKWELL C SCALE 40-46
BY H.B.R. ARMS CO.

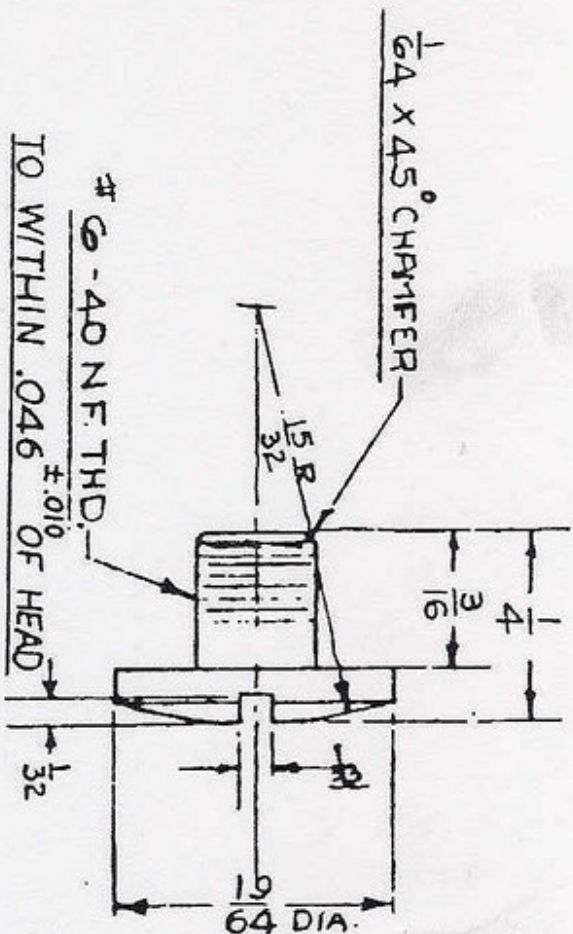
REVISION	BY	DATE
A	ADDED, PROTECTIVE FINISH & NOTE (A) NOTE ADDED (11-28-50)	S.A. 10 SEP 50
B	INTERPRETATION CANCELLED BY	
C		
D		

SUBSTITUTE	NO. 1	DATE 10-10-50	SIZE 0.65 x 0.06 x 0.06
ITEM	NO. REQ.	MATERIAL	SIZE
HARRINGTON & RICHARDSON ARMS CO. WORCESTER, MASS.			
NAME REISING .22 CAL. LONG RIFLE			
MAD. 165			
EJECTOR			
PART & NO.	EJECTOR 21	SCALE 1/1	ORDER NO.
DESIGN BY	DATE	DRAWG. NO.	
DETAILED BY	DATE	A-165-21	
TRACED BY	DATE		
CHECKED BY	DATE		
APPROVED BY	DATE	SHEET OF SHEET	

25-5512A

DO NOT SCALE THIS DRAWING

PROTECTIVE FINISH
TYPE II CLASS A
U.S.A. 57-0-2



APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *William*
CORO. DEPT.
DATE MAY 24, 1950

NO HEAT TREATMENT REQUIRED.

BREAK SHARP CORNER .010 MAX.

ORD PART NO. 7265732

57	1	ALSI	B-1112	
ITEM	NO. REQ.	MATERIAL		SIZE

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

NAME REISING .22 CAL. LONG RIFLE
MOD. M55 MAGAZINE CATCH SCREW
PART & NO. MAGAZINE
CATCH SCREW
SCALE 5/16" PER INCH

DRAWING NO.

A-165-57

D	CLASSIFICATION OF CANCELLED BY	DATE
C1	APPROVED BY	DATE
B	APPROVED BY	DATE
A	APPROVED BY	DATE

APPROVED BY	DATE	SHEET OF SHEETS
APPROVED BY	DATE	
APPROVED BY	DATE	
APPROVED BY	DATE	

012-462-A

MAY 10 1951

DO NOT SCALE THIS DRAWING

REMOVE ALL BURRS, SHARP CORNERS
& EDGES TO PREVENT INJURY TO
FINGERS.PROTECTIVE FINISH
TYPE II CLASS A
U.S.A. 57-0-2

3/16 DRILL 2 HOLES

7/32 DRILL

SPRING TEMPER

APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *W. H. H. H.*
ORD. DEPT.
DATE MAY 24, 1950

ORD PART NO. 7265739

1 SPRING STEEL .016 THICK

ITEM NO. REQ. MATERIAL SIZE

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

BARREL RETAINING SCREW SPRING

MODEL 294 28 CAL. HORNET SURVIVAL WEAPON

PART & NO. SCALE 2/1 DET. NO.

DESIGNED BY DATE DRAWING NO.

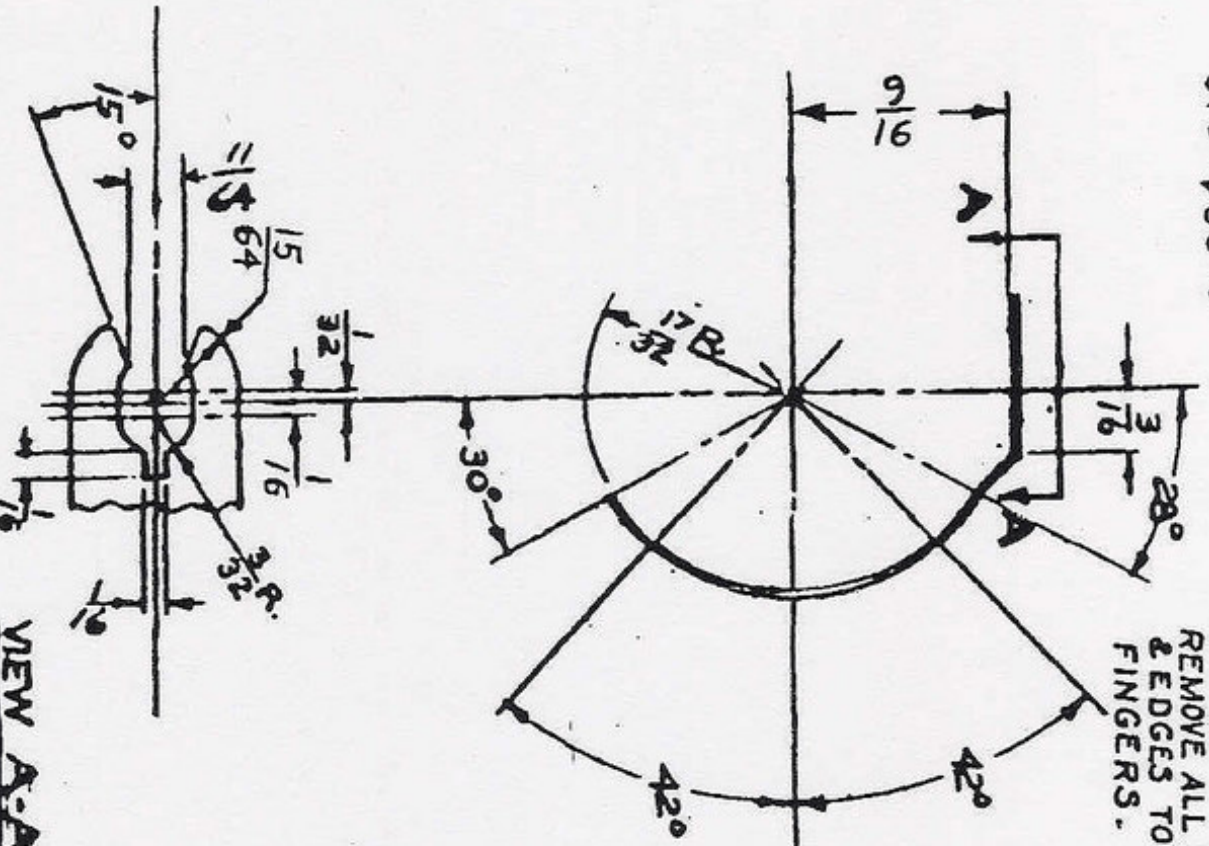
DETAILED BY V.C.B. DATE 1-25-50

TRACED BY E.G.W. DATE

CHECKED BY A.S.F. DATE 1-25-50

APPROVED BY DATE SHEET OF SHEETS

A-294-210



VIEW A-A

CLASSIFICATION CANCELLED BY
AUTHORITY OF OCM 3333

1/32 WAS 1/16

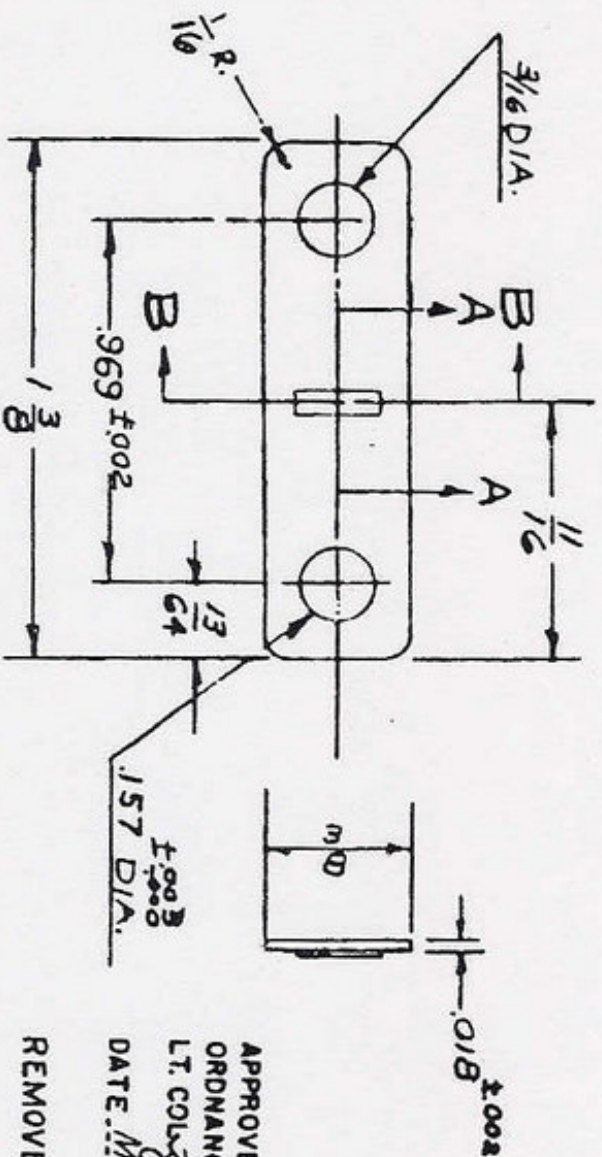
1/2 WAS 3/2, ADDED; PROTECTIVE FINISH NOTE

REVISIONS

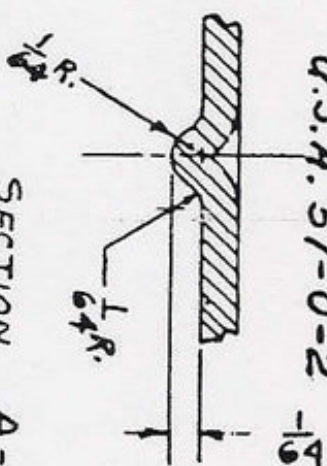
FRACTIONAL DIMENSIONS ± .008 UNLESS SPECIFIED OTHERWISE

1E-592-A

DO NOT SCALE THIS DRAWING



PROTECTIVE FINISH
TYPE II CLASS A
U.S.A. 57-0-2

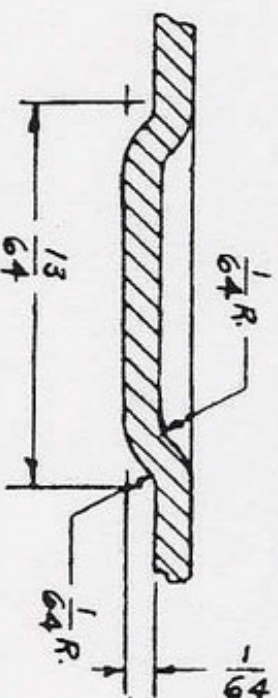


APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *[Signature]*
ORD. DEPT.
DATE MAY 24, 1950

SECTION A-A
SCALE 10:1

REMOVE ALL BURRS & SHARP EDGES.

SPRING TEMPER
ORD PART NO. 7265740



SECTION B-B
SCALE 10:1

SUPERCEDES DWG. SAME NO. DATED MAY. 15-48

C. 0181002 WAS .018	SA	1-7-52
ADDED, PROTECTIVE FINISH & NOTE: .969 ± .002	S.A.	10-11-50
A 157-000 DIA WAS 3/16 DIA.	V.C.B	NOV 28, 48
REVISIONS	BY	DATE
FRACTIONAL DIMENSIONS & .000 UNLESS SPECIFIED OTHERWISE		

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

SAFETY LEVER SPRING

MODEL #765

PART & NO. SAFETY LEVER SPR. SCALE 2:1

DRAWING NO.

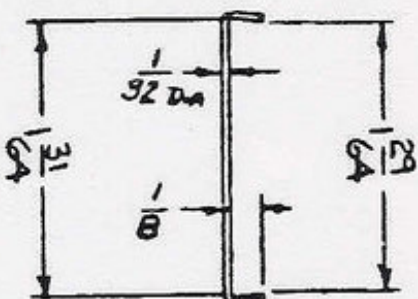
A-765-31

DESIGNED BY	DATE
DETAILED BY	DATE NOV. 17, 48
TRACED BY EGU	DATE
CHECKED BY V.C.B	DATE NOV. 17, 48
APPROV. BY	DATE

SHEET 1 OF 1 SHEETS

DO NOT SCALE THIS DRAWING

M. 1. 10 1.53



APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *William W. [Signature]*
CORP. DEPT.
DATE MAY 24 1950

ORD PART NO. 7265742

ITEM	NO. REQD.	MATERIAL	SIZE
	2	SILVER SOLDER	.031" .005 D.I.N.

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

SILVER SOLDER CLIP

.22 CAL. HORNET SURVIVAL WEAPON

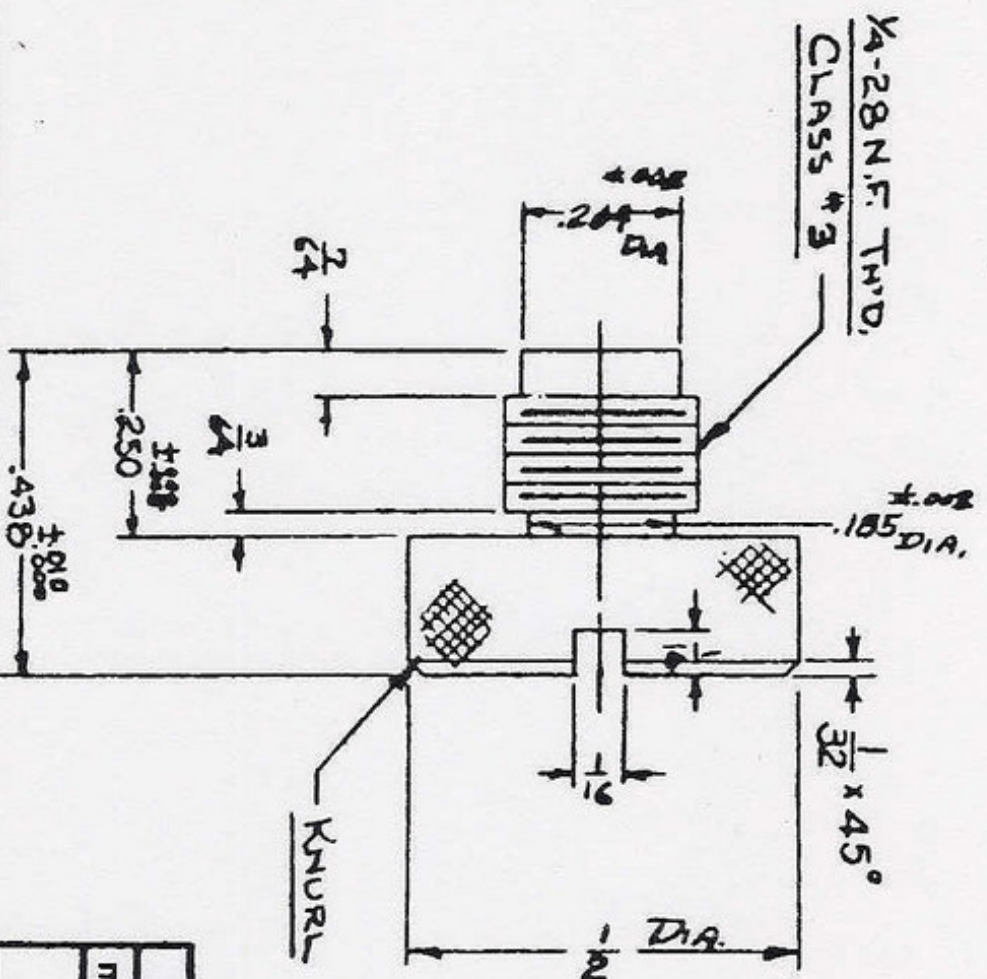
MOD. 294

PART & NO. SILVER SOLDER CLIP 294		SCALE FULL	OPER. NO. 2
DESIGNED BY	DATE	DRAWING NO. A-294-190	
DETAILED BY R.S.B.	DATE 1-11-50		
TRACED BY	DATE		
CHECKED BY V.C.B.	DATE 1-11-50		
APPROV. BY	DATE	SHEET OF SHEETS	
CLASSIFICATION CANCELLED BY			
AUTHORITY OF OCM 33331			
REVISIONS			
BY			
DATE			
S.A. 15 SEP 54			
TACTICAL DIMENSIONS & .005 UNLESS SPECIFIED OTHERWISE			

DO NOT SCALE THIS DRAWING

11.10.153

PROTECTIVE FINISH
TYPE II CLASS A
U.S.A. 57-0-2



APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *William*
CORP. DEPT.
DATE MAY 24 1950

ORD PART NO. 7265744

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

BOLT STOP SCREW

22 CAL. HORNET SURVIVAL WEAPON
MODEL 29A

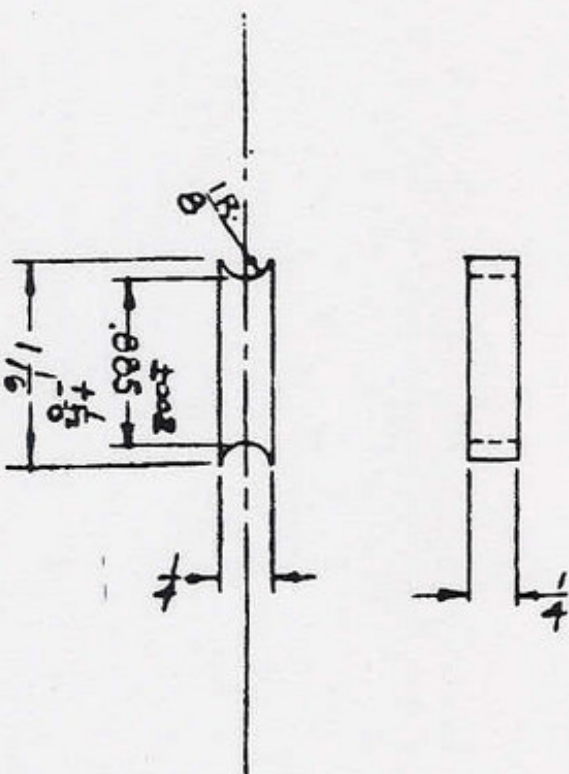
D	CLASSIFICATION CANCELLED BY AUTHORITY OF OCM 33331	S.A.	15 SEP 54
C	ADDED CHAMFER, AISI-B1113 WAS B1113.	J.A.	1-7-52
B	ADDED, PROTECTIVE FINISH	S.A.	10-1-50
A	3/4 WAS X6	TRIM	9-3-50
REVISIONS		BY	DATE
FRACTIONAL DIMENSIONS ± .008 UNLESS SPECIFIED OTHERWISE			

ITEM	NO. REQD.	MATERIAL	SIZE
1		AISI-B1113	©
HARRINGTON & RICHARDSON ARMS CO. WORCESTER, MASS.			
BOLT STOP SCREW			
22 CAL. HORNET SURVIVAL WEAPON MODEL 29A			
PART & NO.		SCALE	ORIG. NO.
DESIGNED BY		DATE	
DETAILED BY A.S.B.		DATE 2-8-50	
TRACED BY		DATE	
CHECKED BY V.C.B.		DATE 7-8-50	
APPROV. BY		DATE	
DRAWING NO.			A-294-115
SHEET 1 OF 1 SHEETS			

-A

DO NOT SCALE THIS DRAWING

PROTECTIVE FINISH
TYPE II CLASS A
AT ASSEMBLY 7265775



ORD. PART NO. 7265745

300	1	1020	1/4 sq.
ITEM	NO. REQ.	MATERIAL	SIZE

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

SHOULDER BRACE BLOCK

APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *J. McAllister*
ORD. CORP
DATE OCT. 19, 1950

MODEL 294-22 CAL. HORNET SURVIVAL WEAPON.

PART & NO. SHOULDER BRACE BLOCK SCALE FULL

DRAWING NO.

DESIGNED BY DATE
DETAILED BY V.C.B. DATE FEB 29, 50
TRACED BY DATE
CHECKED BY H.S.R. DATE 2-20-50

S.A. 10 SEP 54
S.A. 10-13-50

CLASSIFICATION CANCELLED BY
AUTHORITY OF OCM 33331
PROTECTIVE FINISH ADDED.

1 1/2" WAS 1 1/6", .885 WAS .875

REVISIONS

BY DATE

FRACTIONAL DIMENSIONS & .008 UNLESS SPECIFIED OTHERWISE

APPROV. BY

DATE

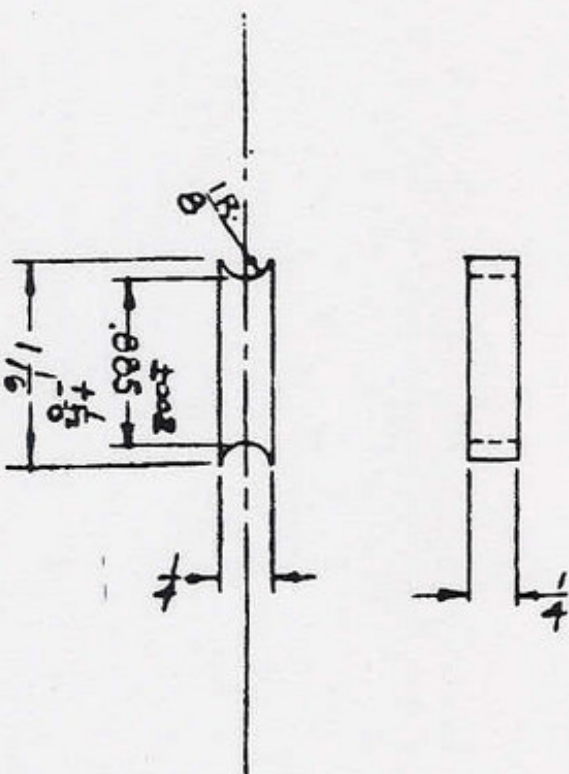
SHEET 1 OF 1 SHEETS

A-294-300

-A

DO NOT SCALE THIS DRAWING

PROTECTIVE FINISH
TYPE II CLASS A
AT ASSEMBLY 7265775



ORD. PART NO. 7265745

300	1	1020	1/4 sq.
ITEM	NO. REQ.	MATERIAL	SIZE

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

SHOULDER BRACE BLOCK

APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *J. McMillan*
ORD. CORP
DATE OCT. 19, 1950

MODEL 294-22 CAL. HORNET SURVIVAL WEAPON.

PART & NO. SHOULDER BRACE BLOCK SCALE FULL

DRAWING NO.

DESIGNED BY	DATE
DETAILED BY V.C.B.	DATE FEB 29, 50
TRACED BY	DATE
CHECKED BY H.S.R.	DATE 2-20-50
APPROV. BY	DATE

A-294-300

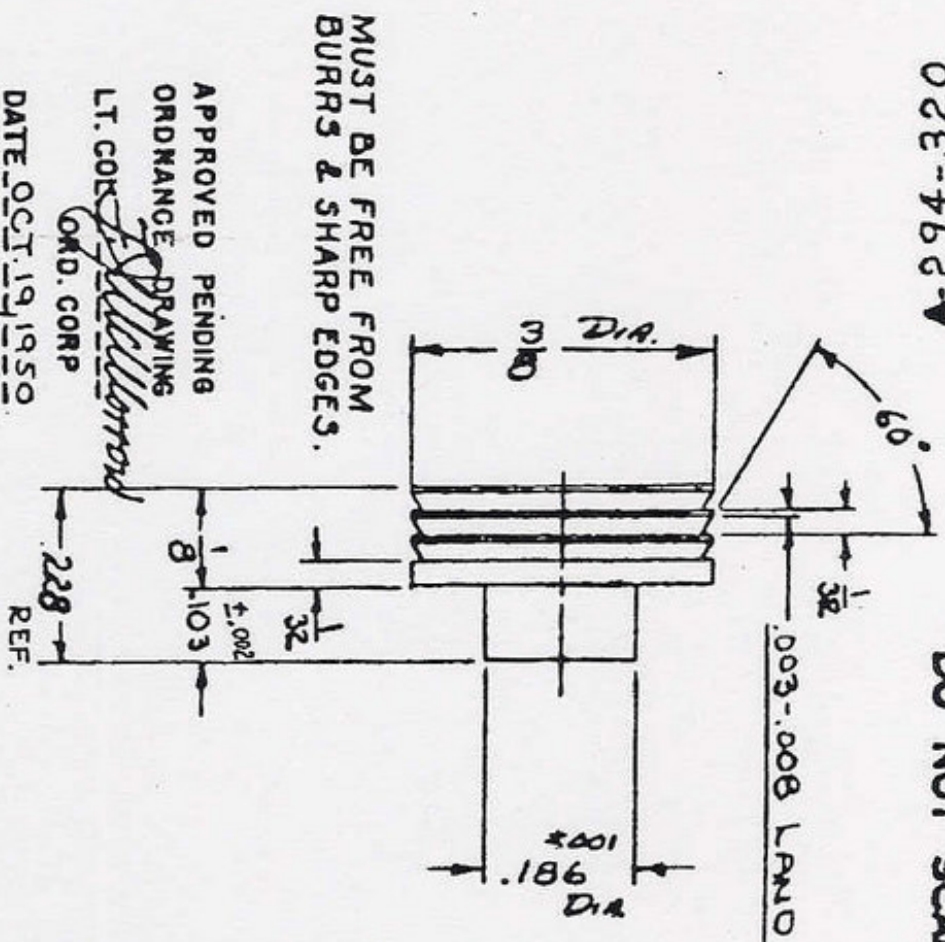
CLASSIFICATION CANCELLED BY	S.A.	10 SEP 64
AUTHORITY OF OCM 3331	S.A.	10-13-50
PROTECTIVE FINISH ADDED.	MMK	8-14-50
1 1/2" WAS 1 1/6", 885 WAS 875	BY	DATE
REVISIONS	BY	DATE
FRACTIONAL DIMENSIONS & OGS UNLESS SPECIFIED OTHERWISE		

SHEET 1 OF 1 SHEETS

02E-462-V

DO NOT SCALE THIS DRAWING

PROTECTIVE FINISH
TYPE II CLASS A
AT ASSEMBLY 7265773



ORD. PART NO. 7265749

320	1	B-1113	3/8 DIA.
ITEM	NO. REQ.	MATERIAL	SIZE

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

SAFETY LEVER KNOB

MODEL 294 CAL. 22 HORNET SURVIVAL WEAPON

D1	CLASSIFICATION CANCELLED BY AUTHORITY OF OCM 33331	S.A.	13SEP64	PART 2 NO. SAFETY LEVER KNOB 320	SCALE 4:1	OPER. NO. 1
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C	DEPICTION CORRECTED, "REF." ADDED	S.A.	1-30-51	DESIGNED BY	DATE	DRAWING NO.
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B	PROTECTIVE FINISH ADDED. REMOVED	S.A.	10-13-50	DETAILED BY A.S.B.	DATE 3-20-50	
---	----------------------------------	------	----------	--------------------	--------------	--

A	1/8 DIA. ADDED	TRM/K	2/23/50	TRACED BY	DATE	
---	----------------	-------	---------	-----------	------	--

	REVISIONS	BY	DATE	CHECKED BY TRM/K	DATE 3-20-50	
--	-----------	----	------	------------------	--------------	--

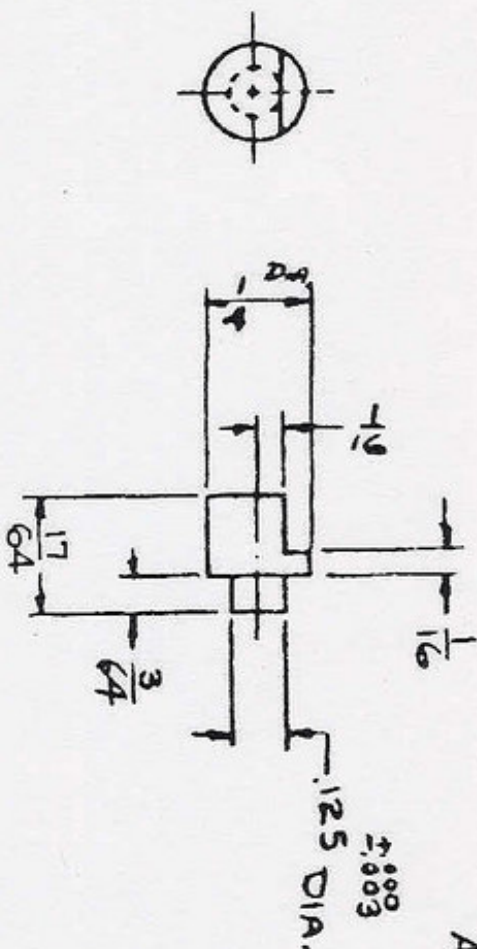
	FRACTIONAL DIMENSIONS ± .008 UNLESS SPECIFIED OTHERWISE	APPROV. BY	DATE	SHEET 1 OF 1	SHEETS	
--	---	------------	------	--------------	--------	--

A-294-320

25-462-A

DO NOT SCALE THIS DRAWING

PROTECTIVE FINISH
TYPE II CLASS A
AT ASSEMBLY 7265766



APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *J. McMillon*
ORD. CORP.
DATE OCT. 19, 1950.

ORD. PART NO. 7265752

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

BRACE STOP STUD

.22 CAL. HORNET SURVIVAL WEAPON

MOD. 294

CLASSIFICATION CANCELLED BY		S. A. 15 SEP 54		PART & NO. BRACE STOP STUD 52		SCALE 2:1		ORDER NO. ~	
AUTHORITY OF OCM 33331		S. A. 4-11-51		DESIGNED BY		DATE		DRAWING NO.	
17/64 WAS 5/16		S. A. 10-13-50		DETAILED BY A.S.B.		DATE 1-11-50			
PROTECTIVE FINISH ADDED.		TRIMMED 2-25-50		CHECKED BY E.G.W.		DATE			
3/64 WAS 3/32		BY		DATE		1-11-50			
DIMENSIONS		BY		DATE		1-11-50			
FRACTIONAL DIMENSIONS ± .005 UNLESS SPECIFIED OTHERWISE									

A-294-52

30

SHEET OF SHEETS

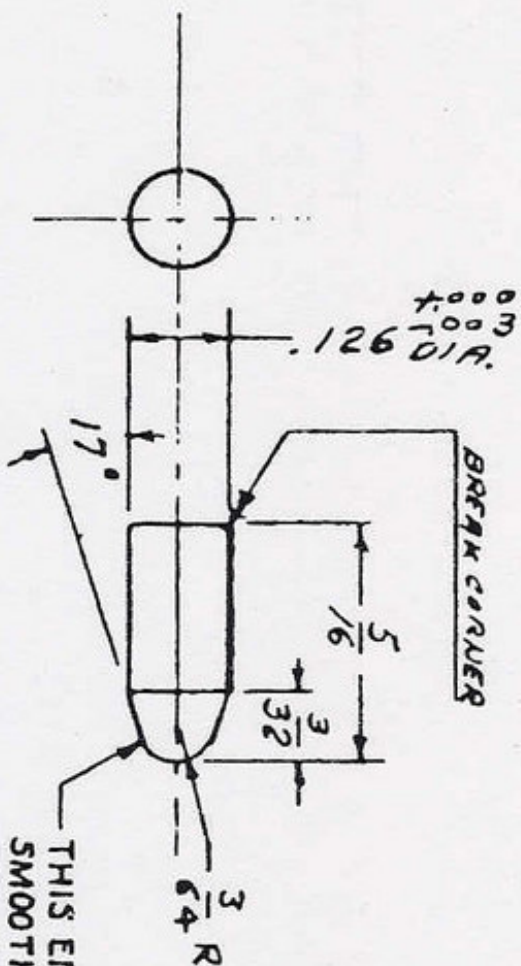
8E-591-A

DO NOT SCALE THIS DRAWING

Rev. 1.00 1.53

PROTECTIVE FINISH
TYPE II CLASS A
U.S.A. 57-0-2

ACTUAL SIZE



APPROVED PENDING
ORDNANCE DRAWING
LT. COL. J. M. McArthur
ORD. DEPT.
DATE MAY 24, 1950

CASE HARDEN

MINIMUM DEPTH .010

ORD PART NO. 7265753

NOTE: THIS DUG SUPERSEDES

DUG NO. (SAME) DATED NOV 14, 45

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

EXTRACTOR SPRING PLUNGER

MODEL 165 RELOADING .22 CAL LONG RIFLE

PART & NO. EXTRACTOR SPRING PLUNGER 38

SCALE 4:1

ORD. NO.

DRAWING NO.

C

B

A ADDED, PROTECTIVE FINISH & NOTE.

REVISIONS

FRACTIONAL DIMENSIONS ± .006 UNLESS SPECIFIED OTHERWISE

38	1	AS1	G-1113	
ITEM	NO. REQD.		MATERIAL	SIZE

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

EXTRACTOR SPRING PLUNGER

MODEL 165 RELOADING .22 CAL LONG RIFLE

PART & NO. EXTRACTOR SPRING PLUNGER 38

SCALE 4:1

ORD. NO.

DRAWING NO.

C

B

A ADDED, PROTECTIVE FINISH & NOTE.

REVISIONS

FRACTIONAL DIMENSIONS ± .006 UNLESS SPECIFIED OTHERWISE

DESIGNED BY

DATE

DETAILED BY

DATE 8-12-49

TRACED BY E.G.W.

DATE

CHECKED BY

DATE 8-12-49

APPROV. BY

DATE

A-165-38

31

SHEET OF SHEETS

45-462-V

DO NOT SCALE THIS DRAWING

1. 10. 51

PROTECTIVE FINISH
TYPE II CLASS A
U.S.A. 57-0-2

SOLID MILD STEEL RIVET - AMERICAN STANDARD TRUSSOR

WAGON BOX HEAD

 $\frac{3}{32}$ DIA. X $\frac{1}{8}$ UNDER HEAD LENGTH

APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *William H. H. H.*
ORD. DEPT.
DATE MAY. 24, 1950

ORD PART NO. 7265757

54	2	SOFT MILD STEEL	
ITEM	NO. REQD.	MATERIAL	SIZE

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

BRACE RELEASE SPRING RIVET

MODEL 294 .22 CAL. HORNET SURVIVAL WEAPON

PART & NO. BRACE REL. SPR. RIVET	SCALE	OPER. NO.
----------------------------------	-------	-----------

DRAWING NO.

DESIGNED BY

DATE

DETAILED BY V.C. B

DATE 1-10-50

TRACED BY

DATE

CHECKED BY A.S. G

DATE 1-11-50

C	CLASSIFICATION CANCELLED BY		
E	AUTHORITY OF OCM 33331	S.A.	15 SEP 54
A	ADDED, PROTECTIVE FINISH	S.A.	10-16-50
	REVISIONS	BY	DATE

FRACTIONAL DIMENSIONS ± .005 UNLESS SPECIFIED OTHERWISE

APPROV. BY

DATE

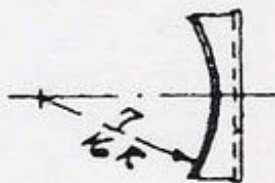
SHEET 1 OF 1 SHEETS

A-294-54

33

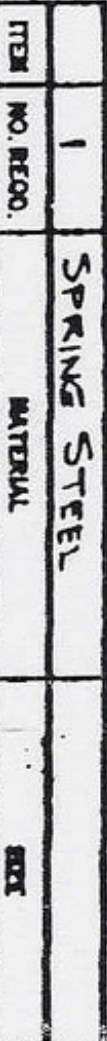
DO NOT SCALE THIS DRAWING

1. 1. 1.



J. J. McIlhenny
ORD. DEPT.

ORD PART NO. 7265760



MODEL 294

OFFER, MO. 2

DRAFTING NO.

一

A-2-A-2-E

SHEET 1 OF 1 SHEETS

DO NOT SCALE THIS DRAWING

WITH 7265758



ORD. PART NO. 7265761

ITEM	NO. REQD.	MATERIAL	SIZE
	1	A.I.S.I. - B1113	

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

BARREL RETAINING SCREW

22 CAL. HORNET SURVIVAL WEAPON

MODEL 294

PART & NO. BARREL VET SCR #24d SCALE 4.1 OPER. NO. 2

DESIGNED BY	DATE	DRAWING NO
-------------	------	------------

DETAILED BY <u>ASB</u>	DATE <u>2-9-50</u>
------------------------	--------------------

TRACED BY	DATE
A-674-240	

CHECKED BY - 8	DATE RECEIVED
----------------	---------------

APPROV. BY	DATE	SHEET \ OF \ SHEETS
------------	------	---------------------

DATE OCT 19 1950

APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *[Signature]*
ORD. CORP

CHAMFER ADDED, TOL. ADDED, A.1.5.1-B1113 WAS B-1113 S.A. 1-7-52

CLASSIFICATION CANCELLED BY S.A. 16 SEP 54
AUTHORITY OF OCM 33331-----

DATE OCT. 19, 1950.

APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *[Signature]*
ORD. CORP.

PROTECTIVE FINISH ADDED.

REVISIONS

BY	DATE
BY	DATE

FRACTIONAL DIMENSIONS ± .005 UNLESS SPECIFIED OTHERWISE

1/32 x 45°

.204 DIA.

7/64

3/64

.250 +.000/-.005

.438 +.010/-.000

3/32 (.09375)

7/16 DEPTH

1/16

1/16

1/32 x 45°

KNURL

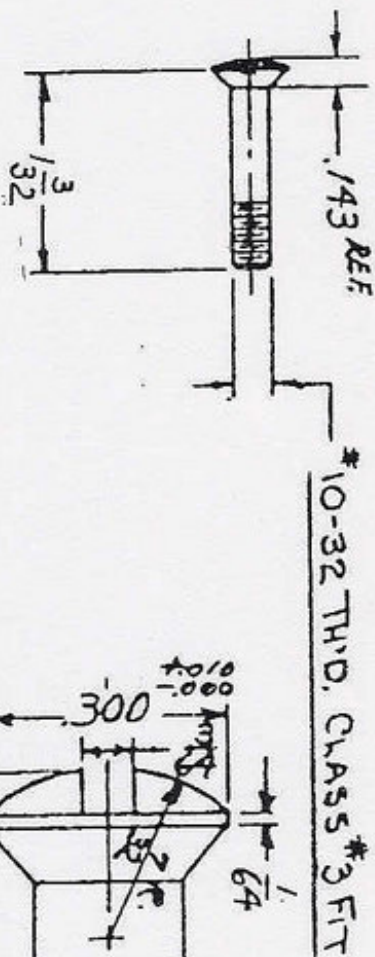
L. C. O. *[Signature]*

WESTMARE LTD., 1071

26-462-A

DO NOT SCALE THIS DRAWING

PROTECTIVE FINISH
TYPE II CLASS A
U.S.A. 57-0-2



CLASSIFICATION CANCELLED BY
D1 AUTHORITY OF OCM 33331

S.A. 15SEP54

APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *F. H. McAllister*
ORD. CORP
DATE OCT. 19, 1950.

C 1³/₃₂ WAS 1¹/₁₆

S.A. 1-2-51

B PROTECTIVE FINISH ADDED; 1¹/₁₆ WAS 1¹/₈

S.A. 10-13-50

A HEAD DETAIL ADDED

ASB 7-19-50

REVISIONS

BY DATE

FRACTIONAL DIMENSIONS ± .005 UNLESS SPECIFIED OTHERWISE

ORD. PART NO. 7265762

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

TAKE DOWN SCREWS (FRONT)

.22 CAL. HORNET SURVIVAL WEAPON

MODEL 294

PART & NO. TAKE DOWN SCRS. #92

SCALE FULL

OPER. NO. ~

DESIGNED BY DATE

DRAWING NO.

DETAILED BY ASB DATE 1-11-50

TRACED BY E.G.W. DATE

CHECKED BY V.C.D. DATE 1-11-50

APPROV. BY DATE

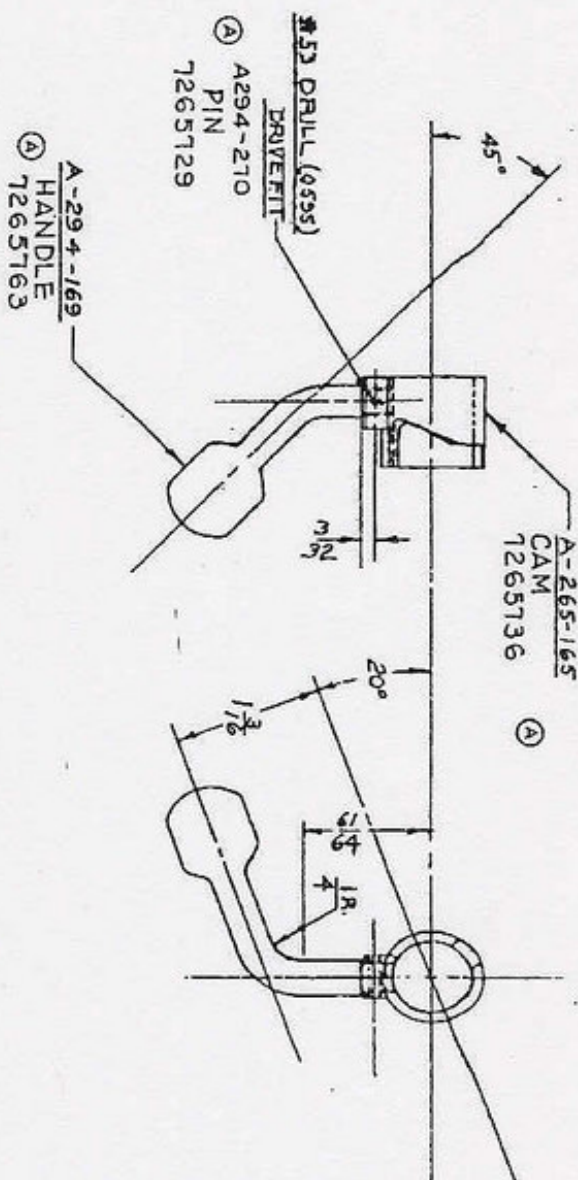
SHEET OF SHEETS

A-294-92-38

-B

DO NOT SCALE THIS DRAWING

① PROTECTIVE FINISH
TYPE II CLASS A
USA 57-0-2



CYANIDE HARDEN

APPROVED PENDING
ORONANGE DRAWING
LT. COL. *William*
CWO. CORP
DATE - OCT 19, 1950

ORD. PART NO. 7265765

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.
COCKING CAM ASSEMBLY

C	CLASSIFICATION CANCELLED BY	S.A.	10 SEP 54
B	AUTHORITY OF ORG. 33331	S.A.	10-13-50
A	ADDED: PROFINISH, ORD. DRG. NO. 2 NOTE	BY	DATE
FRACTIONAL DIMENSIONS 2 UNLESS SPECIFIED OTHERWISE			

MODEL 294 22 CAL. HORNET SURVIVAL WEAPON			
PART & NO COCKING CAM ASSEMBLY	SCALE FULL	DATE NO.	DRAWING NO.
DESIGNED BY	DATE	DATE FEB. 11, 50	B-294-180
DETAILED BY C.B.	DATE	DATE 2-13-50	
TRACED BY	DATE		
CHECKED BY A.S.S.	DATE		
APPROV. BY	DATE		
SHEET OF SHEETS			

2

DO NOT SCALE THIS DRAWING

1/16" (1.5)

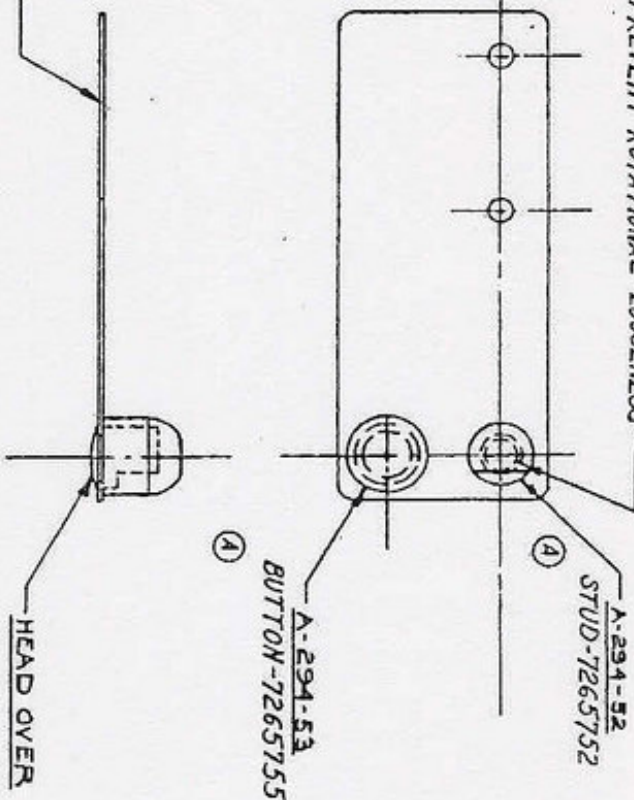
(A)

SHALL BE SECURELY FASTENED
TO PREVENT ROTATIONAL LOOSENESS

(A)

PROTECTIVE FINISH
TYPE II CLASS A
U.S.A. 57-0-2

B-294-51
SPRING-7265771



APPROVED PENDING
ORONANCO
LT. COL. *[Signature]*
ORD. DEPT.
DATE MAY..24, 1950

ORD PART NO 7265766

BRACE RELEASE ASSEMBLY

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

ITEM	NO.	RECO.	BATCH	SIZE
57	1			

MOQ 294-22 CAL. HORNET SURVIVAL WEAPON			
PART & NO. BRACE REL. ASSEMBLY		SCALE 8/1	ORD. NO.
DESIGNED BY	DATE	DRAWING NO.	
DETAILED BY: C.B	DATE FEB. 13, 50	B-294-57	
TRACED BY	DATE		
CHECKED BY: A.S. S.	DATE 1-14-50		
APPROD. BY	DATE	SHEET OF SHEETS	

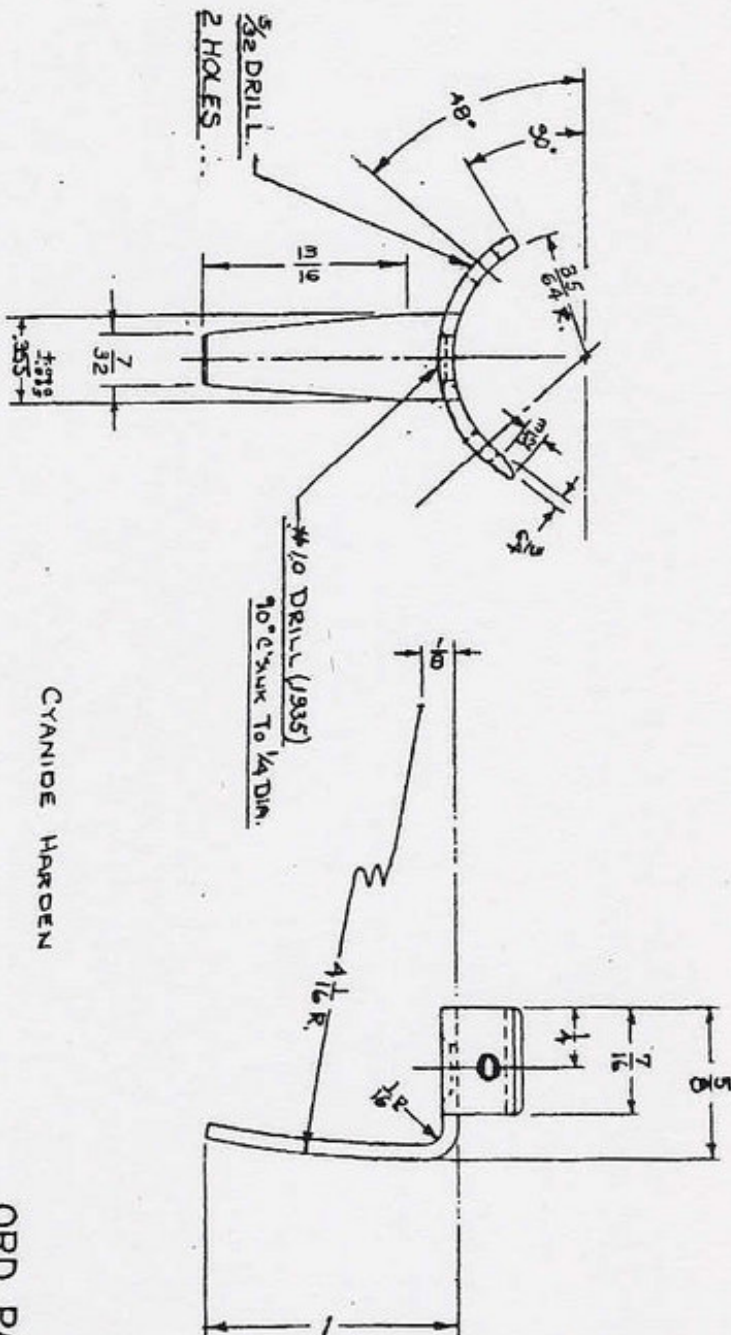
C	DESIGNATION CANCELLED BY	
B	AUTHORITY OF ORN 3331	
A	ADDED TO DRAWING NOTE, PROTECTIVE FINISH NOTE, U.S.A. 57-0-2	
	REVISIONS	BY DATE

PRODUCTION DIMENSIONS & LOG UNLESS SPECIFIED OTHERWISE

5-462-B

DO NOT SCALE THIS DRAWING

PROTECTIVE FINISH
@ TYPE D CLASS A
U.S.A. 57-0-2



APPROVED PERSONNEL
CORPORAL DELVINE
LT. COL. J. J. LILLIEN
GEO. CAMP
DATE 051191850

CYANIDE HARDEN

REMOVE ALL BURRS, SHARP
CORNERS & EDGES.

ORD. PART NO. 7265768

CLASSIFICATION CANCELLED BY	3. A. 185254
F1 AUTHORITY OF OCM 33331	
E 1/32 WAS 3/16, 1/16 WAS 1/32, AISI ADDED TO MAT	S. A. 1-30-51
D PROT. FINISH NOTE ABOVE D 333-2003 WAS 333-2003	S. A. 10/13/50
C 3/32 WAS 1/16, 1/16 WAS 1/32, CHAMFER ABOVE	7.31.50
B 3/32 WAS 1/16, 1/16 WAS 1/32, CHAMFER ABOVE	7.31.50
A 1/16 WAS 1/32, 1/32 WAS 1/16, 1/16 WAS 1/32, CHAMFER ABOVE	7.31.50
REVISIONS	BY DATE

UNLESS SPECIFIED OTHERWISE

ITEM NO. REQ.	AISI 1020	MATERIAL	SIZE
HARRINGTON & RICHARDSON ARMS CO. WORCESTER, MASS.			

MAGAZINE GUIDE

22 CAL. HORNET SURVIVAL WEAPON

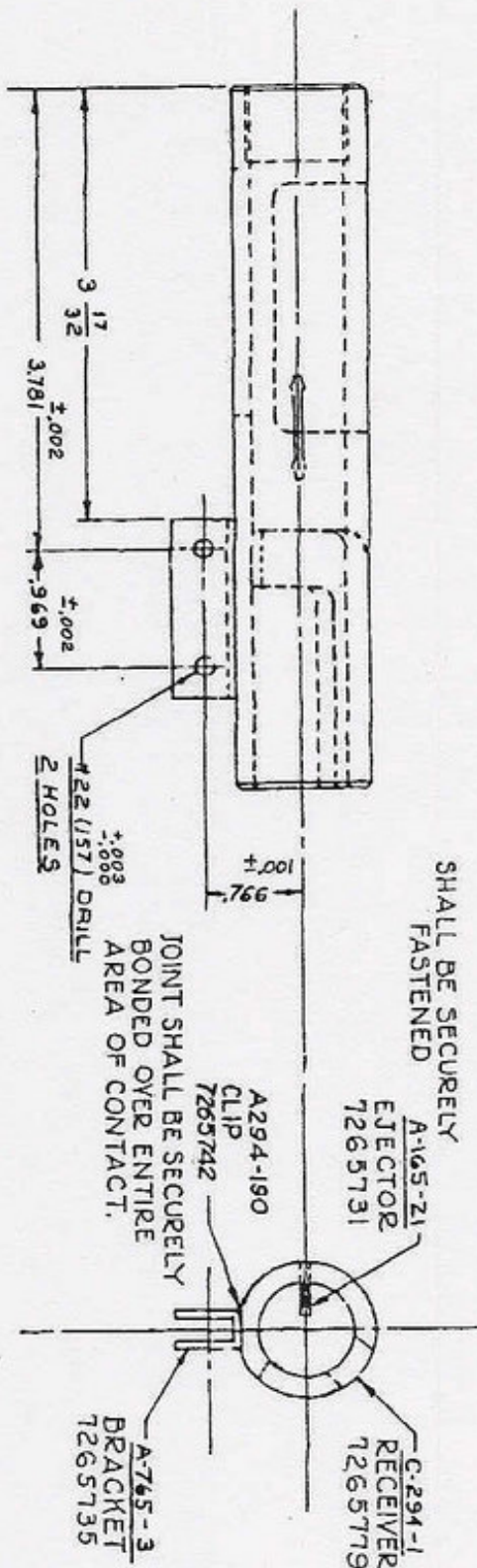
WOOD 294

DESIGNED BY	DATE	SCALE 2:1	DATE
DET. BY ASB	DATE 1-11-50		
TRACED BY E.G.W.	DATE		
CHECKED BY V.C.	DATE 1-13-50		
APPRO. BY	DATE		

B-294-5

DO NOT SCALE THIS DRAWING

PROTECTIVE FINISH
TYPE II CLASS A
USA 57-0-2



APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *F. J. Williams*
GMD. CORP
DATE: 05119, 1950

ORD. PART NO. 7265769

RECEIVER ASSEMBLY

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

BOOK 294, 22 CAL. HORNET SURVIVAL WEAPON			
PART & NO. RECEIVER ASSEMBLY #93	SCALE FULL	ORD. NO.	
DESIGNED BY	DATE	DRAWING NO.	
DETAILS BY VC 6	DATE 2-10-50		
TRACED BY	DATE		
CHECKED BY A.S. 9	DATE 2-10-50		
APPRO. BY	DATE	SHEET	OF SHEETS

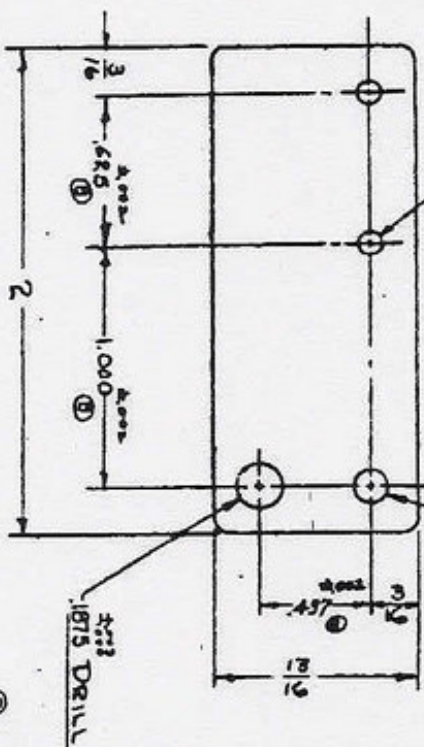
B294-93

C	CLASSIFICATION CANCELLED BY	S.A.	15 SEP 54
B	ADDED; CLIP, REMOVED; SILVER SOLDER NOTE	S.A.	1-7-52
A	ADDED; PROTFINISH, ORD. DRG. NO. 5, & NOTES.	S.A.	10-13-50
REVISIONS		BY	DATE
FRACTIONAL DIMENSIONS ± .005 UNLESS SPECIFIED OTHERWISE			

PROTECTIVE FINISH
TYPE II CLASS A
AT ASSEMBLY
7265766
©



5.853
-125 DRELL



④ SPRING TEMPER

 $\frac{1}{10196}$

APPROVED PERSONS
ORGANIZED PERSONS
L. R. G. *W. J. McIlwain*
DATE OCT 15 1950

ORD. PART NO. 7265771

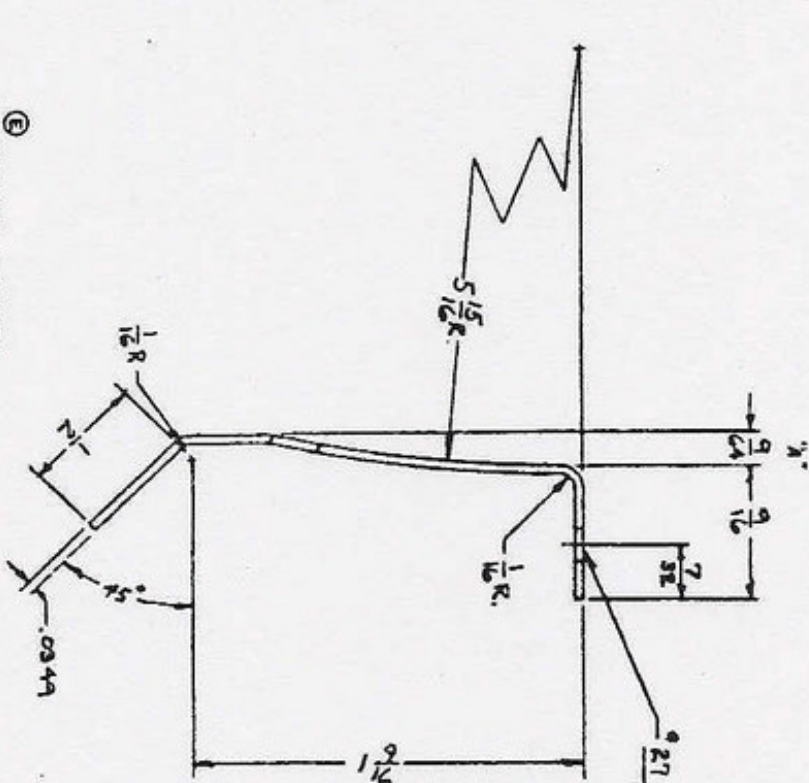
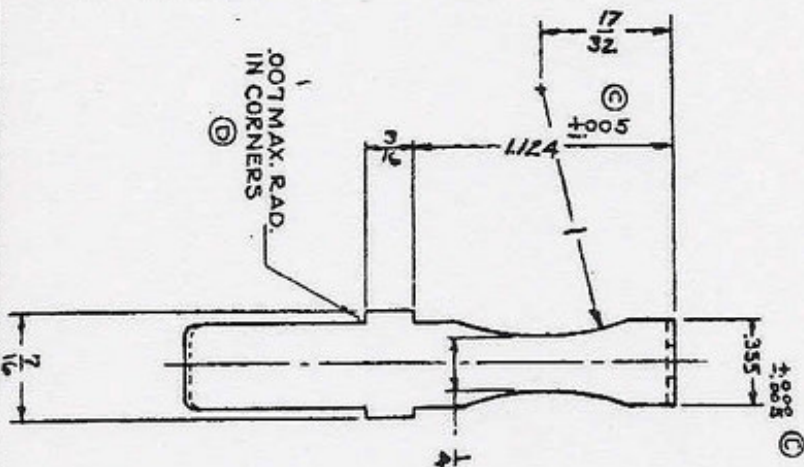
		SPRING STEEL	ARMSTRONG 2 1/2 GA (026)
ITEM	NO. REQD.	MATERIAL	SIZE
HARRINGTON & RICHARDSON ARMS CO WORCESTER, MASS.			
<u>BRICE RELEASE SPRING</u>			
<u>.22 CAL. HORNET SURVIVAL WEAPON</u>			
MOORE, 294			
PART & NO. REQD.	QUANTITY	DATE	SCALE
ISSUED BY	DATE	DATE	DATE
RECEIVED BY A.S.O.	DATE 1-11-50		
THICKED BY	DATE		
CHECKED BY C.C.A.	DATE 4-11-50		
APPROV. BY	DATE		
DRAWING NO.			
B-294-51			
SHEET OF SHEETS			

45

DO NOT SCALE THIS DRAWING

PROTECTIVE FINISH
TYPE II CLASS A
USA 57-0-2

APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *William*
ORD. CORP
DATE OCT. 19, 1950



REMOVE ALL BURRS, SHARP CORNERS AND EDGES.

SPRING TEMPER

F	CLASSIFICATION CANCELLED BY	S.A.	1950-04
E	ADDED, SPRING TEMPER	S.A.	1-7-52
D	NOTE ADDED	S.A.	4-11-51
C	±.005 WAS ±.002; ±.005 WAS ±.002	S.A.	1-30-51
B	ADDED, PROTECTIVE FINISH & NOTE	S.A.	10-13-50
A	REVISED OUTLINE	H	3-1-50
FRACTIONAL DIMENSIONS & UNLESS SPECIFIED OTHERWISE		BY	DATE

ORD. PART NO. 7265772

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

MAGAZINE RELEASE SPRING

22 CAL. HORNET SURVIVAL WEAPON

MODEL B94	PART & RELEASE RELEASE SPRING	SCALE 2:1	DATE
DESIGNED BY	DATE	DRAWING NO.	DATE
DETAILS BY A.S.N.	DATE 1-11-50		
TRACED BY	DATE		
CHECKED BY V.C.B.	DATE 1-1-50		
APPR. BY	DATE	SHEET OF SHEETS	

B-294-33

41.

PROTECTIVE FINISH
TYPE II CLASS A
U.S.A. 57-0-2



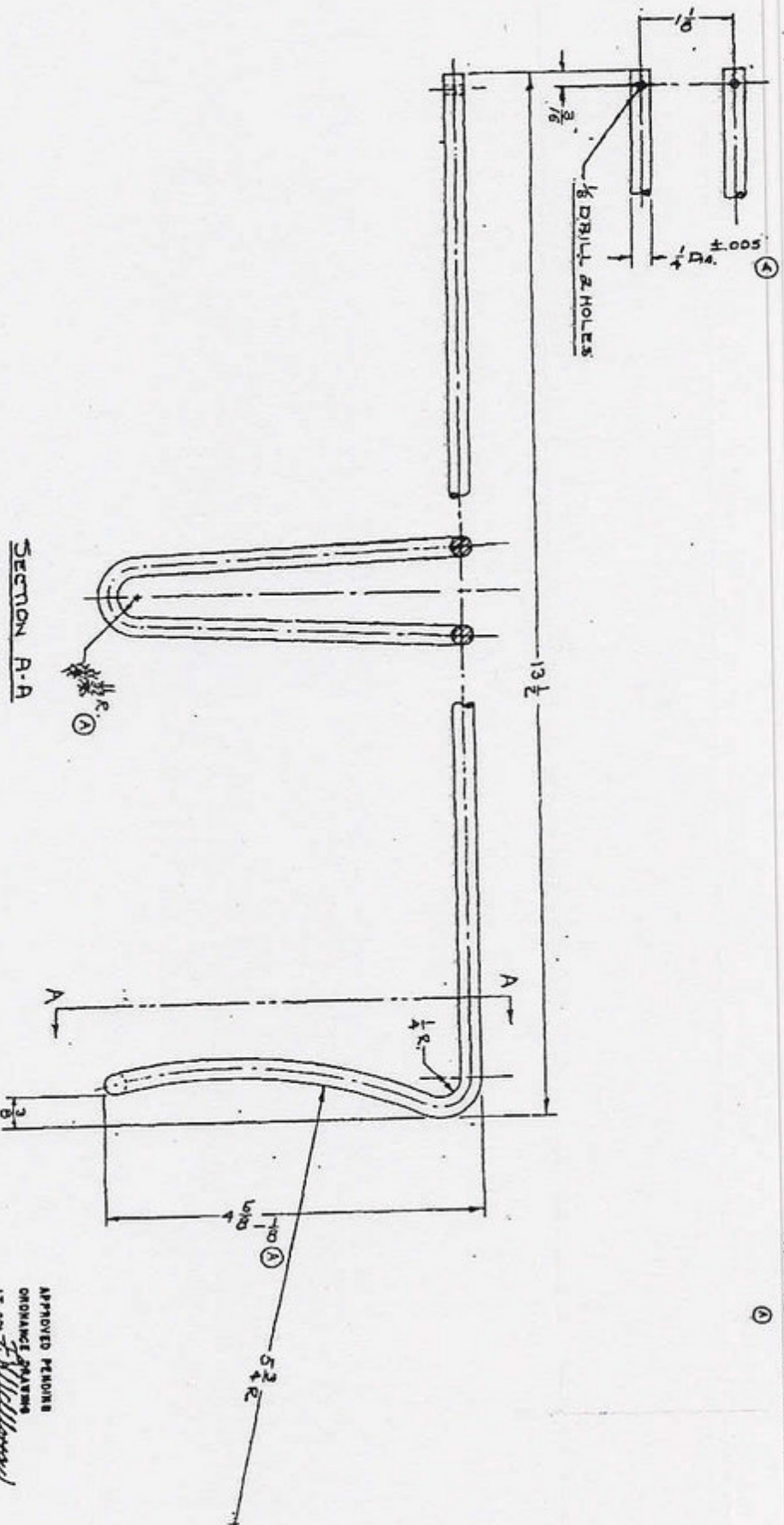
HARRINGTON & RICHARDSON ARMS CO.
WONCESTER, MASS.
SAFETY LEVER ASSEM.

49	/		
ITEM	REV. RECD.	NATURAL	SIZE
HARTINGTON & RICHARDSON ARMS CO. WORCESTER, MASS.			
<u>SAFETY LEVER ASSEM.</u>			
MODEL 234. E.Z. CO. PRODUCT. SURVIVAL PRECIPIT.			
PART & NO. SAFETY LEVER ASSEM		ROLL: 46	QTY. IN.
DESIGNED BY	DATE	DRAWING NO.	
DESIGNED BY: C. D.	DATE FEB. 15, 57		
DRAWN BY	DATE		
CHECKED BY: A.S.F.	DATE 10-13-59	B294 49	
APPROV. BY	DATE	SHEET OF SHEETS	

DO NOT SCALE THIS DRAWING

PROTECTIVE FINISH
TYPE II CLASS A
AT ASSEMBLY 7265775

(2)



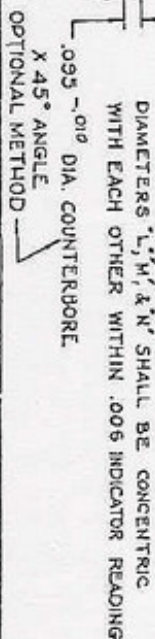
APPROVED PERSONS
ORANGE STAINING
LT. COL. *William*
GMS, COMP
DATE OCT 19, 1950

ORD. PART NO. 7265776

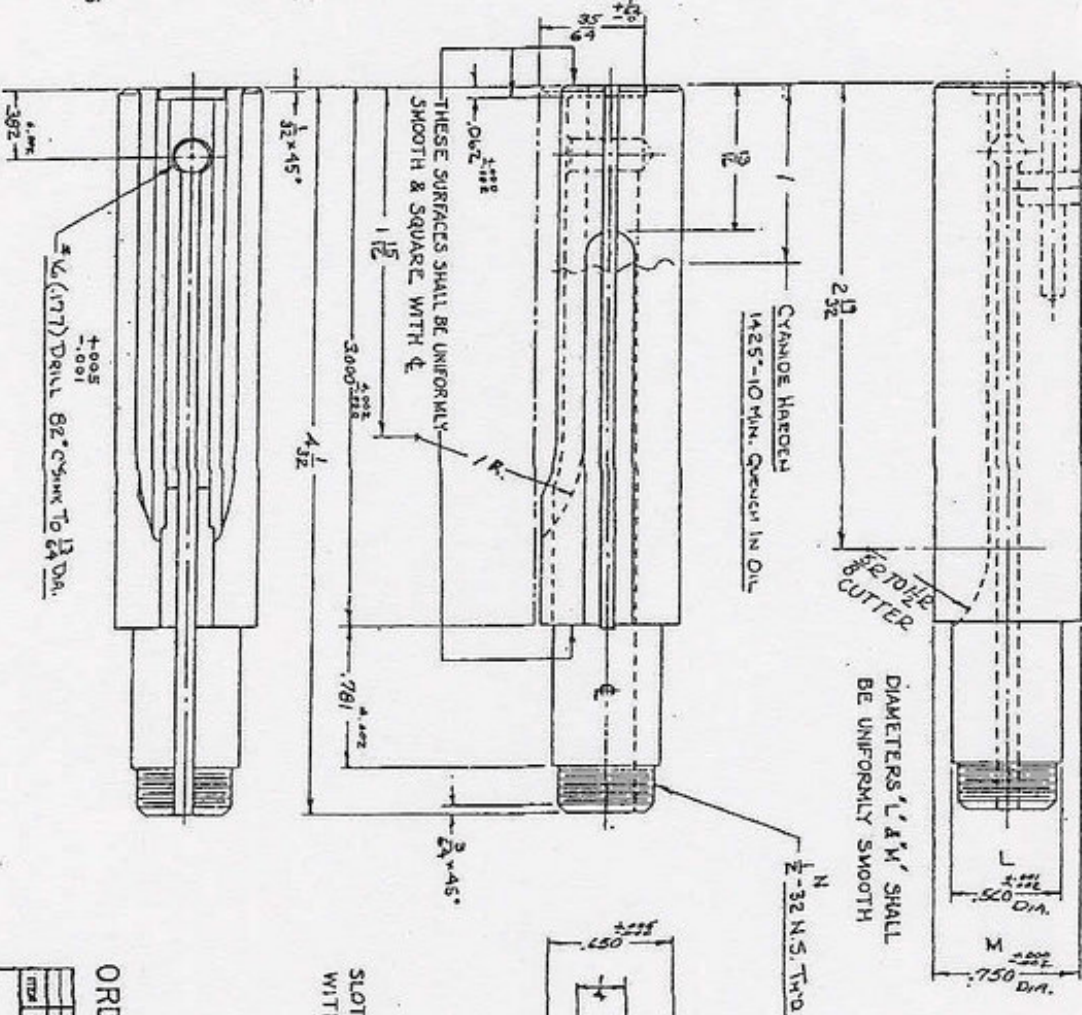
ITEM	REL. NO.	MATERIAL	QTY.
1	1	ALUMINUM	1

HARRINGTON & HARRINGTON ASSN. CO.
WINDSOR, ILL.

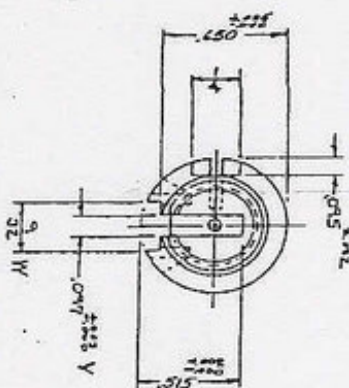
ITEM	REL. NO.	MATERIAL	QTY.
1	1	ALUMINUM	1
2	2	ALUMINUM	1
3	3	ALUMINUM	1
4	4	ALUMINUM	1
5	5	ALUMINUM	1
6	6	ALUMINUM	1
7	7	ALUMINUM	1
8	8	ALUMINUM	1
9	9	ALUMINUM	1
10	10	ALUMINUM	1



DIAMETERS 'L' & 'M' SHALL
BE UNIFORMLY SMOOTH



SLOT 'V' SHALL BE CENTRAL WITH DIAMETER 'M' WITHIN $\pm .003$



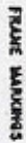
APPROVED PENDING
ORDNANCE CREATING
LT. COL. *William Howard*
DMD. CORP

ORD. PART NO: 7265778

TYPE	MANUFACTURE	DATE	REMARKS
NO. ACROSS	INTERNAL	REF	
HARRINGTON & RICHARDSON ARMS CO. WINCHESTER, MASS.			
<u>BOLT</u>			
MODEL 271			
<u>.22 CAL. HOSBET SURVIVAL WEAPON</u>			
PART & NO.	QTY	DATE	ROLL 2.11
ISSUED BY	DATE	DATE	OTHER NO.
ISSUED BY A. S. L.	DATE 2.1.60		
ISSUED BY	DATE		
ISSUED BY V. C. B.	DATE 2-9-50		
C-294-2			
51			



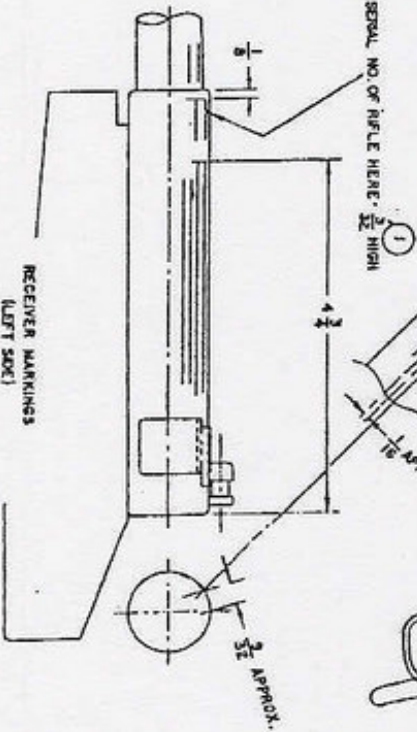
STAMP SERIAL NO. OF RIFLE HERE - $\frac{3}{52}$ HIGH



LETTERING

1 LETTERING

REAR SKIRT MARKING



STAMP SERIAL NO. OF RIFLE HERE. $\frac{3}{12}$ HIGH

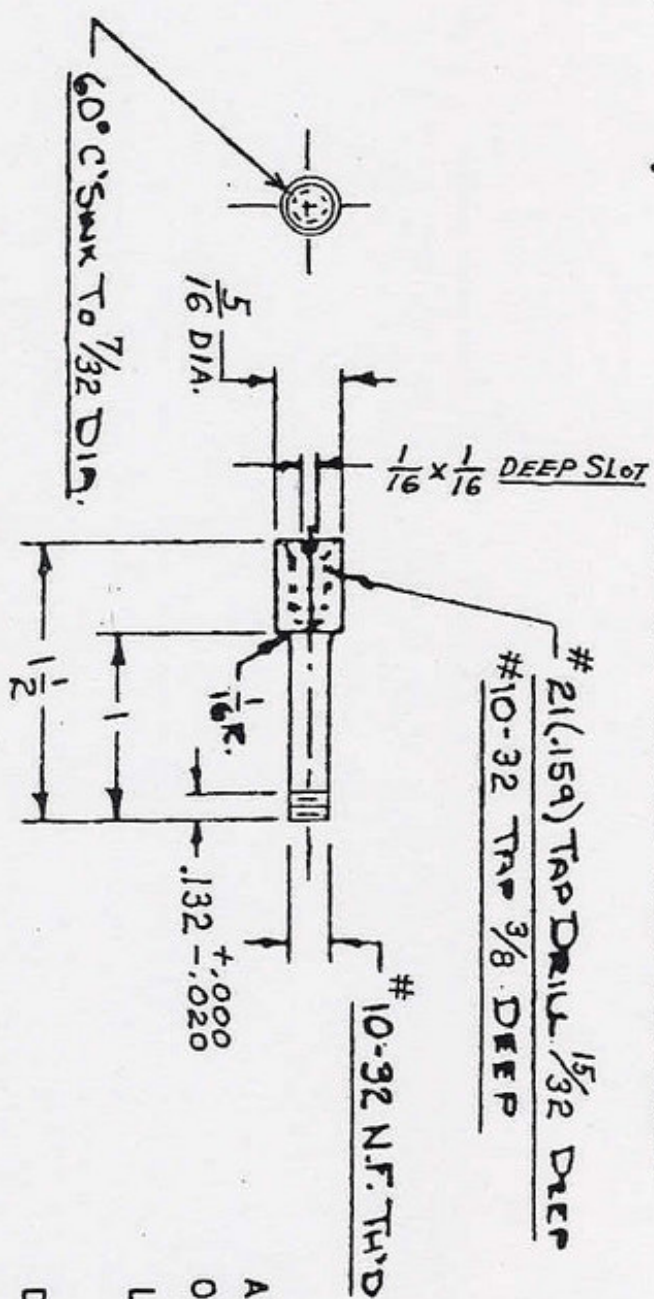


MARKING DRAWING

[illegible][illegible]

-V

DO NOT SCALE THIS DRAWING



(A) PROTECTIVE FINISH
TYPE II CLASS A
U.S.A. 57-0-2

APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *W. H. Miller*
ORD. CORP.
DATE NOV. 22, 1950.

ORD. PART NO. 7265857

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

Take Down Screw Stud

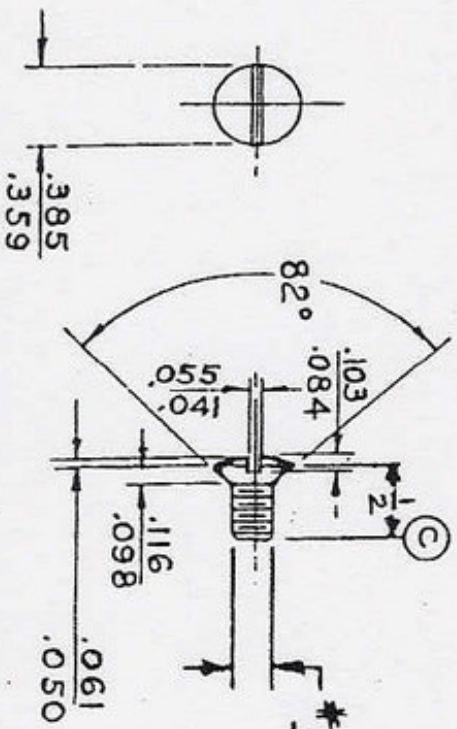
.22 Cal. HORNET SURVIVAL WEAPON

MODEL PPA

PART & MFG. TOLERANCES		SCALE FULL		DRAWING NO.	
1	ALSL-B1113	5/16 DIA.			
2	ALSL-B1113				
3	ALSL-B1113				
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99	ALSL-B1113				
100	ALSL-B1113				

4

DO NOT SCALE THIS DRAWING



*10-32 N.F. CLASS #3 T.W.D.

(A) PROTECTIVE FINISH
TYPE II CLASS A
U.S.A. 57-O-2

APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *F. J. McAllister*
ORD. CORP.
DATE NOV. 22, 1950.

ORD. PART NO. 7265858

ITEM	QTY.	DESCRIPTION	REMARKS	DATE
1	1	CONV. SCREW		

WASHINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

TAKE DOWN SCREW STUD SCREW

.22 CAL. HORNET SURVIVAL WEAPON

ITEM 294

C	LENGTH DIMENSION CHANGED	S.A.	5-15-51
D	HEAD DIMENSIONS ADDED	S.A.	1-30-51
A	PROT. FINISH ADDED. "STUD SCREW" WAS "REAR."	S.A.	11-20-50
	REVISIONS	BY	DATE

REVISIONS	DATE	SCALE	FULLY	OVER	NO.
1	10-10-50				
2	10-10-50				
3	10-10-50				
4	10-10-50				
5	10-10-50				
6	10-10-50				
7	10-10-50				
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A-294-340

SHEET 1 OF 1 SHEETS

FRONT SIGHT 0294-48.
7265964

-RETAINING PIN A234-360
7265962

KEY A234-370
7265963

BARREL C-294-8
-7265718
(A)

B-294-13
RECEIVED, ASSY.
7265769
(A)

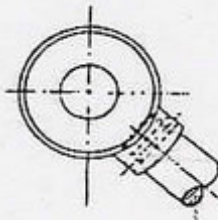
1. THE THREAD OF THE BARREL & RECEIVER SHALL BE QUALIFIED TO PERMIT:
 1. SCREW BARREL INTO RECEIVER TILL IT SHOULDERS; THEN BACK OFF AS NECESSARY, BUT NOT TO EXCEED 15" UNTIL QUALIFYING MARKS LINE UP AS SHOWN.
 2. THE PLAT AT THE LEFT HAND SIDE OF THE BARREL THREAD SHALL LINE UP WITH THE TAPPED HOLE AT LEFT SIDE OF THE RECEIVER.

APPROVED PERSONNEL
ORANGE GRADING
U. S. DEPT. OF AGRICULTURE
ORANGE BOARD
DATE - OCT 29, 1950

DATE - 06/07/2019

ORD. PART NO. 7265889

TYPE	SA. GROUP	NATIONAL	DATE
HARRINGTON & HARRINGTON ASSAULT CO. WINDSOR, MASS.			
BANKELL & RECEIVERS PROPERTY			
C-29A HARRINGTON ASSAULT WEAPON			
ISSUE NO. 29A			
FIRST & LAST INITIALS, TEL. NUMBER, ETC.		ISSUE FILE	OTHER NO.
ISSUED BY	DATE	ISSUING OFF.	
RECEIVED BY	DATE		
CHARGED BY	DATE		
ISSUED BY	DATE		
C-29A-127		RECEIVED BY	
DATE		DATE	




- ② NOTE: 'A' PROPER THICKNESS OF WASHER, BREACH SPACE SHALL BE SELECTED AFTER TARGETING TO OBTAIN THE REQUIRED BREACH SPACE.

CLASSIFICATION CANCELLED BY C1 AUTHORITY OF OGC 33331- B CANCELLED NOTE A & NOTE O A ADDITIONAL DRAINAGE NUMBERS E NOTE AXX	S.A. 181079 S.A. 11-2-51 S.A. 01-1-34	BY DATE
--	--	------------

[illegible]

DO NOT SCALE THIS DRAWING



ACTUAL SIZE

[illegible]

REMOVE ALL BURRS, SHARP CORNERS AND EDGES.

83	1	A.I.S.I. 1010	.093	Field STOCK
ITEM	NO. REQD.	INITIAL		EXT

HARRINGTON & RICHARDSON ARMS CO.
 WORCESTER, MASS.

"GAMESTER" 12 GA. BOLT ACTION SHOTGUN

PART 0 NO. 5706 TY LEVER "B9"	SCALE .4:1	ORIG. N
-------------------------------	------------	---------

RECEIVED BY	DATE	DRAWING NO.

DEMAID 57026	DATE Aug. 30-49
--------------	-----------------

EMERGENCY	DATE
3-3-48	

ORDERED BY	DATE	8.30.49
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APPRO BY	DATE	SHEET / OF /
----------	------	--------------

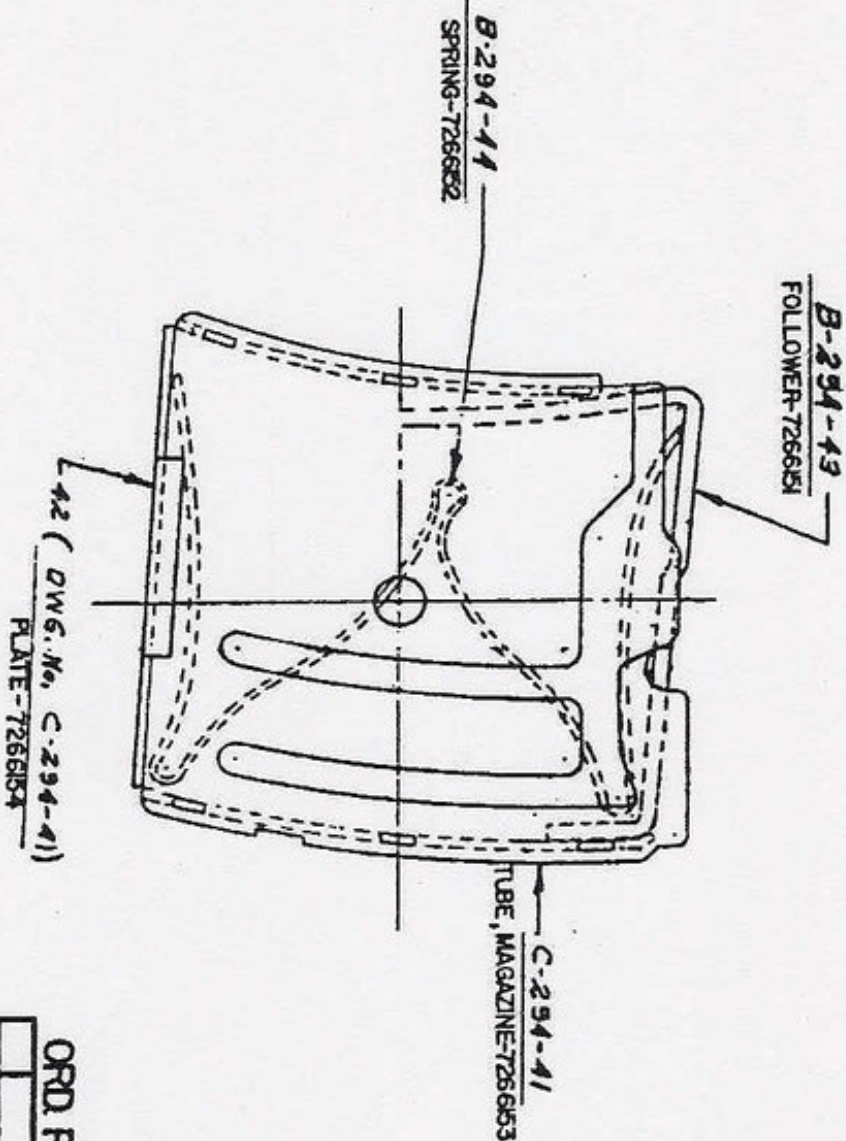
B-348-89

SHEET / OF / SHEETS

5

DO NOT SCALE THIS DRAWING

DEC 6 1951



APPROVED PERSONS
 ORIGINATOR: J. J. R.
 LT COL: J. J. R.
 DATE: JAN 7, 1952

ORD PART NO. 7265895

MAGAZINE ASSEMBLY
 .82 CAL. HYDNET SURVIVAL WEAPON

HARRINGTON & RICHARDSON ARMS CO.
 WILMINGTON, N.D.A.

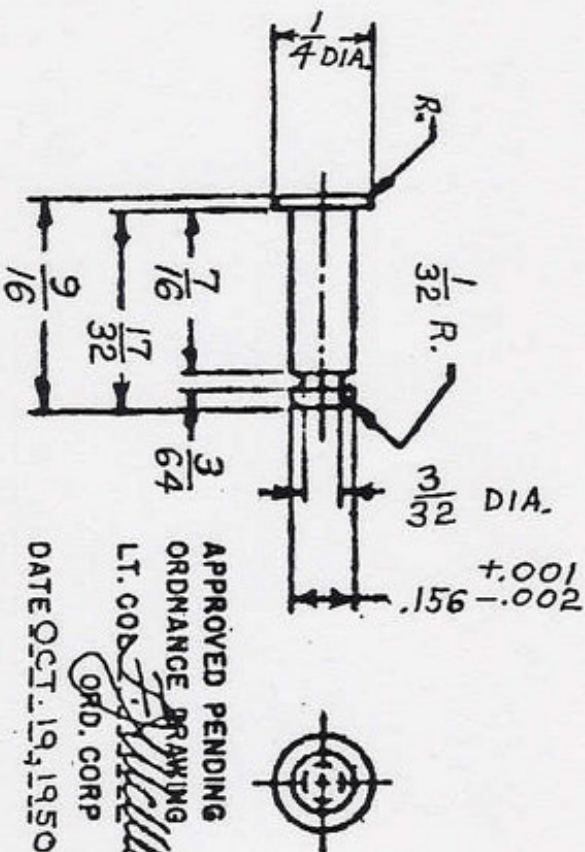
ITEM NO.	MATERIAL	SIZE
1	STEEL	
2	STEEL	
3	STEEL	
4	STEEL	
5	STEEL	
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B-294-61

4

DO NOT SCALE THE DRAWING

PROTECTIVE FINISH
① TYPE II CLASS A
U.S.A. 57-0-2



APPROVED PENDING
ORDNANCE DRAWING
LT. COB *[Signature]*
ORD. CORP
DATE OCT. 19, 1950

ORD. PART NO. 7265896

CYANIDE HARDEN

29	1	ALSI - C1018	②
REV	NO. REV.	MATERIAL	DATE

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

TROUBLE PIN

.22 CAL. HORNET SURVIVAL WEAPON
MODEL 244

DATE & BY	DATE	SCALE	R/L	OPEN	NO.
-----------	------	-------	-----	------	-----

RECEIVED BY	DATE	DESIGNED BY	DATE	DESIGNED NO.
-------------	------	-------------	------	--------------

RECEIVED BY A.S.B.	DATE 7-10-50	DESIGNED BY	DATE	DESIGNED NO.
--------------------	--------------	-------------	------	--------------

TRACED BY	DATE	DESIGNED BY	DATE 7/19/50	DESIGNED NO.
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DESIGNED BY	DATE	DESIGNED NO.
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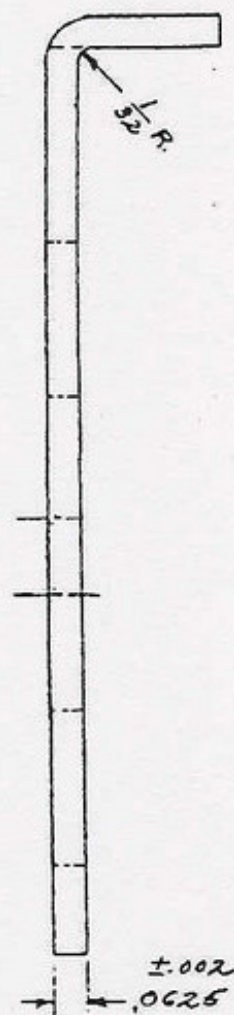
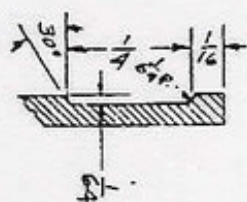
CLASSIFICATION CANCELLED BY	DATE	CLASSIFICATION
ALSI-C1018 WAS B-1113	S.A.	1-7-52
PROTECTIVE FINISH ADDED.	S.A.	10-13-50
REVISIONS	BY	DATE

FRAC TIONAL DIMENSIONS & .005 UNLESS SPECIFIED OTHERWISE	APPROVED BY	DATE	SHEET 1 OF 1	63
--	-------------	------	--------------	----

A-294-29

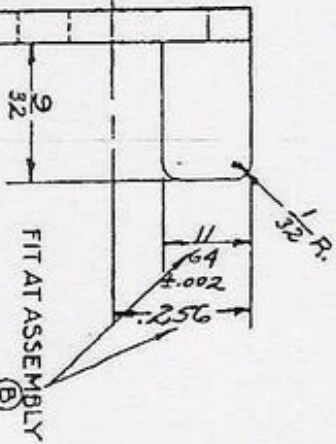
DO NOT SCALE THIS DRAWING

PROTECTIVE FINISH
TYPE II CLASS A
U.S.A. 57-0-2

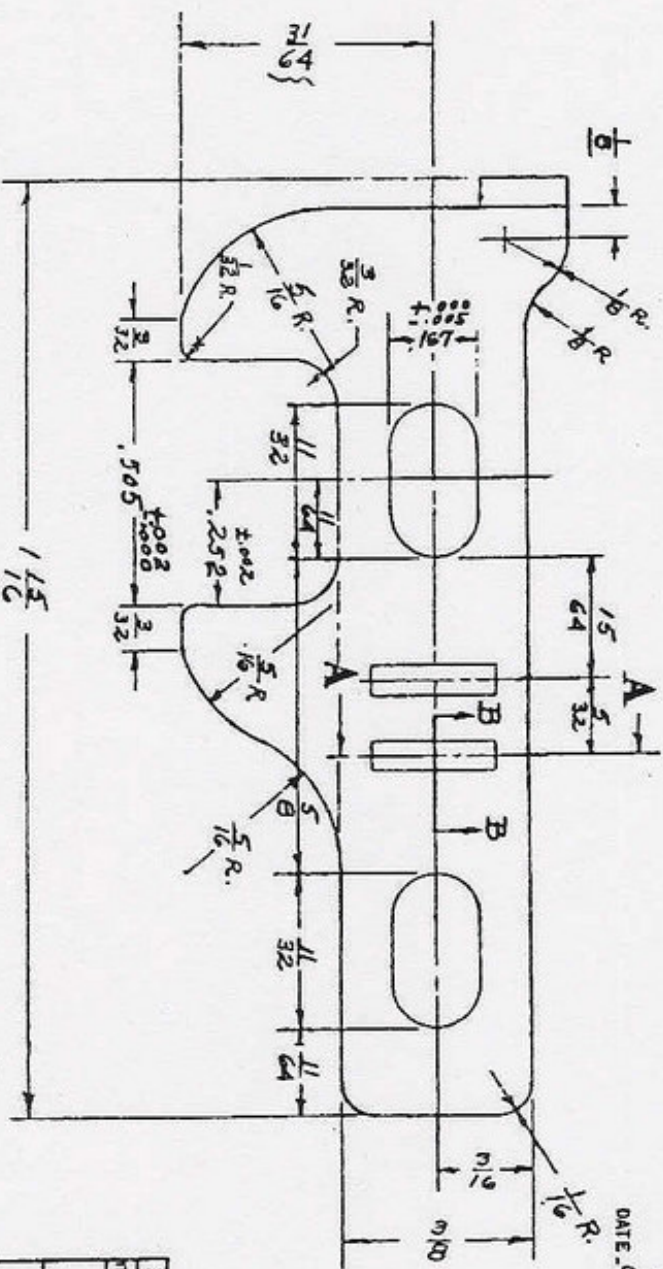


SECTION A-A

APPROVED PENDING
ORDNANCE DRAWING
LT. COL. *W. H. McAllister*
ORD. CORP.
DATE OCT. 19, 1950



FIT AT ASSEMBLY



REMOVE ALL BURRS, SHARP CORNERS & EDGES.

C	MASSIFIED FOR CANCELED BY	S.A.	1-2-51
B	ADDED: NOTE, FIT AT ASSEMBLY	S.A.	1-2-51
A	PROTECTIVE FINISH ADDED, NOTE ADDED.	S.A.	1-2-51

SECTION B-B



SAFETY LEVER SLIDE

ORD. PART NO.
7265910

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

30	1	ALSI	1010	1/16 THICK	SIZE
TITLE	NO. REQD.	MATERIAL			
HARRINGTON & RICHARDSON ARMS CO. WORCESTER, MASS.					
MODEL 865					
PART & NO. SAFETY LEVER 32					
SCALE 4:1					
DRAWING NO.					
DESIGNED BY					
DATE					
CHECKED BY					
DATE					
TRACED BY					
DATE					
CORRECTED BY					
DATE					
APPROVED BY					
DATE					
SHEET 1 OF 1 SHEETS					

B-865-32

DO NOT SCALE THIS DRAWING

PROTECTIVE FINISH
 TYPE II CLASS A
 AT ASSEMBLY 7265093

① .256 +.002 REAM

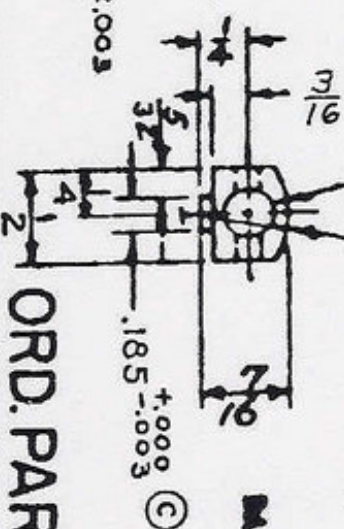
APPROVED FOR
 ORDNANCE PLANT
 LT COL. F. J. Williams
 OAS. SCOP

DATE OCT. 19, 1950.

DUPLICATE

ORD. PART NO. 7265913

APPROX.
 1/2 X 45° CHAM.
 4-CORNERS



ITEM	NO.	DESCRIPTION	QTY.	UNIT
2	2	SUBSTITUTE STEEL B-1113 COLD FINISHED A.1.3.1.1020	1/2	50

HARRINGTON & RICHARDSON ARMS CO.
 WORCESTER, MASS.

BRACE TUBE

.28 CAL. HORNET SURVIVAL WEAPON

NO. 294

E1	CLASSIFICATION CANCELLED BY AUTHORITY OF OCM 33331	S.A. 13SEP54
	<u>SUPPLIES DUG SAME NO. DATED 2-8-50</u>	
D	.005 MAX. STEP, ADDED.	S.A. 4-11-51
C	NOTE ADDED: .185 +.003 WAS .187 ±.003	S.A. 3-12-51
B	MAT. ADDED COULD FINISHED A.1.3.1.1020, SUBSTITUTE STEEL B-1113	S.A. 1-30-51
A	PROT. FINISH ADDED, 256 REAM WAS LETTER F(251) 1/2 IN.	S.A. 10-13-50
A	1.234 (A) 1.003 (A) 1.234 (A) 1.003 (A) 1.234 (A) 1.003 (A) 1.234 (A) 1.003 (A)	BY DATE

PART & NO.	BRACE TUBE	QTY.	200	SCALE	1/2" = 1"	DATE	10-13-50
DESIGNED BY							
CHECKED BY							
APPROVED BY							
DATE							
APPROVED BY							
DATE							
APPROVED BY							
DATE							

294-260

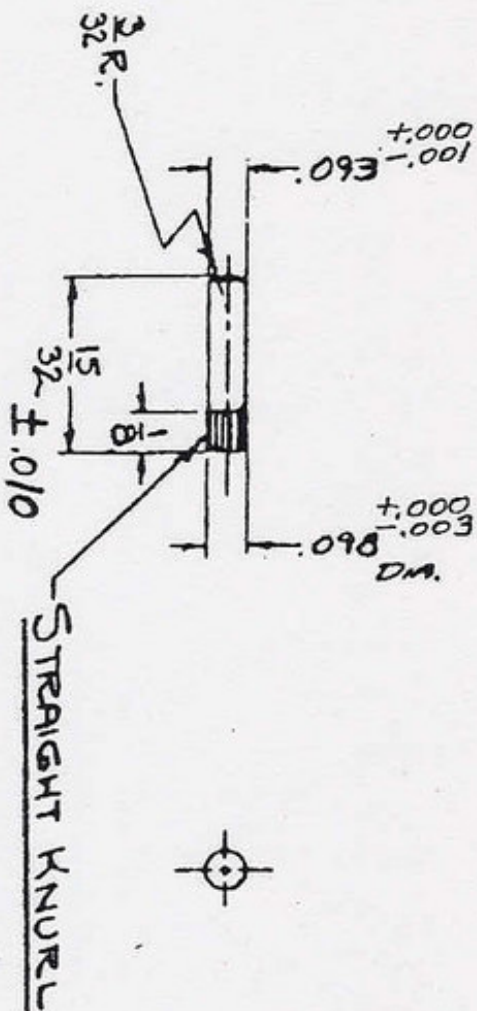
DESIGNING NO. 65

SHEET 1 OF 1

-A-

DO NOT SCALE THIS DRAWING

1/8" MAX. ALLOWANCE
ON ALL DIMENSIONS UNLESS SPECIFIED



APPROVED PENDING
ORDNANCE DRAWING
COL. F. J. McMillan
ORD. CORP
DATE JAN. 29, 1951

CYANIDE HARDEN

PROT. FINISH
TYPE II CLASS A OR B
U.S.A. SPEC. 57-0-2

ORD. PART NO. 7265962

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

FRONT SIGHT RETAINING PIN

MODEL 294

PART & NO. FRONT SIGHT RET. PIN

SCALE 2:1

ORIG. NO.

DESIGNED BY

DATE

DRAWING NO. 66

REVIEWED BY A.S.B.

DATE 11-17-50

TRACED BY

DATE

CHECKED BY H.E.M.

DATE 1-5-51

FRACTIONAL DIMENSIONS ± .005 UNLESS SPECIFIED OTHERWISE

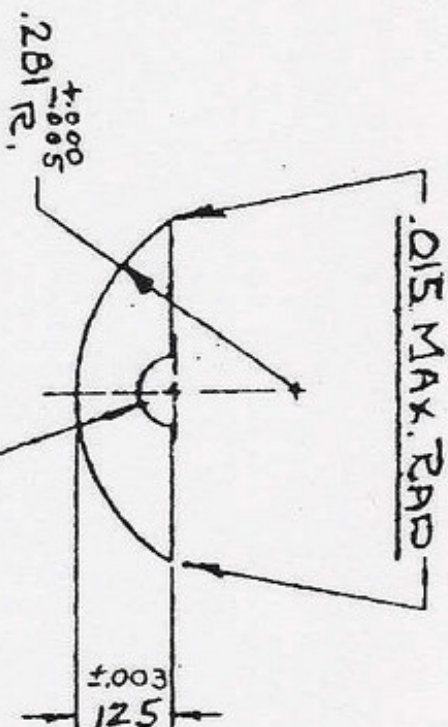
APPROV. BY

DATE

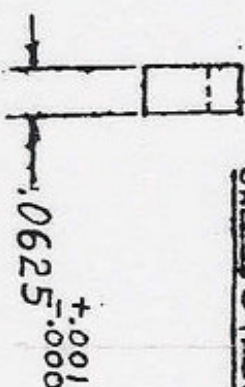
SHEET 1 OF 1 SHEETS

A-294-360

DO NOT SCALE THIS DRAWING



REAM AT ASSEMBLY WITH
B294-48(7265964 AND C294-8(7265718))



NOTE:- SHEARED EDGES MUST BE
SMOOTH. CORNERS AND EDGES
SHALL NOT BE ROUNDED
TO EXCEED .010 RAD.
UNLESS OTHERWISE SPECIFIED.

ORD. PART NO. 7265963

APPROVED PENDING
ORDNANCE DRAWING
COL. *F. J. McAllister*
ORD. CORP

DATE JAN. 29, 1951

PROT. FINISH
TYPE II CLASS A OR B
U.S.A. SPEC. 57-O-2

(A)

ITEM	NO. REQD.	SUBSTITUTE	MATERIAL	SIZE
370		ALSI C-1010		
		ALSI C-1020		

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

FRONT SIGHT KEY

MODEL 294

PART & NO. FRONT SIGHT KEY 370

SCALE 4:1

EXAMINER'S NO.

67

DESIGNED BY DATE

DETAILED BY P.A.S. DATE 1-2-51

TRACED BY DATE

CHECKED BY H.B.M. DATE 1-5-51

APPROVED BY DATE

ISSUED 1 OF 1 SHEETS

A-294-370

DATE JAN. 29 1951

DIA. REMOVED AT ASSEMBLY WITH
A294-370(7265963) AND C294

-BREAK SHARP CORNERS

ORD. PART NO. 7265964

48	1	AISI - C1018	
ITEM	NO REQD.	MATERIAL	SIZE

HARRINGTON & RICHARDSON ARMS CO.
WORCESTER, MASS.

FRONT SIGHT

MODEL 294

PLANT & NO. / FRONT SIGNIT 4-48		SCALE 2:1	ORER. NO. 2
DESIGNED BY	DATE	DRAWING NO.	
DETAILED BY A.S.B.	DATE 11-17-50	B-294-48	
TRACED BY	DATE		
CHECKED BY H.E. 19	DATE 1-5-51		
APPROV. BY	DATE		
		SHEET 1 OF 1	SHEETS

PROT. FINISH
TYPE II CLASS A
USA SPEC 57-0-2

C		
B	ARMED 7/64 X .43 S&W TRUNK 3-10-51, MODEL 19A 12/30/52-100 DATE 1951 PLM FRONT 342 R WAS 7/8 IN. OF 12-30-51	S.A. 11-9-51
A	13/16 WAS 3/4 ; 750 DOTS WAS 587 T ^{400S} (A.S.B. 3-5-51)	S.A. 3-22-51
	NEWSPRINT	BY DATE

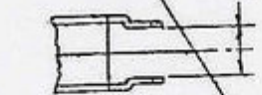
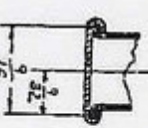
FRACTIONAL DIMENSIONS ±.010. UNLESS SPECIFIED OTHERWISE

THIS DRAWING SUPPLEMENTED DRAWING NO. A-294-48 DATED 3-20-50

STRENGTH 11

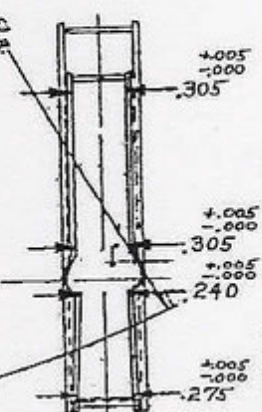


4.005
1.000
3.005

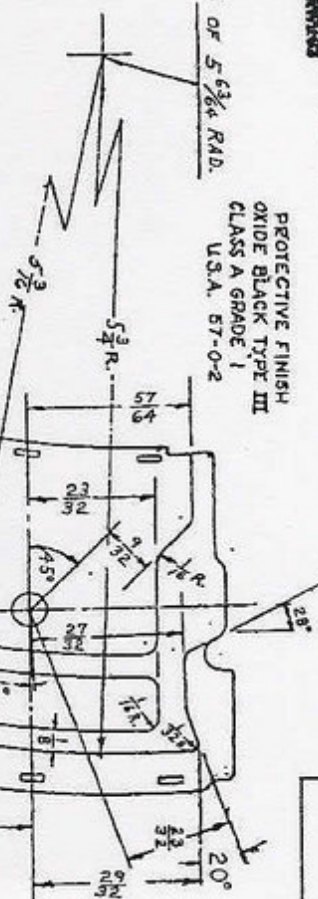

$$4 \frac{29}{32}$$


SECTION B-B

ORD. PART NO. 7266154. — PT. # 42
PLATE, MAGAZINE

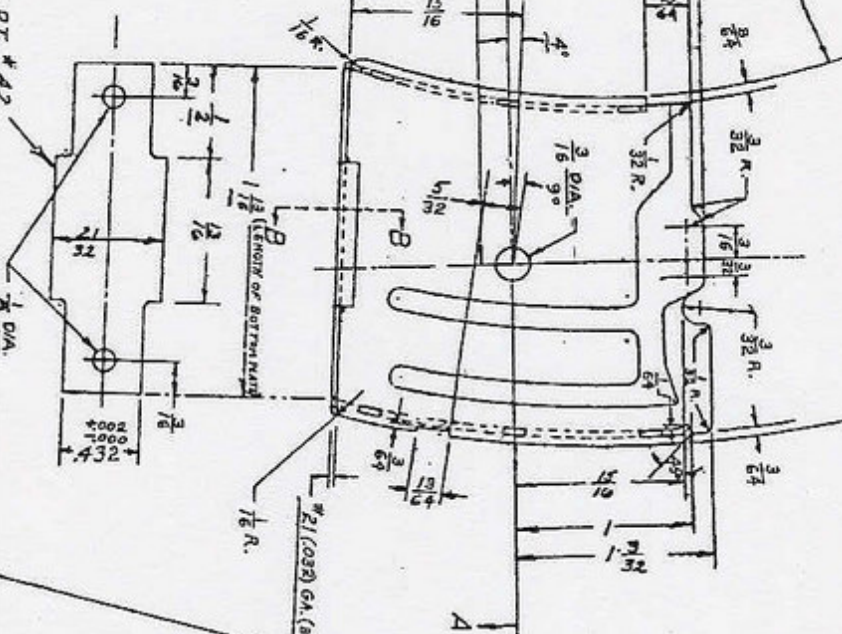
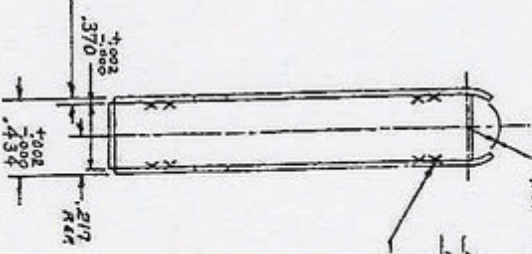
 ϕ OF $5\frac{63}{64}$ RAD.

PROTECTIVE FINISH
OXIDE BLACK TYPE III
CLASS A GRADE 1
U.S.A. 57-0-2

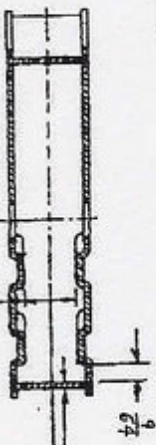


LOCATE 6 TRAP SHOTS APPROXIMATELY
AS SHOWN.

SPOT WELD IN 8 PLACES



21.03.2021 G.A. (BENEFICIARY)



SECTION A-A

C			
B	THE WAB 1/4, 1/2, 3/4, 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113, 114, 115, 116, 117, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200, 201, 202, 203, 204, 205, 206, 207, 208, 209, 210, 211, 212, 213, 214, 215, 216, 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